



CUSTOM AIR PRODUCTS & SERVICES, INC.

35 Southbelt Industrial Drive • Houston, Texas 77047

(713) 460-9009 • Fax (713) 460-9499

www.customairproducts.com

HERC RENTALS

2018 FLEET

-

17F-0877

(3) 30 TON INDUSTRIAL CHILLERS & PUMP PACKAGES

PCHH-30TC-0NN0NN-5E5-0-PG2CEUP

-

-

460V/3PH/60HZ

GENERAL PURPOSE

8/8/2018

INSTALLATION & OPERATION MANUAL

BOOK ASSEMBLED BY: JONATHAN O'MALLEY

DATE: 8/8/2018

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Of
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17F-0877**

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SECTION

01

JOB SCOPE



Quote No:	DW17-11-08-24 R1
Quote Date:	11-08-2017
Project Type:	(3) 30 Ton Industrial Chillers & Pump Packages
Drawing Delivery:	2 weeks after receipt of order
Equipment Delivery:	12-14 weeks After Receipt of Approved Drawings (ARAD)
Freight Terms:	FOB HERC
Payment Terms:	Net 45 *100% upon completion

Item	Qty	Description
1.	3	<p>CAPS Model # PCHH-30TC-ONN0NN-5E5-0-PG2CEUP</p> <p>Provide one (1) York model # YCAL-033 air cooled with the following features:</p> <ul style="list-style-type: none"> • Air-Cooled Scroll Packaged Chiller • Copper Tube / Aluminum Fin condenser coils • Evaporator-Brazed plate heat exchanger • Super quiet • Startup Included - York Service must start equipment for warranty to be honored • 60 hertz; 460 volt 3 phases • High efficiency/performance • Full factory refrigerant charge (HFC-410A). • Provided freeze protection (External T-STAT control) • Refrigerant isolation valves (discharge valve) • UL listed to US and Canadian safety standard • ASHRAE 90.1 all versions compliant • AHRI certified Standard cooling (42 to 65F) • Grooved pipe connection • Factory insulation - all cold parts • High (125F) and low (0F) ambient kits • Across the line starter/direct on line • Single point power connection • Terminal block conn for incoming lines • Enclosure type UL 1995 rated for outdoor applications • With water strainer factory installed • 1 year York parts, labor and refrigeration warranty • Dual circuit machine for staging and efficiency • Scroll compressors for dynamic staging control and energy conservation. • Control transformer power • Integrated non-fused disconnect-" thru the panel operator" • TEAO fan motors

Item	Qty	Description
		<ul style="list-style-type: none"> • Insulated evaporator & protective aluminum jacketing • Condenser coil guards • Phase monitor and phase fail indicator light (red) • Main power on indicator (green) • Master on switch • Common trouble alarm terminal • Installed flow switch safety • Condenser coil corrosion protection applied (EnergyGuard) • Temperature and pressure gauges provided • Chiller will be provided with standalone York DDC temperature controls. • Chilled water barrel heaters for freeze protection • Chiller provided with hydronic isolation and drain valves. • Main power wiring will include single (1) Cam-Lok electrical connections and associated wiring • Chiller shall be furnished with a 2" x 4" label with white backing and black lettering stating "NOTE: 480 volt power should be applied a minimum of 1 hour before starting chiller. Compressor oil heaters utilize 480 volt power." • Minimum warm up timer shall be installed for cold start protection with shore power connection. • York factory start up provided at the CAPS campus in Houston, Texas • Provide and install pump rated @ 100 GPM @ 100 foot/head. Pump will be mounted to the chiller skid. The close coupled pump will be integrated into the interconnecting piping and hydronic components. Installation to include a pump starter, overload, control switch and breaker. <p>Internal chiller piping package to include:</p> <ul style="list-style-type: none"> • Integrated bypass to provide operation of local or remote pumps • All pipe, valves and applicable components to be flanged. • Piping will be provided with 4" quick connect style pipe connections. • Chiller to be provided with isolation/balancing valves, bypass valve for remote pump operation, in-line strainer with blow down valve, and low level drain valve. • Entering and leaving fluid temperature ports and thermometers • Entering and leaving pressure ports and gauges • Drain valves at chiller barrel, pump housing and at the piping manifold lowest point. • Chiller will be provided with an additional differential pressure safety switch. This pressure switch is independent of the factory installed safety switch. The pump differential flow switch shall have a "delay on make" timer installed to air in chiller operation during start up for the purpose of bleeding air from the system without interruption. • Provide two (2) additional ¼" access ports for field pressure/temperature testing. • Perform hydrostatic pressure testing to 125 PSIG of the entire pump, piping and component assembly to verify no leaks are present. • Apply specified urethane coating on the piping manifold and component assembly. • Provide structural mounting frame for the pump on the chiller skid. Hot dipped galvanized structural members.

Item	Qty	Description
		<ul style="list-style-type: none"> • Provide and install all required electrical power wiring and control devices. • Provide all required starters, overloads and disconnects. • The certified skid shall be fabricated from 1/4" thick, 8" X 4" rectangular steel tube. The skid size is length and width plus piping headers so that no part of the unit is outside of the rack. The fork truck lifting slots are 6" X 10" X 1/4" and made of the same material and are incorporated into the design on 54" centers apart. The skid components are continuously welded at all joints. All tubing ends are capped and continuously welded. The skid incorporates 4" X 4" tie-down holes in each corner of the tubing and is welded solid. All unit serial numbers and weight tags shall be cutout on a steel plate and attached to the skid at diagonal corner locations. Center of gravity will be clearly marked on the upper and lower portion of the skid / frame assembly. • The lifting frame material shall be 3" X 3" square steel tubing. This frame is designed for overhead certified lifting and stacking of the units. All tubing ends are capped and continuously welded. The tubing is cut and fit to the height, width, and length of the unit. All corners have a 45 degree, 3/8" steel plate gusset. The top of the frame has a 3/8" steel plate superman gusset welded to the horizontal tubing and incorporates a 1½ inch hole that aligns with the drag eye to secure stacking of units. • The entire skid shall be provided with a hot dipped galvanized coating for increased corrosion protection. • The entire certified skid/lifting frame assembly shall be hot dipped galvanized before component installation. • The chiller shall be attached to the structure along all sides. • The unit shall be manufactured in accordance with NEC codes, ETL requirements and labeled with the appropriate 3rd party NRTL as requested. • Chiller / pump assembly shall be provided with a certified skid / lifting frame structural calculations and certificates issued by a 3rd party engineering firm. • All painting of these components to be Herc specified color. • CAPS will provide and install the Herc decal package as per provided layout drawing by Herc. • Unit to be tested and verified for proper operation at Custom Air Products & Services prior to shipment. • Herc Representatives will also have full access to schedules and production progress as units are being manufactured.

Item	Qty	Description
		<p><u>EXCLUSIONS</u></p> <ul style="list-style-type: none">• Installation, Equipment and Start-up Commissioning by others• Hose• Sales tax not included• Freight not included• Overtime not included• Proposal valid for 30 days• Any items not listed in the above scope of work to be performed



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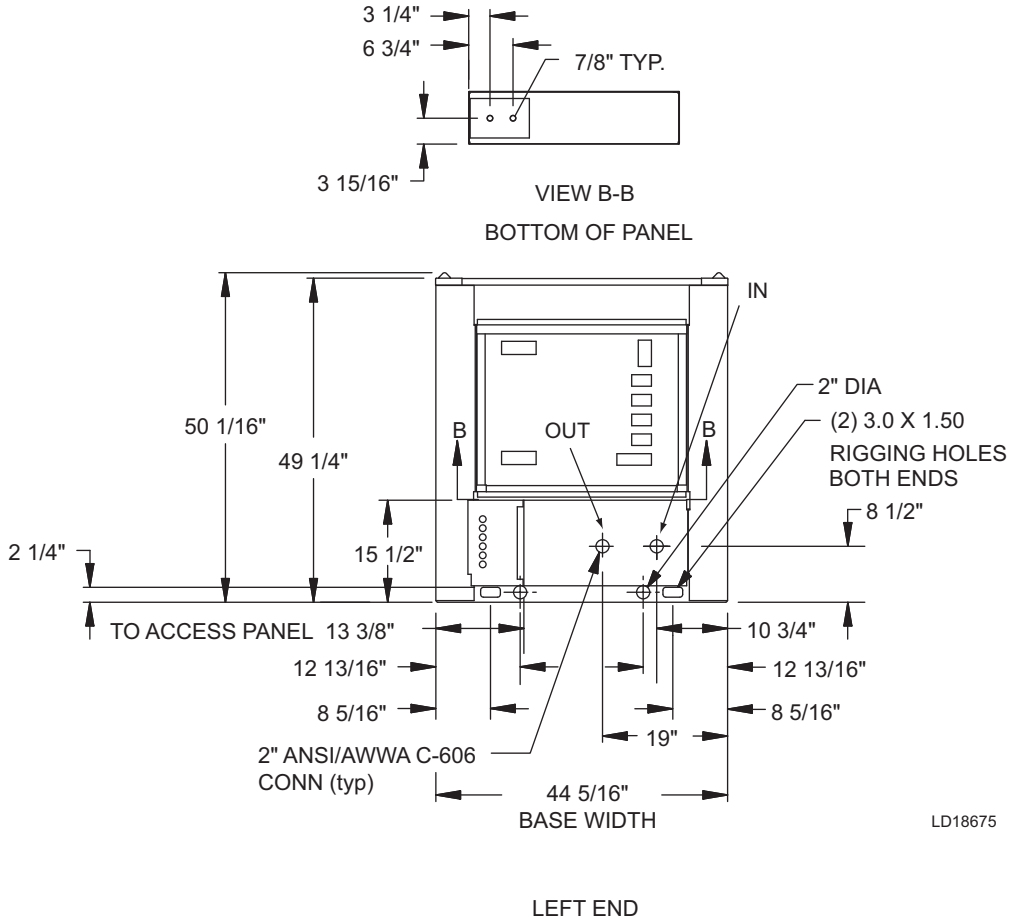
SECTION

02

CHILLER SUBMITTALS

Unit Dimensions (Cont'd)

YCAL0033



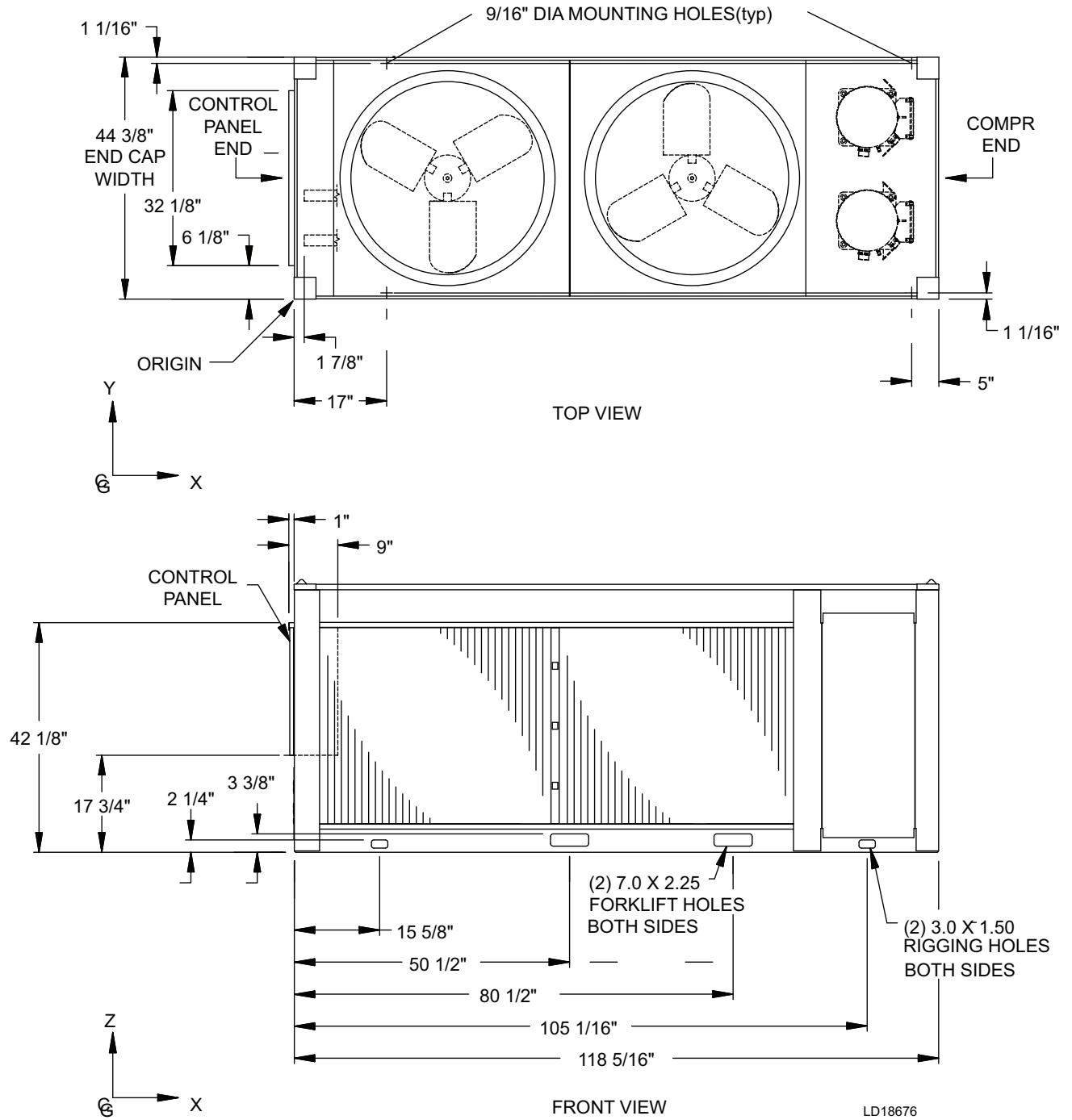
POWER: SINGLE POINT SUPPLY WITH TERMINAL BLOCK

NOTE:

Placement on a level surface of free of obstructions (including snow, for winter operation) or air circulation ensures rated performance, reliable operation, and ease of maintenance. Site restrictions may compromise minimum clearances indicated below, resulting in unpredictable airflow patterns and possible diminished performance. Johnson Controls's unit controls will optimize operation without nuisance high-pressure safety cut-outs; however, the system designer must consider potential performance degradation. Access to the unit control center assumes the unit is no higher than on spring isolators. Recommended minimum clearances: Side to wall – 6'; rear to wall – 6'; control panel to end wall – 4'0"; top – no obstructions allowed; distance between adjacent units – 10'. No more than one adjacent wall may be higher than the unit.

Unit Dimensions (Cont'd)

YCAL0033



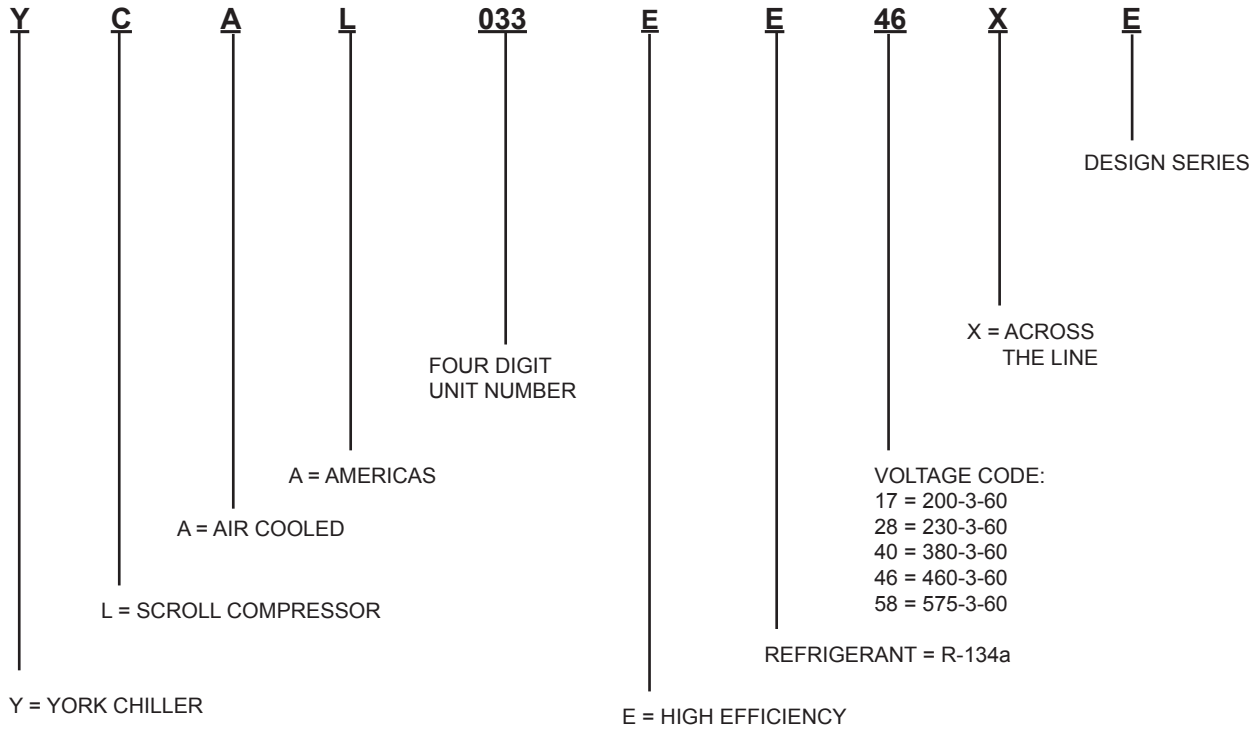
MODEL YCAL AIR-COOLED SCROLL CHILLERS WITH BRAZED PLATE HEAT EXCHANGERS STYLE B

15 – 65 TON
53 – 218 kW
60 Hz
R-410A



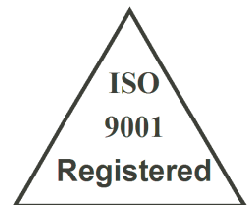
BY JOHNSON CONTROLS

Nomenclature



Approvals

- ASME Boiler and Pressure Vessel Code – Section VIII Division 1.
- AHRI Standard 550/590 and 551/591.
- UL 1995 – Heating and Cooling Equipment
- ASHRAE 15 – Safety Code for Mechanical Refrigeration
- ASHRAE Guideline 3 – Reducing Emission of Halogenated Refrigerants in Refrigeration and Air-Conditioning Equipment and Systems
- N.E.C. – National Electrical Code
- OSHA – Occupational Safety and Health Act



Products are produced at a facility whose quality-management systems are ISO9001 certified.

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Performance data provided in this document was created in accordance with Johnson Controls software: **YORKworks version 13.02 and DXCHILL version 6.04**

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Introduction

YORK Air-Cooled Scroll Chillers provide chilled water for all air conditioning applications using central station air handling or terminal units. They are completely self-contained and are designed for outdoor (roof or ground level) installation. Each unit includes hermetic scroll compressors, a liquid cooler, air cooled condenser, a charge of refrigerant R-410A, and a weather resistant microprocessor control center, all mounted on a rugged, formed-steel base.

GENERAL

The 15 - 65 Ton (53 - 218 kW) YCAL models are shipped complete from the factory ready for installation and use.

The unit is pressure-tested, evacuated, and fully charged with R-410A and includes an initial oil charge. After assembly, a complete operational test is performed with water flowing through the cooler to assure that the refrigeration circuit operates correctly.

The unit structure is heavy-gauge, galvanized steel. The steel is coated with baked-on powder paint, which, when subjected to ASTM B117 1000 hour, salt spray testing, yields a minimum ASTM 1654 rating of "6". Corrosion resistant wire mesh panels are added to protect the condenser coil from incidental damage and restrict unauthorized access to internal components. Unit also includes service isolation valves as standard. Units are designed in accordance with NFPA 70 (National Electric Code), ASHRAE/ANSI 15 Safety code for mechanical refrigeration, ASME, Listed and labeled with Intertek Testing Services (ETL) and rated in accordance with the latest version of ARI Standard 550/590.

COMPRESSORS

The chiller has suction-gas cooled, hermetic, scroll compressors. The compressors incorporate a scroll design that is compliant in both the axial and radial direction. All rotating parts are statically and dynamically balanced. A large internal volume and oil reservoir provides greater liquid tolerance. Compressor crankcase heaters are also included for extra protection against liquid migration.

COOLER

Brazed plate heat exchangers are UL (Underwriters Laboratories) listed. Installing contractor must include accommodations in the chilled water piping to allow proper drainage and venting of the heat exchanger. Water inlet and outlet connections are grooved for compatibility with factory supplied ANSI/AWWA C-606 connections.

The cooler is equipped with a heater controlled by a separate thermostat. The heater provides freeze protection for the cooler down to -20°F (-29°C) ambient. The cooler is covered with 3/4" (19mm) flexible, closed-cell, foam insulation (K≈0.25).

A 40 mesh strainer (0.5 and 1.5 mm) is recommended upstream of the heat exchanger to prevent clogging.

Introduction (Cont'd)

CONDENSER

Coils – Fin and tube condenser coils of seamless, internally-enhanced, high-condensing-coefficient, corrosion resistant copper tubes are arranged in staggered rows, mechanically expanded into aluminum fins. Integral subcooling is included. The design working pressure of the coil is 650 PSIG (45 barg).

Low Sound Fans – The condenser fans are composed of corrosion resistant aluminum hub and composite blades molded into a low noise airfoil section. They are designed for maximum efficiency and are statically and dynamically balanced for vibration-free operation. They are directly driven, and positioned for vertical air discharge. The fan guards are constructed of heavy-gauge, rust-resistant, PVC (polyvinyl chloride)-coated steel wire.

Motors – The fan motors are Totally Enclosed Air-Over, squirrel-cage type, current protected. They feature ball bearings that are double-sealed and permanently lubricated.

AHRI CERTIFICATION PROGRAM

YORK YCAL chillers have been tested and certified by Air-Conditioning, Heating and Refrigeration Institute (AHRI) in accordance with the latest edition of AHRI Standard 550/590 (I-P). Under this Certification Program, chillers are regularly tested in strict compliance with this Standard. This provides an independent, third-party verification of chiller performance. Refer to the AHRI site at: <http://www.ahrinet.org/> for complete Program Scope, Inclusions, and Exclusions as some options listed herein fall outside the scope of the AHRI certification program. For verification of certification, go to the AHRI Directory at www.ahridirectory.org.



Rated in accordance with the latest issuance of AHRI Standard 550/590 and 551/591.

MicroComputer Control Center

All controls are contained in a NEMA 3R powder painted steel cabinet with a gasketed door and include:

Liquid Crystal Display (LCD) with Light Emitting Diode (LED) backlighting for outdoor viewing:

- Two display lines
- Twenty characters per line

Color coded 12-button non-tactile keypad with sections for:

- **DISPLAY/PRINT** of typical information:
- Chilled liquid temperatures
- Ambient temperature
- System pressures (each circuit)
- Operating hours and starts (each compressor)
- Print calls up to the liquid crystal display:
- Operating data for the systems
- History of fault shutdown data for up to the last six fault shutdown conditions

An RS-232 port, in conjunction with this press-to-print button, is provided to permit the capability of hard copy print-outs via a separate printer (by others).

- **ENTRY** section to
- **ENTER** setpoints or modify system values
- **SETPOINTS** updating can be performed to
- Chilled liquid temperature setpoint and range
- Remote reset temperature range
- Set daily schedule/holiday for start/stop
- Manual override for servicing
- Low and high ambient cutouts
- Number of compressors
- Low liquid temperature cutout
- Low suction pressure cutout

MicroComputer Control Center (Cont'd)

- High discharge pressure cutout
- Anti-recycle timer (compressor start cycle time)
- Anti-coincident timer (delay compressor starts)
- **UNIT** section to:
 - Set time
 - Set unit options
- **UNIT ON/OFF** switch

The microprocessor control center is capable of displaying the following:

- Return and leaving liquid temperature
- Low leaving liquid temperature cutout setting
- Low ambient temperature cutout setting
- Outdoor air temperature
- English or Metric data
- Suction pressure cutout setting
- Each system suction pressure
- Discharge pressure (optional)
- Liquid Temperature Reset via a Johnson Controls ISN DDC or Building Automation System (by others) via:
 - a pulse width modulated (PWM) input as standard
 - a 4-20 milliamp or 0 -10 VDC input, or contact closure with the optional B.A.S. interface option
- Anti-recycle timer status for each system
- Anti-coincident system start timer condition
- Compressor run status
- No cooling load condition
- Day, date and time
- Daily start/stop times
- Holiday status
- Automatic or manual system lead/lag control
- Lead system definition

MicroComputer Control Center (Cont'd)

- Compressor starts & operating hours
- (each compressor)
- Status of hot gas valves, evaporator heater and fan operation
- Run permissive status
- Number of compressors running
- Liquid solenoid valve status
- Load & unload timer status
- Water pump status

Accessories and Options

All accessories and options are factory mounted unless otherwise noted.

ELECTRICAL OPTIONS

Single-Point Supply Terminal Block – Standard. Includes enclosure, terminal-block and interconnecting wiring to the compressors. Separate external protection must be supplied, by others, in the incoming compressor-power wiring. (Do not include this option if either the SinglePoint NonFused Disconnect Switch or Single-Point Circuit Breaker options have been included.)

Single-Point Non-Fused Disconnect Switch – Unit-mounted disconnect switch with external, lockable handle (in compliance with Article 440-14 of N.E.C.), can be supplied to isolate the unit power voltage for servicing. Separate external fusing must be supplied, by others in the power wiring, which must comply with the National Electrical Code and/or local codes.

Single-Point Circuit Breaker – A unit mounted circuit breaker with external, lockable handle (in compliance with N.E.C. Article 440-14), can be supplied to isolate the power voltage for servicing. (This option includes the Single-Point Power connection.)

Control Transformer – Converts unit power voltage to 115-1-60 or 115-1-50 if 50Hz is selected (0.5 or 1.0 KVA capacity). Factory mounting includes primary and secondary wiring between the transformer and the control panel.

Power Factor Correction Capacitors – Will correct unit compressor power factors to 0.90-0.95.

CONTROL OPTIONS

Ambient Kit (Low) – Standard units will operate to 25°F (-4°C). This accessory includes all necessary components to permit chiller operation to 0°F (-18°C). (This option includes the Discharge Pressure Transducer/Readout Capability option.) For proper head pressure control in applications below 25°F (-4°C), where wind gusts may exceed five mph, it is recommended that Optional Condenser Louvered Enclosure Panels also be included.

Ambient Kit (High) – Required if units are to operate when the ambient temperature is above 110°F (43°C). Includes discharge pressure transducers. (This option includes the Discharge Pressure Transducer / ReadoutCapability option.) **(Field-Mounted.)**

Language LCD And Keypad Display – Spanish, French, and German unit LCD controls and keypad display available. Standard language is English.

Discharge Pressure Transducers And Readout Capability – The addition of pressure transducers allows models to sense and display discharge pressure. This is recommended for glycol chilling applications. (This option is included with either the low or high ambient kits.)

Suction Pressure Transducers – Permits unit to sense and display suction pressure. This capability is standard.

Accessories and Options (Cont'd)

Motor Current Module – Capable of monitoring compressor motor current. Provides extra protection against compressor reverse rotation, phase-loss and phase imbalance. Option consists of one module per electrical system.

COMPRESSOR, PIPING, EVAPORATOR OPTIONS

Low Temperature Glycol – Required for glycol chilling below 30°F (-1°C) leaving glycol temperature. Option includes resized thermal expansion valve.

Chicago Code Relief Valves – Unit will be provided with relief valves to meet Chicago code requirements.

Service Isolation Valve – Service isolation valves are standard to unit. This includes a system high pressure relief valve or internal compressor relief mechanism in compliance with ASHRAE 15.

Hot Gas By-Pass – Permits continuous, stable operation at capacities below the minimum step of compressor unloading to as low as 5% capacity (depending on both the unit and operating conditions) by introducing an artificial load on the cooler. Hot gas by-pass is installed on only refrigerant system #1 on two-circuit units.

DX Cooler 300 PSIG (21 barg) Dwp Waterside – The waterside will be rated to 300 PSIG (21 barg) instead of the standard 150 PSIG DWP. 300 PSIG R.F. flanges are included on the DX cooler nozzles. The companion flanges will be field-supplied by others.

Flanges (ANSI/AWWA C-606 couplings Type) – Consists of two (2) Flange adapters for grooved end pipe (standard 150 psi [10.5 barg] cooler).

Flow Switch – The flow switch or its equivalent must be furnished with each unit.

- **150 PSIG (10.5 barg) DWP** – For standard units. Johnson Controls model F61MG-1C vaporproof SPDT, NEMA 4X switch (150 PSIG [10.5 barg] DWP), -20°F to 250°F (-29°C to 121°C), with 1" NPT connection for upright mounting in horizontal pipe. **(Field-mounted.)**
- **300 PSIG (21 barg) DWP** – For units with optional 300 PSIG (21 barg) DX cooler. McDonnell & Miller model FS74W vaporproof SPDT, NEMA 4X switch (300 PSIG (21 barg) DWP), -20°F to 300°F (-29°C to 149°C), with 1¼ inch MPT connection for upright mounting in horizontal pipe. **(Field-mounted.)**

Differential Pressure Switch – Alternative to an above mentioned flow switch. Pretempco model DPS300AP40PF-82582-5 (300 PSIG [21 barg] max. working pressure), SPDT 5 amp 125/250VAC switch, Range 3-45 PSIG (0.2-3 barg), deadband 0.5 - 0.8 psi (0.003 - 0.005 barg), with 1/4" NPTE Pressure Connections.

CONDENSER AND CABINET OPTIONS

Condenser coil protection against corrosive environments is available by choosing any of the following options. For additional application recommendations, contact your local Johnson Controls office.

Pre-Coated Fin Condenser Coils – The unit's coils are constructed with epoxy coated aluminum fins. This can provide corrosion resistance comparable to copper-fin coils in typical seashore locations. Either these or the post-coated coils (below), are recommended for units being installed at the seashore or where salt spray may hit the unit.

Accessories and Options (Cont'd)

Post-Coated Dipped Condenser Coils – The unit's coils are constructed with dipped-cured condenser coils. This is the choice for corrosive applications (with the exception of strong alkalis, oxidizers and wet bromine, chlorine and fluorine in concentrations greater than 100 ppm).

Copper Fin Condenser Coils – The unit coils are constructed with copper fins. (This is not recommended for units in areas where they may be exposed to acid rain.)

Enclosure Panels (Unit) – Tamperproof enclosure panels prevent unauthorized access to units. Enclosure panels can provide an aesthetically pleasing alternative to expensive fencing.

Louvered Panels (Full Unit) – Louvered panels surround the front, back, and sides of the unit. They prevent unauthorized access and visually screen unit components. Unrestricted air flow is permitted through generously sized louvered openings. This option is applicable for any outdoor design ambient temperature up to 115°F (46°C). Recommended for use with the Low Ambient kit where wind gusts may exceed five mph (eight kph).

Sound Attenuation – One or both of the following sound attenuation options are recommended for residential or other similar sound-sensitive locations.

Compressor Acoustic Sound Blanket – Each compressor is individually enclosed by an acoustic sound blanket. The sound blankets are made with one layer of acoustical absorbent textile fiber of 5/8" (15mm) thickness; one layer of anti-vibrating heavy material thickness of 1/8" (3mm). Both are closed by two sheets of welded PVC, reinforced for temperature and UV resistance.

Ultra Quiet Fans – Lower RPM, eight-pole fan motors are used with steeper-pitch fans.

Vibration Isolators – Level adjusting, spring type 1" (25.4mm) or 2" deflection or neoprene pad isolators for mounting under unit base rails. (**Field-mounted.**)

Selection Data

GUIDE TO SELECTION

Capacity ratings for the YCAL Packaged Air-Cooled Liquid Chillers, shown on pages 16 through 48 cover the majority of design applications for these units. For unusual applications or uses beyond the scope of this catalog, please consult your nearest Johnson Controls Office or sales representative.

SELECTION RULES

1. **Ratings** – Ratings may be interpolated, but must not be extrapolated. The *Ratings on page 20* and the *Design Parameters on page 17* indicate the limits of application for these chillers.
2. **Cooler Water** – Ratings are based upon 2.4 GPM per ton which is equal to a 10°F chilled water range and a 0.0001 fouling factor for the cooler at sea level. Tables on pages 20 through 28 give capacity, compressor kW required, cooler GPM and unit EER.
3. **Condenser** – Ratings are given in terms of air on condenser in degrees Fahrenheit.
4. **Copper Fin Condenser Ratings** – Since the thermal conductivity of copper is slightly higher than aluminum, apply the following corrections to the standard ratings. Tons x 0.97 and compressor kW x 0.99.
5. **Performance Data Correction Factors** – Ratings are based on 0.0001 cooler fouling factor, 10°F chilled water range and at sea level. For operation at different conditions, apply the appropriate correction factor from the following table.

FOULING FACTOR					
ALTITUDE	TEMP SPLIT	0.0001		0.0003	
		TONS	COMPR KW	TONS	COMPR KW
SEA LEVEL	8	0.990	0.998	0.979	0.996
	10	1.000	1.000	0.991	0.998
	12	1.012	1.003	1.002	1.001
	14	1.021	1.005	1.012	1.003
2000 FT.	8	0.987	1.005	0.978	1.003
	10	0.997	1.008	0.988	1.006
	12	1.009	1.010	1.000	1.008
	14	1.018	1.012	1.009	1.010
4000 FT.	8	0.983	1.014	0.975	1.012
	10	0.994	1.016	0.985	1.014
	12	1.005	1.019	1.111	1.017
	14	1.014	1.021	1.006	1.019
6000 FT.	8	0.980	1.023	0.971	1.021
	10	0.990	1.025	0.982	1.023
	12	1.002	1.028	0.993	1.026
	14	1.011	1.030	1.002	1.028

Selection Data (Cont'd)

6. **Ethylene Glycol Correction Factors** – The following factors are to be applied to the standard ratings for units cooling ethylene glycol.

ETHYLENE GLYCOL					
%WEIGHT	TONS	COMPR KW	GPM	PRESS DROP	FREEZE POINT
10	0.996	0.999	24.300	1.014	26.2
20	0.991	0.998	25.100	1.104	17.9
30	0.984	0.997	25.900	1.234	6.7
40	0.976	0.995	26.900	1.399	-8.1
50	0.968	0.994	28.000	1.599	-28.9

7. **Propylene Glycol Correction Factors** – the following factors are to be applied to the standard ratings for units cooling propylene glycol.

PROPYLENE GLYCOL					
%WEIGHT	TONS	COMPR KW	GPM	PRESS DROP	FREEZE POINT
10	0.995	0.999	24.000	1.049	26
20	0.984	0.997	24.300	1.124	19
30	0.973	0.994	24.900	1.258	9
40	0.960	0.992	25.600	1.430	-6
50	0.943	0.989	26.600	1.650	-28

METHOD OF SELECTION

To select a YORK Packaged Air-Cooled Liquid Chiller, the following data must be known:

1. Design Capacity in tons refrigeration (TR).
2. Entering and Leaving Liquid Temperatures.
3. Outside ambient air temperature in °F.
4. GPM of chilled liquid.

Determine capacity requirements from the following formula:

$$\text{GPM} = \frac{\text{TR} \times 24}{\text{RANGE (}^\circ\text{F)}}$$

EXAMPLE – WATER CHILLING

1. Given: Provide a capacity of 50 tons at 42°F leaving water at 10°F range. 0.0001FF, 85°F air on the condenser, at sea level and 60 Hz.
2. Find: Unit Size, Compressor KW Output
3. From the ratings on page 18.
4. SELECT: **YCAL0056**(English Units)
 - a. 54.4 Tons
 - b. 51.8 Compressor KW
 - c. 11.1 Unit EER

Selection Data (Cont'd)

5. Calculate Compressor kW at 50 Tons:

$$\text{kW} = \frac{50}{54.4} \times 51.8\text{kW} = 47.6\text{kW}$$

6. Calculate GPM:

$$\text{GPM} = \frac{(50 \text{ Tons}) \times 24}{10^\circ\text{F Range}} = 120\text{GPM}$$

7. From page 16, read 6 ft of water cooler pressure drop from GPM: 16

A **YCAL0056** is suitable.

EXAMPLE - BRINE CHILLING

Example - Brine Chilling

1. Given: Provide a capacity of 34 tons cooling 30% by weight Ethylene Glycol from 50°F to 40°F, 0.00025FF, 95°F air on the condenser, 60°Hz and 4000 ft. altitude.
2. Determine:
 - a. Unit Size
 - b. KW Input
 - c. Ethylene Glycol GPM
 - d. Cooler Pressure Drop
3. See Ethylene Glycol Correction Factors, for 30% by weight ethylene glycol.

READ: 0.984 Tons Factor

0.997 Compr. KW factor

26.1 Gal/ F/Tons Factor

4. See Performance Data Correction Factors for 0.00025 fouling factor and 4,000 ft. altitude.

READ: 0.975 Tons factor

1.012 kW factor

5. From RATINGS on page 16.

SELECT: **YCAL0046** (English Units)

35.3 Tons

41.1 Compressor kW

6. Determine YCAL0046 glycol cooling capacity and Compressor kW requirement from pg 18:
 - a. ONS: = 35.3 x 0.984 x 0.975 = 33.87
 - b. Compr. KW = 41.1 x 0.997 x 1.012 = 41.77

Selection Data (Cont'd)

7. Determine average full load Compressor kW at 34 tons:

$$\frac{34 \text{ Tons}}{33.87 \text{ Tons}} \times (41.77) = 41.93 \text{ Compressor kW}$$

8. Determine E.G. GPM:

$$\text{GPM} = \frac{\text{Tons} \times \text{Gal } ^\circ\text{F} / \text{min} / \text{Ton Factor}}{\text{RANGE}}$$

9. Determine Cooler Pressure Drop:

a. See Ethylene Glycol Correction Factors for 30% by weight ethylene glycol.

READ: 1.258 Pressure Drop factor

b. See page 14 at 88.7 GPM for YCAL0046

READ: 3.0 Water PD

c. Cooler Pressure Drop = 3.0 x 1.258 or 3.77 ft.

10. A **YCAL0046** is suitable.

Design Parameters

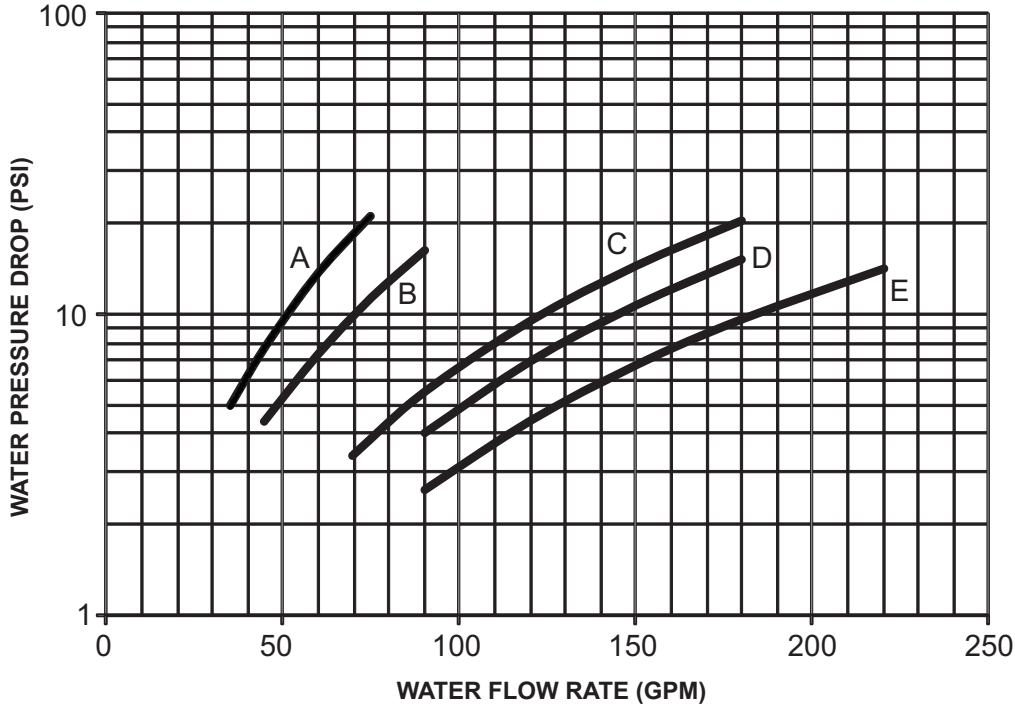
ENGLISH						
YCAL	LEAVING WATER TEMPERATURE (°F)		COOLER FLOW (GPM)		AIR ON CONDENSER (°F)	
	MIN	MAX	MIN	MAX	MIN	MAX
	0019EE	40	55	10	150	0
0022EE	40	55	10	150	0	125
0028EE	40	55	10	150	0	125
0033EE	40	55	10	150	0	125
0043EE	40	55	40	200	0	125
0046EE	40	55	40	200	0	125
0052EE	40	55	60	300	0	125
0056EE	40	55	60	300	0	125
0066EE	40	55	60	300	0	125
SI UNITS						
YCAL	LEAVING WATER TEMPERATURE (°C)		COOLER FLOW (L/S)		AIR ON CONDENSER (°C)	
	MIN	MAX	MIN	MAX	MIN	MAX
	0019EE	4.4	12.8	0.6	9.5	-17.7
0022EE	4.4	12.8	0.6	9.5	-17.7	51.7
0028EE	4.4	12.8	0.6	9.5	-17.7	51.7
0033EE	4.4	12.8	0.6	9.5	-17.7	51.7
0043EE	4.4	12.8	2.5	12.6	-17.7	51.7
0046EE	4.4	12.8	2.5	12.6	-17.7	51.7
0052EE	4.4	12.8	3.8	18.9	-17.7	51.7
0056EE	4.4	12.8	3.8	18.9	-17.7	51.7
0066EE	4.4	12.8	3.8	18.9	-17.7	51.7

NOTES:

1. For leaving brine temperature below 40°F (4.4°C), contact your nearest Johnson Controls Office for application requirements.
2. For leaving water temperature higher than 55°F (12.8°C), contact the nearest Johnson Controls Office for application guidelines.
3. The evaporator is protected against freezing to -20°F (-28.8°C) with an electric heater as standard.
4. For operation at temperatures below 25°F (-3.9°C), the optional Low Ambient Kit will need to be installed on the system (for YCAL0043-0065 models only).
5. For operation at temperatures above 115°F (46.1°C), the optional High Ambient Kit will need to be installed on the system.

Water Pressure Drop

YCAL EVAPORATOR PRESSURE DROP CURVE

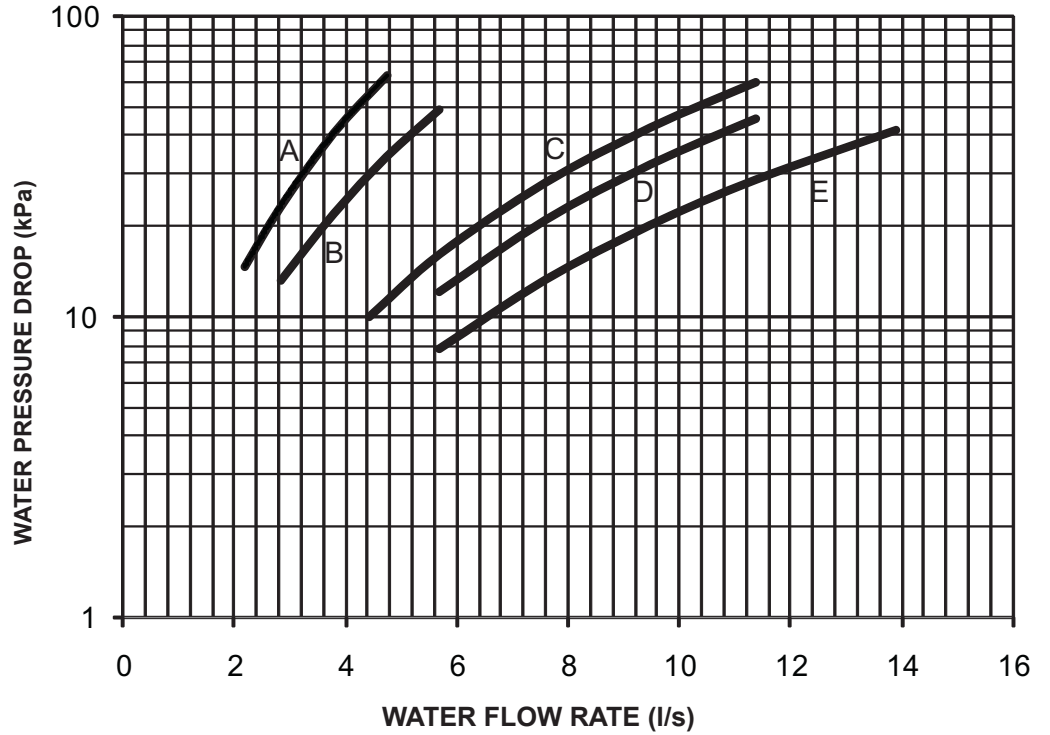


LD18667

EVAPORATOR CURVE	CHILLER MODEL
A	YCAL0019EE
B	YCAL0022EE
B	YCAL0028EE
B	YCAL0033EE
C	YCAL0043EE
D	YCAL0046EE
C	YCAL0052EE
D	YCAL0056EE
E	YCAL0066EE

Water Pressure Drop (Cont'd)

YCAL EVAPORATOR PRESSURE DROP CURVE



LD18668

EVAPORATOR CURVE	CHILLER MODEL
A	YCAL0019EE
B	YCAL0022EE
B	YCAL0028EE
B	YCAL0033EE
C	YCAL0043EE
D	YCAL0046EE
C	YCAL0052EE
D	YCAL0056EE
E	YCAL0066EE

Ratings

R-410A (60HZ) ENGLISH

MODEL: YCAL0019EE													IPLV = 14.6		
AIR TEMPERATURE ON CONDENSER (°F)															
LCWT (°F)	75.0			80.0			85.0			90.0			95.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	16.2	13.6	13.3	15.8	14.4	12.3	15.3	15.3	11.3	14.9	16.3	10.3	14.4	17.3	9.5
42.0	16.7	13.7	13.6	16.3	14.6	12.6	15.9	15.5	11.6	15.4	16.4	10.6	14.9	17.4	9.7
44.0	17.3	13.9	14.0	16.8	14.7	12.9	16.4	15.6	11.9	15.9	16.6	10.9	15.4	17.6	10.0
45.0	17.6	13.9	14.1	17.1	14.8	13.0	16.7	15.7	12.0	16.2	16.6	11.0	15.7	17.6	10.1
46.0	17.8	14.0	14.3	17.4	14.8	13.2	16.9	15.7	12.1	16.5	16.7	11.2	16.0	17.7	10.2
48.0	18.4	14.1	14.6	18.0	15.0	13.5	17.5	15.9	12.4	17.0	16.8	11.4	16.5	17.9	10.5
50.0	19.0	14.3	14.9	18.5	15.1	13.8	18.0	16.0	12.7	17.5	17.0	11.7	17.0	18.0	10.7
MODEL: YCAL0022EE													IPLV = 15.5		
AIR TEMPERATURE ON CONDENSER (°F)															
LCWT (°F)	75.0			80.0			85.0			90.0			95.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	19.9	16.7	13.5	19.4	17.6	12.5	18.8	18.7	11.4	18.1	19.9	10.4	17.5	21.1	9.5
42.0	20.6	16.8	13.8	20.0	17.8	12.8	19.4	18.9	11.7	18.7	20.0	10.7	18.1	21.3	9.7
44.0	21.2	17.0	14.2	20.7	18.0	13.1	20.0	19.1	12.0	19.4	20.2	11.0	18.7	21.5	10.0
45.0	21.6	17.1	14.3	21.0	18.1	13.2	20.4	19.2	12.1	19.7	20.3	11.1	19.0	21.6	10.1
46.0	21.9	17.2	14.5	21.3	18.2	13.3	20.7	19.3	12.3	20.0	20.4	11.2	19.3	21.7	10.2
48.0	22.6	17.4	14.8	22.0	18.4	13.6	21.4	19.4	12.5	20.7	20.6	11.5	20.0	21.9	10.5
50.0	23.3	17.5	15.1	22.7	18.6	13.9	22.0	19.6	12.8	21.3	20.8	11.7	20.6	22.1	10.7
MODEL: YCAL0028EE													IPLV = 13.4		
AIR TEMPERATURE ON CONDENSER (°F)															
LCWT (°F)	75.0			80.0			85.0			90.0			95.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	26.5	22.0	12.8	25.9	23.1	11.9	25.3	24.3	11.1	24.6	25.6	10.3	23.9	27.1	9.5
42.0	27.4	22.2	13.1	26.8	23.3	12.2	26.1	24.5	11.4	25.5	25.8	10.6	24.7	27.3	9.8
44.0	28.4	22.4	13.4	27.7	23.5	12.5	27.0	24.7	11.7	26.3	26.1	10.9	25.6	27.5	10.1
45.0	28.8	22.5	13.6	28.2	23.6	12.7	27.5	24.9	11.8	26.8	26.2	11.0	26.0	27.6	10.2
46.0	29.3	22.6	13.7	28.6	23.7	12.9	27.9	25.0	12.0	27.2	26.3	11.1	26.4	27.7	10.3
48.0	30.3	22.8	14.1	29.6	24.0	13.2	28.8	25.2	12.3	28.1	26.5	11.4	27.3	27.9	10.6
50.0	31.3	23.1	14.4	30.5	24.2	13.5	29.8	25.4	12.6	29.0	26.8	11.7	28.2	28.2	10.9

NOTES:

1. kW = Compressor Input Power
2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
3. LCWT = Leaving Chilled Water Temperature
4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
5. Rated in accordance with the latest version of ARI Standard 550/590
6. The shaded points are certified in accordance with the latest version of ARI Standard 550/590

Ratings (Cont'd)

R-410A (60HZ) ENGLISH

MODEL: YCAL0019EE																	IPLV = 14.6	
AIR TEMPERATURE ON CONDENSER (°F)																		
LCWT (°F)	100.0			105.0			110.0			115.0			120.0			125.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	14.0	18.4	8.6	13.5	19.6	7.8	13.0	20.9	7.1	12.4	22.2	6.4	6.6	10.2	7.0	6.3	10.9	6.4
42.0	14.5	18.5	8.9	13.9	19.7	8.1	13.4	21.0	7.3	12.9	22.3	6.6	6.8	10.2	7.3	6.5	10.9	6.6
44.0	14.9	18.7	9.1	14.4	19.9	8.3	13.9	21.1	7.5	13.3	22.4	6.8	7.1	10.3	7.6	6.8	10.9	6.8
45.0	15.2	18.7	9.2	14.7	19.9	8.4	14.1	21.2	7.6	13.5	22.5	6.9	7.2	10.3	7.7	6.9	10.9	7.0
46.0	15.4	18.8	9.4	14.9	20.0	8.5	14.3	21.2	7.7	13.8	22.6	7.0	7.3	10.3	7.8	7.0	10.9	7.1
48.0	15.9	19.0	9.6	15.4	20.1	8.7	14.8	21.4	8.0	7.9	9.7	8.9	7.6	10.3	8.1	7.3	11.0	7.3
50.0	16.5	19.1	9.8	15.9	20.3	9.0	15.3	21.5	8.2	8.2	9.7	9.2	7.9	10.4	8.3	7.6	11.0	7.6

MODEL: YCAL0022EE																	IPLV = 15.5	
AIR TEMPERATURE ON CONDENSER (°F)																		
LCWT (°F)	100.0			105.0			110.0			115.0			120.0			125.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	16.8	22.4	8.6	16.1	23.9	7.8	15.4	25.4	7.0	14.7	27.0	6.3	7.9	12.2	7.1	7.5	13.0	6.4
42.0	17.4	22.6	8.8	16.7	24.1	8.0	16.0	25.6	7.2	8.6	11.5	8.2	8.2	12.3	7.4	7.8	13.1	6.6
44.0	18.0	22.8	9.1	17.3	24.2	8.2	16.5	25.8	7.4	8.9	11.6	8.5	8.5	12.3	7.7	8.1	13.1	6.9
45.0	18.3	22.9	9.2	17.6	24.3	8.3	16.8	25.9	7.5	9.1	11.6	8.6	8.7	12.4	7.8	8.2	13.1	7.0
46.0	18.6	23.0	9.3	17.9	24.4	8.4	17.1	25.9	7.6	9.2	11.6	8.8	8.8	12.4	7.9	8.4	13.2	7.1
48.0	19.2	23.2	9.5	18.5	24.6	8.6	17.7	26.1	7.8	9.6	11.7	9.1	9.2	12.4	8.2	8.7	13.2	7.4
50.0	19.9	23.4	9.8	19.1	24.9	8.9	18.3	26.4	8.0	9.9	11.7	9.3	9.5	12.5	8.4			

MODEL: YCAL0028EE																	IPLV = 13.4	
AIR TEMPERATURE ON CONDENSER (°F)																		
LCWT (°F)	100.0			105.0			110.0			115.0			120.0			125.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	23.2	28.6	8.8	22.4	30.2	8.1	21.6	31.9	7.4	20.8	33.7	6.8	19.9	35.7	6.2	11.0	18.5	6.1
42.0	24.0	28.8	9.1	23.2	30.4	8.3	22.4	32.1	7.7	21.5	33.9	7.0	20.6	35.9	6.4	11.5	18.6	6.4
44.0	24.8	29.0	9.3	24.0	30.6	8.6	23.1	32.3	7.9	22.3	34.1	7.2	21.3	36.1	6.6	11.9	18.7	6.6
45.0	25.2	29.1	9.4	24.4	30.7	8.7	23.5	32.4	8.0	22.6	34.2	7.3	21.7	36.2	6.7	12.1	18.7	6.7
46.0	25.6	29.2	9.6	24.8	30.8	8.8	23.9	32.5	8.1	23.0	34.3	7.4	22.1	36.3	6.7	12.3	18.8	6.8
48.0	26.5	29.4	9.8	25.6	31.0	9.0	24.7	32.7	8.3	23.8	34.6	7.6	22.8	36.5	6.9	12.8	18.9	7.0
50.0	27.4	29.7	10.0	26.5	31.3	9.3	25.6	33.0	8.5	24.6	34.8	7.8	23.6	36.7	7.1	13.2	19.0	7.2

NOTES:

1. kW = Compressor Input Power
2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
3. LCWT = Leaving Chilled Water Temperature
4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
5. Rated in accordance with the latest version of ARI Standard 550/590
6. The shaded points are certified in accordance with the latest version of ARI Standard 550/590

Ratings (Cont'd)

R-410A (60HZ) ENGLISH

MODEL: YCAL0033EE													IPLV = 14.5		
AIR TEMPERATURE ON CONDENSER (°F)															
LCWT (°F)	75.0			80.0			85.0			90.0			95.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	29.7	23.8	13.3	29.0	25.0	12.4	28.3	26.3	11.6	27.5	27.7	10.8	26.7	29.2	10.0
42.0	30.7	24.0	13.6	30.0	25.2	12.8	29.2	26.5	11.9	28.5	27.9	11.1	27.6	29.4	10.2
44.0	31.7	24.2	14.0	31.0	25.4	13.1	30.2	26.7	12.2	29.4	28.1	11.3	28.6	29.6	10.5
45.0	32.2	24.4	14.1	31.5	25.6	13.2	30.7	26.9	12.3	29.9	28.3	11.5	29.0	29.8	10.6
46.0	32.7	24.5	14.3	32.0	25.7	13.4	31.2	27.0	12.5	30.4	28.4	11.6	29.5	29.9	10.8
48.0	33.7	24.8	14.6	33.0	26.0	13.7	32.2	27.3	12.8	31.4	28.7	11.9	30.5	30.2	11.0
50.0	34.8	25.1	14.9	34.0	26.3	14.0	33.2	27.6	13.0	32.3	29.0	12.1	31.4	30.5	11.3

MODEL: YCAL0043EE													IPLV = 14.5		
AIR TEMPERATURE ON CONDENSER (°F)															
LCWT (°F)	75.0			80.0			85.0			90.0			95.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	38.7	30.8	12.8	37.8	32.3	11.9	36.8	34.1	11.1	35.7	36.2	10.3	34.6	38.4	9.4
42.0	40.0	31.0	13.1	39.1	32.5	12.3	38.1	34.3	11.5	37.1	36.4	10.6	35.9	38.6	9.8
44.0	41.4	31.1	13.5	40.5	32.7	12.7	39.5	34.6	11.8	38.4	36.6	10.9	37.2	38.8	10.1
45.0	42.1	31.2	13.7	41.1	32.8	12.8	40.1	34.7	12.0	39.1	36.7	11.1	37.9	38.9	10.2
46.0	42.7	31.3	13.9	41.8	32.9	13.0	40.8	34.8	12.1	39.7	36.8	11.3	38.6	39.0	10.4
48.0	44.1	31.5	14.3	43.2	33.2	13.4	42.2	35.0	12.5	41.1	37.0	11.6	39.9	39.3	10.7
50.0	45.6	31.7	14.6	44.7	33.4	13.8	43.6	35.2	12.8	42.5	37.3	11.9	41.3	39.5	11.0

MODEL: YCAL0046EE													IPLV = 14.7		
AIR TEMPERATURE ON CONDENSER (°F)															
LCWT (°F)	75.0			80.0			85.0			90.0			95.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	41.0	32.4	13.0	40.0	34.2	12.1	39.0	36.1	11.2	37.9	38.2	10.4	36.7	40.5	9.5
42.0	42.5	32.6	13.3	41.4	34.4	12.4	40.4	36.3	11.6	39.2	38.4	10.7	38.1	40.8	9.9
44.0	43.9	32.9	13.7	42.9	34.6	12.8	41.8	36.6	11.9	40.6	38.7	11.0	39.4	41.0	10.2
45.0	44.7	33.0	13.9	43.6	34.8	13.0	42.5	36.7	12.1	41.4	38.8	11.2	40.1	41.1	10.3
46.0	45.4	33.1	14.1	44.4	34.9	13.1	43.2	36.8	12.2	42.1	39.0	11.3	40.8	41.3	10.5
48.0	46.9	33.4	14.4	45.9	35.2	13.5	44.7	37.1	12.6	43.5	39.2	11.7	42.3	41.5	10.8
50.0	48.5	33.6	14.8	47.4	35.4	13.9	46.2	37.4	12.9	45.0	39.5	12.0	43.7	41.8	11.1

NOTES:

1. kW = Compressor Input Power
2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
3. LCWT = Leaving Chilled Water Temperature
4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
5. Rated in accordance with the latest version of ARI Standard 550/590
6. The shaded points are certified in accordance with the latest version of ARI Standard 550/590

Ratings (Cont'd)

R-410A (60HZ) ENGLISH

MODEL: YCAL0033EE																	IPLV= 14.5	
AIR TEMPERATURE ON CONDENSER (°F)																		
LCWT (°F)	100.0			105.0			110.0			115.0			120.0			125.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	25.9	30.8	9.2	25.0	32.5	8.5	24.1	34.3	7.8	23.2	36.2	7.1	22.2	38.3	6.4	11.6	18.3	6.5
42.0	26.8	31.0	9.5	25.9	32.7	8.7	24.9	34.5	8.0	24.0	36.5	7.3	23.0	38.5	6.6	12.1	18.4	6.8
44.0	27.7	31.2	9.7	26.8	33.0	8.9	25.8	34.8	8.2	24.8	36.7	7.5	23.8	38.8	6.8	12.5	18.4	7.0
45.0	28.1	31.4	9.8	27.2	33.1	9.0	26.2	34.9	8.3	25.2	36.8	7.6	24.2	38.9	6.9	12.7	18.5	7.1
46.0	28.6	31.5	9.9	27.7	33.2	9.2	26.7	35.0	8.4	25.7	37.0	7.7	24.6	39.0	7.0	13.0	18.5	7.2
48.0	29.5	31.8	10.2	28.6	33.5	9.4	27.6	35.3	8.6	26.5	37.2	7.9	25.4	39.3	7.2	13.4	18.6	7.5
50.0	30.5	32.1	10.4	29.5	33.8	9.6	28.5	35.6	8.9	27.4	37.5	8.1	14.5	17.8	8.4	13.9	18.7	7.7

MODEL: YCAL0043EE																	IPLV= 14.5	
AIR TEMPERATURE ON CONDENSER (°F)																		
LCWT (°F)	100.0			105.0			110.0			115.0			120.0			125.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	33.5	40.9	8.6	32.2	43.6	7.9	30.9	46.5	7.1	29.6	49.7	6.4	28.2	53.1	5.8	14.3	25.5	5.5
42.0	34.7	41.1	8.9	33.5	43.8	8.1	32.2	46.7	7.4	30.8	49.8	6.7	29.4	53.2	6.0	15.0	25.5	5.8
44.0	36.0	41.3	9.2	34.7	44.0	8.4	33.4	46.8	7.6	32.0	50.0	6.9	30.6	53.3	6.2	15.6	25.5	6.0
45.0	36.7	41.4	9.4	35.4	44.1	8.6	34.0	46.9	7.8	32.6	50.0	7.0	31.2	53.4	6.3	15.9	25.5	6.1
46.0	37.3	41.5	9.5	36.0	44.2	8.7	34.7	47.0	7.9	33.2	50.1	7.2	31.8	53.5	6.5	16.2	25.5	6.3
48.0	38.7	41.7	9.8	37.4	44.4	9.0	36.0	47.2	8.2	34.5	50.3	7.4	33.0	53.6	6.7	16.9	25.6	6.5
50.0	40.1	42.0	10.1	38.7	44.6	9.2	37.3	47.5	8.4	35.8	50.5	7.6	34.2	53.8	6.9	17.6	25.6	6.8

MODEL: YCAL0046EE																	IPLV= 14.7	
AIR TEMPERATURE ON CONDENSER (°F)																		
LCWT (°F)	100.0			105.0			110.0			115.0			120.0			125.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	35.4	43.0	8.7	34.2	45.7	8.0	32.8	48.6	7.3	31.4	51.7	6.6	30.0	55.1	5.9	15.2	26.4	5.7
42.0	36.8	43.2	9.0	35.5	45.9	8.3	34.1	48.8	7.5	32.7	51.9	6.8	31.2	55.2	6.2	15.9	26.4	5.9
44.0	38.2	43.5	9.3	36.8	46.2	8.5	35.4	49.1	7.8	34.0	52.1	7.1	32.4	55.4	6.4	16.5	26.5	6.2
45.0	38.9	43.6	9.5	37.5	46.3	8.7	36.1	49.2	7.9	34.6	52.3	7.2	33.1	55.6	6.5	16.9	26.5	6.3
46.0	39.5	43.8	9.6	38.2	46.4	8.8	36.8	49.3	8.0	35.3	52.4	7.3	33.7	55.7	6.6	17.2	26.5	6.4
48.0	40.9	44.0	9.9	39.6	46.7	9.1	38.1	49.6	8.3	36.6	52.6	7.5	35.0	55.9	6.8	17.9	26.6	6.7
50.0	42.4	44.3	10.2	41.0	47.0	9.3	39.5	49.8	8.5	37.9	52.9	7.8	36.3	56.2	7.1	18.6	26.7	6.9

NOTES:

1. kW = Compressor Input Power
2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
3. LCWT = Leaving Chilled Water Temperature
4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
5. Rated in accordance with the latest version of ARI Standard 550/590
6. The shaded points are certified in accordance with the latest version of ARI Standard 550/590

Ratings (Cont'd)

R-410A (60HZ) ENGLISH

MODEL: YCAL0052EE													IPLV = 15.1		
AIR TEMPERATURE ON CONDENSER (°F)															
LCWT (°F)	75.0			80.0			85.0			90.0			95.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	47.7	38.0	12.8	46.6	40.1	12.0	45.5	42.3	11.1	44.3	44.7	10.3	43.1	47.2	9.6
42.0	49.4	38.3	13.2	48.3	40.4	12.3	47.1	42.6	11.5	45.9	45.0	10.6	44.7	47.6	9.9
44.0	51.2	38.7	13.5	50.0	40.8	12.6	48.8	43.0	11.8	47.5	45.4	10.9	46.2	47.9	10.2
45.0	52.0	38.9	13.7	50.8	40.9	12.8	49.6	43.2	11.9	48.3	45.5	11.1	47.0	48.1	10.3
46.0	52.9	39.0	13.9	51.7	41.1	13.0	50.5	43.3	12.1	49.2	45.7	11.3	47.8	48.3	10.4
48.0	54.8	39.4	14.2	53.5	41.5	13.3	52.2	43.7	12.4	50.9	46.1	11.6	49.5	48.6	10.7
50.0	56.6	39.8	14.6	55.3	41.9	13.7	54.0	44.1	12.7	52.6	46.5	11.9	51.1	49.0	11.0

MODEL: YCAL0056EE													IPLV = 14.7		
AIR TEMPERATURE ON CONDENSER (°F)															
LCWT (°F)	75.0			80.0			85.0			90.0			95.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	58.2	48.2	12.7	56.9	50.7	11.9	55.5	53.3	11.1	54.1	56.2	10.3	52.5	59.3	9.5
42.0	60.2	48.7	13.0	58.9	51.2	12.2	57.5	53.8	11.4	55.9	56.7	10.6	54.3	59.8	9.8
44.0	62.3	49.2	13.4	60.9	51.7	12.5	59.4	54.4	11.7	57.9	57.2	10.9	56.2	60.3	10.1
45.0	63.3	49.5	13.5	61.9	52.0	12.7	60.4	54.6	11.8	58.8	57.5	11.0	57.2	60.6	10.2
46.0	64.4	49.7	13.7	62.9	52.2	12.8	61.4	54.9	12.0	59.8	57.8	11.1	58.1	60.9	10.3
48.0	66.5	50.3	14.0	65.0	52.8	13.1	63.5	55.5	12.2	61.8	58.3	11.4	60.0	61.4	10.6
50.0	68.6	50.9	14.3	67.1	53.4	13.4	65.5	56.1	12.5	63.8	58.9	11.7	62.0	62.0	10.8

MODEL: YCAL0066EE													IPLV = 15.1		
AIR TEMPERATURE ON CONDENSER (°F)															
LCWT (°F)	75.0			80.0			85.0			90.0			95.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	68.6	58.0	12.7	67.0	60.8	11.9	65.3	63.9	11.1	63.5	67.2	10.3	61.7	70.8	9.5
42.0	71.0	58.6	13.1	69.3	61.5	12.2	67.6	64.5	11.4	65.8	67.9	10.6	63.9	71.4	9.8
44.0	73.5	59.2	13.4	71.7	62.1	12.5	69.9	65.2	11.7	68.1	68.5	10.9	66.1	72.1	10.1
45.0	74.7	59.6	13.5	73.0	62.4	12.7	71.1	65.6	11.8	69.2	68.9	11.0	67.3	72.5	10.2
46.0	76.0	59.9	13.7	74.2	62.8	12.8	72.3	65.9	11.9	70.4	69.2	11.1	68.4	72.8	10.3
48.0	78.6	60.6	14.0	76.7	63.5	13.1	74.8	66.6	12.2	72.8	70.0	11.4	70.8	73.6	10.6
50.0	81.1	61.3	14.3	79.2	64.2	13.4	77.3	67.4	12.5	75.2	70.8	11.7	73.1	74.3	10.8

NOTES:

1. kW = Compressor Input Power
2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
3. LCWT = Leaving Chilled Water Temperature
4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
5. Rated in accordance with the latest version of ARI Standard 550/590
6. The shaded points are certified in accordance with the latest version of ARI Standard 550/590

Ratings (Cont'd)

R-410A (60HZ) ENGLISH

MODEL: YCAL0052EE																		IPLV= 15.1
AIR TEMPERATURE ON CONDENSER (°F)																		
LCWT (°F)	100.0			105.0			110.0			115.0			120.0			125.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	41.9	49.9	8.9	40.5	52.8	8.2	39.1	55.8	7.5	37.6	59.1	6.9	36.1	62.5	6.3	18.5	30.1	6.0
42.0	43.4	50.3	9.1	42.0	53.1	8.4	40.5	56.2	7.7	39.0	59.4	7.1	37.4	62.9	6.4	19.3	30.2	6.3
44.0	44.9	50.6	9.4	43.5	53.5	8.7	42.0	56.5	8.0	40.4	59.8	7.3	38.7	63.2	6.6	20.0	30.4	6.5
45.0	45.6	50.8	9.5	44.2	53.7	8.8	42.7	56.7	8.1	41.1	60.0	7.4	39.4	63.4	6.7	20.4	30.4	6.6
46.0	46.4	51.0	9.7	45.0	53.8	8.9	43.4	56.9	8.2	41.8	60.1	7.5	40.1	63.6	6.8	20.8	30.5	6.7
48.0	48.0	51.3	9.9	46.5	54.2	9.2	44.9	57.3	8.4	43.3	60.5	7.7	41.5	64.0	7.0	21.5	30.6	6.9
50.0	49.6	51.7	10.2	48.1	54.6	9.4	46.5	57.7	8.7	44.7	60.9	7.9	42.9	64.4	7.2	22.3	30.7	7.2

MODEL: YCAL0056EE																		IPLV= 14.7
AIR TEMPERATURE ON CONDENSER (°F)																		
LCWT (°F)	100.0			105.0			110.0			115.0			120.0			125.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	50.8	62.6	8.8	49.1	66.1	8.1	47.3	69.8	7.4	45.4	73.8	6.8	43.5	78.0	6.2	22.7	37.0	6.2
42.0	52.6	63.1	9.0	50.9	66.6	8.3	49.0	70.3	7.6	47.1	74.3	7.0	45.1	78.5	6.3	23.6	37.1	6.5
44.0	54.5	63.6	9.3	52.6	67.1	8.6	50.7	70.8	7.8	48.7	74.8	7.2	25.6	35.3	7.3	24.5	37.3	6.7
45.0	55.4	63.9	9.4	53.5	67.4	8.7	51.6	71.1	8.0	49.6	75.1	7.3	26.1	35.4	7.4	25.0	37.4	6.8
46.0	56.3	64.1	9.5	54.4	67.6	8.8	52.5	71.4	8.1	50.4	75.3	7.4	26.5	35.5	7.5	25.4	37.5	6.9
48.0	58.2	64.7	9.8	56.3	68.2	9.0	54.3	71.9	8.3	52.2	75.9	7.6	27.5	35.7	7.8	26.4	37.7	7.1
50.0	60.1	65.3	10.0	58.1	68.8	9.2	56.1	72.5	8.5	53.9	76.5	7.8	28.5	35.9	8.0	27.4	37.9	7.4

MODEL: YCAL0066EE																		IPLV= 15.1
AIR TEMPERATURE ON CONDENSER (°F)																		
LCWT (°F)	100.0			105.0			110.0			115.0			120.0			125.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	59.8	74.7	8.8	57.8	78.8	8.1	55.8	83.3	7.4	53.8	88.2	6.8	51.6	93.5	6.2	26.6	44.3	6.3
42.0	61.9	75.3	9.1	59.9	79.5	8.3	57.9	84.0	7.7	55.7	88.8	7.0	40.1	63.8	6.8	27.7	44.5	6.5
44.0	64.1	76.0	9.3	62.1	80.2	8.6	59.9	84.6	7.9	57.7	89.5	7.2	30.0	42.2	7.3	28.8	44.7	6.7
45.0	65.2	76.3	9.4	63.1	80.5	8.7	61.0	85.0	8.0	58.8	89.8	7.3	30.5	42.4	7.5	29.3	44.8	6.8
46.0	66.4	76.7	9.5	64.2	80.9	8.8	62.0	85.4	8.1	59.8	90.2	7.4	31.1	42.5	7.6	29.9	44.9	6.9
48.0	68.6	77.5	9.8	66.5	81.6	9.0	64.2	86.1	8.3	61.9	90.9	7.6	32.3	42.8	7.8	31.0	45.2	7.2
50.0	71.0	78.2	10.0	68.7	82.4	9.3	66.4	86.9	8.5	64.0	91.7	7.8	33.5	43.0	8.1	32.2	45.5	7.4

NOTES:

1. kW = Compressor Input Power
2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
3. LCWT = Leaving Chilled Water Temperature
4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
5. Rated in accordance with the latest version of ARI Standard 550/590
6. The shaded points are certified in accordance with the latest version of ARI Standard 550/590

Ratings - (Cont'd)

R-410A (60HZ) SI

MODEL: YCAL0019EE																		
AIR TEMPERATURE ON CONDENSER (°C)																		
LCWT (°C)	25.0			30.0			35.0			40.0			45.0			50.0		
	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	57.3	14.0	3.8	54.6	15.6	3.3	51.7	17.4	2.8	48.6	19.4	2.4	45.2	21.7	2.0	23.2	10.5	2.0
6.0	59.0	14.1	3.9	56.2	15.7	3.4	53.2	17.5	2.9	50.1	19.5	2.4	46.6	21.8	2.0	24.0	10.5	2.1
7.0	60.7	14.2	4.0	57.9	15.8	3.4	54.8	17.6	3.0	51.6	19.7	2.5	48.1	21.9	2.1	24.8	10.5	2.2
8.0	62.5	14.3	4.1	59.6	15.9	3.5	56.5	17.7	3.0	53.1	19.8	2.6	49.6	22.0	2.2	25.6	10.5	2.2
9.0	64.3	14.5	4.2	61.3	16.1	3.6	58.1	17.9	3.1	54.7	19.9	2.6	51.1	22.2	2.2	26.4	10.6	2.3
10.0	66.2	14.6	4.2	63.1	16.2	3.7	59.8	18.0	3.2	56.3	20.0	2.7	52.6	22.3	2.3	27.3	10.6	2.4
11.0	68.0	14.7	4.3	64.9	16.3	3.7	61.5	18.1	3.2	58.0	20.2	2.7	54.2	22.4	2.3	28.2	10.6	2.4

MODEL: YCAL0022EE																		
AIR TEMPERATURE ON CONDENSER (°C)																		
LCWT (°C)	25.0			30.0			35.0			40.0			45.0			50.0		
	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	70.4	17.1	3.9	66.6	19.0	3.3	62.5	21.2	2.8	58.1	23.7	2.4	53.6	26.5	2.0	27.7	12.6	2.0
6.0	72.5	17.3	4.0	68.6	19.2	3.4	64.5	21.4	2.9	60.0	23.8	2.4	55.3	26.6	2.0	28.7	12.6	2.1
7.0	74.6	17.4	4.0	70.7	19.3	3.5	66.4	21.5	3.0	61.9	24.0	2.5	57.1	26.8	2.1	29.7	12.7	2.2
8.0	76.7	17.6	4.1	72.8	19.5	3.6	68.4	21.7	3.0	63.8	24.2	2.5	58.9	26.9	2.1	30.7	12.7	2.2
9.0	78.9	17.8	4.2	74.8	19.7	3.6	70.4	21.9	3.1	65.7	24.4	2.6	34.4	11.4	2.8	31.7	12.7	2.3
10.0	81.1	17.9	4.3	77.0	19.9	3.7	72.5	22.1	3.1	67.7	24.6	2.7	35.5	11.5	2.9	32.8	12.8	2.4
11.0	83.3	18.1	4.4	79.1	20.1	3.8	74.6	22.3	3.2	69.7	24.8	2.7	36.6	11.5	2.9	33.8	12.8	2.5

MODEL: YCAL0028EE																		
AIR TEMPERATURE ON CONDENSER (°C)																		
LCWT (°C)	25.0			30.0			35.0			40.0			45.0			50.0		
	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	94.0	22.5	3.7	89.9	24.7	3.3	85.5	27.2	2.8	80.7	29.9	2.5	75.6	33.1	2.1	69.9	36.6	1.8
6.0	96.9	22.7	3.8	92.7	24.9	3.3	88.1	27.3	2.9	83.2	30.1	2.5	77.9	33.3	2.2	72.2	36.8	1.8
7.0	99.8	22.9	3.9	95.5	25.1	3.4	90.8	27.5	3.0	85.8	30.3	2.6	80.4	33.4	2.2	74.5	36.9	1.9
8.0	102.8	23.1	3.9	98.3	25.3	3.5	93.6	27.7	3.0	88.4	30.5	2.6	82.8	33.6	2.3	76.8	37.1	1.9
9.0	105.8	23.3	4.0	101.2	25.5	3.6	96.3	27.9	3.1	91.0	30.7	2.7	85.3	33.9	2.3	46.2	18.3	2.2
10.0	108.9	23.5	4.1	104.2	25.7	3.6	99.1	28.2	3.2	93.7	30.9	2.8	87.9	34.1	2.4	47.7	18.4	2.2
11.0	112.0	23.8	4.2	107.2	25.9	3.7	102.0	28.4	3.3	96.4	31.2	2.8	90.5	34.3	2.4	49.2	18.5	2.3

NOTES:

1. kW = Compressor Input Power
2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
3. LCWT = Leaving Chilled Water Temperature
4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
5. Rated in accordance with the latest version of ARI Standard 550/590
6. The shaded points are certified in accordance with the latest version of ARI Standard 550/590

Ratings - (Cont'd)

R-410A (60HZ) SI

MODEL: YCAL0033EE																		
AIR TEMPERATURE ON CONDENSER (°C)																		
LCWT (°C)	25.0			30.0			35.0			40.0			45.0			50.0		
	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	105.1	24.3	3.8	100.6	26.6	3.4	95.6	29.3	3.0	90.1	32.2	2.6	84.2	35.6	2.2	42.7	17.7	2.1
6.0	108.3	24.6	3.9	103.6	26.9	3.5	98.5	29.5	3.0	92.9	32.5	2.6	86.9	35.8	2.2	44.2	17.8	2.1
7.0	111.5	24.8	4.0	106.7	27.1	3.6	101.4	29.7	3.1	95.7	32.7	2.7	89.6	36.0	2.3	45.6	17.9	2.2
8.0	114.7	25.0	4.1	109.8	27.3	3.6	104.4	30.0	3.2	98.6	32.9	2.7	92.3	36.2	2.4	47.1	18.0	2.3
9.0	118.0	25.3	4.2	113.0	27.6	3.7	107.5	30.2	3.2	101.5	33.2	2.8	95.0	36.5	2.4	48.6	18.0	2.3
10.0	121.3	25.5	4.3	116.2	27.8	3.8	110.5	30.5	3.3	104.4	33.4	2.9	97.8	36.7	2.5	50.2	18.1	2.4
11.0	124.7	25.8	4.3	119.4	28.1	3.8	113.7	30.7	3.4	107.4	33.7	2.9	100.7	37.0	2.5	51.8	18.2	2.4

MODEL: YCAL0043EE																		
AIR TEMPERATURE ON CONDENSER (°C)																		
LCWT (°C)	25.0			30.0			35.0			40.0			45.0			50.0		
	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	137.1	31.5	3.7	131.0	34.6	3.3	124.1	38.5	2.8	116.4	43.1	2.4	108.1	48.4	2.0	99.1	54.5	1.7
6.0	141.3	31.6	3.8	135.2	34.8	3.4	128.2	38.7	2.9	120.4	43.3	2.5	112.0	48.6	2.1	102.8	54.6	1.7
7.0	145.6	31.8	3.9	139.5	35.0	3.4	132.4	38.9	3.0	124.5	43.5	2.5	115.9	48.7	2.1	106.6	54.7	1.8
8.0	150.0	32.0	4.0	143.8	35.2	3.5	136.6	39.1	3.1	128.6	43.7	2.6	119.8	48.9	2.2	110.4	54.9	1.8
9.0	154.5	32.2	4.1	148.2	35.4	3.6	141.0	39.3	3.1	132.8	43.9	2.7	123.9	49.1	2.3	114.2	55.0	1.9
10.0	159.0	32.4	4.2	152.7	35.6	3.7	145.4	39.5	3.2	137.1	44.1	2.8	128.0	49.3	2.3	118.1	55.2	1.9
11.0	163.6	32.6	4.3	157.2	35.8	3.8	149.8	39.7	3.3	141.4	44.3	2.8	132.1	49.5	2.4	122.1	55.4	2.0

MODEL: YCAL0046EE																		
AIR TEMPERATURE ON CONDENSER (°C)																		
LCWT (°C)	25.0			30.0			35.0			40.0			45.0			50.0		
	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	145.4	33.2	3.8	138.7	36.6	3.3	131.4	40.6	2.8	123.4	45.3	2.4	114.7	50.6	2.0	105.4	56.5	1.7
6.0	149.9	33.4	3.8	143.2	36.8	3.4	135.8	40.9	2.9	127.6	45.5	2.5	118.8	50.7	2.1	109.3	56.7	1.8
7.0	154.5	33.6	3.9	147.7	37.1	3.5	140.1	41.1	3.0	131.9	45.7	2.6	122.9	51.0	2.2	113.2	56.9	1.8
8.0	159.3	33.9	4.0	152.3	37.3	3.6	144.6	41.3	3.1	136.2	45.9	2.6	127.1	51.2	2.2	117.2	57.1	1.9
9.0	164.0	34.1	4.1	157.0	37.5	3.6	149.1	41.6	3.2	140.6	46.2	2.7	131.3	51.4	2.3	121.7	57.3	2.0
10.0	168.9	34.3	4.2	161.7	37.8	3.7	153.7	41.8	3.2	145.0	46.4	2.8	135.6	51.6	2.4	126.2	57.5	2.1
11.0	173.8	34.6	4.3	166.5	38.0	3.8	158.4	42.1	3.3	149.5	46.7	2.9	139.9	51.9	2.4	131.2	57.8	2.1

NOTES:

1. kW = Compressor Input Power
2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
3. LCWT = Leaving Chilled Water Temperature
4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
5. Rated in accordance with the latest version of ARI Standard 550/590
6. The shaded points are certified in accordance with the latest version of ARI Standard 550/590

Ratings - (Cont'd)

R-410A (60HZ) SI

MODEL: YCAL0052EE																		
AIR TEMPERATURE ON CONDENSER (°C)																		
LCWT (°C)	25.0			30.0			35.0			40.0			45.0			50.0		
	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	169.2	39.0	3.7	162.0	42.9	3.3	154.3	47.4	2.9	146.0	52.4	2.5	136.9	57.9	2.1	126.8	64.1	1.8
6.0	174.6	39.3	3.8	167.2	43.2	3.4	159.2	47.7	2.9	150.7	52.7	2.5	141.3	58.2	2.2	131.0	64.4	1.8
7.0	180.1	39.6	3.9	172.4	43.6	3.4	164.2	48.0	3.0	155.4	53.0	2.6	145.8	58.6	2.2	135.2	64.8	1.9
8.0	185.7	39.9	4.0	177.8	43.9	3.5	169.3	48.3	3.1	160.2	53.3	2.7	150.4	58.9	2.3	139.5	65.1	1.9
9.0	191.5	40.3	4.1	183.3	44.2	3.6	174.5	48.7	3.2	165.2	53.7	2.7	155.0	59.2	2.4	143.9	65.4	2.0
10.0	197.3	40.6	4.2	188.8	44.6	3.7	179.8	49.0	3.2	170.2	54.0	2.8	159.8	59.6	2.4	148.3	65.8	2.1
11.0	203.3	41.0	4.3	194.5	44.9	3.8	185.3	49.4	3.3	175.3	54.4	2.9	164.6	59.9	2.5	148.3	65.8	2.1

MODEL: YCAL0056EE																		
AIR TEMPERATURE ON CONDENSER (°C)																		
LCWT (°C)	25.0			30.0			35.0			40.0			45.0			50.0		
	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	206.4	49.4	3.7	197.6	54.1	3.3	187.8	59.5	2.8	177.0	65.6	2.5	165.4	72.4	2.1	153.6	83.6	2.0
6.0	212.8	49.9	3.8	203.7	54.6	3.3	193.7	60.0	2.9	182.6	66.1	2.5	170.6	72.9	2.1	159.5	86.5	2.0
7.0	219.3	50.3	3.8	210.0	55.1	3.4	199.6	60.5	3.0	188.3	66.5	2.6	176.0	73.3	2.2	166.4	89.4	2.1
8.0	225.8	50.8	3.9	216.3	55.6	3.5	205.7	61.0	3.0	194.1	67.0	2.6	181.5	73.8	2.3	173.3	92.5	2.2
9.0	232.5	51.3	4.0	222.7	56.1	3.6	211.8	61.5	3.1	199.9	67.5	2.7	187.0	74.3	2.3	180.2	95.5	2.2
10.0	239.2	51.9	4.1	229.2	56.6	3.6	218.1	62.0	3.2	205.9	68.1	2.8	192.6	74.9	2.4	187.1	98.7	2.3
11.0	246.1	52.4	4.2	235.8	57.2	3.7	224.4	62.6	3.2	211.9	68.6	2.8	198.3	75.4	2.4	194.0	101.9	2.3

MODEL: YCAL0066EE																		
AIR TEMPERATURE ON CONDENSER (°C)																		
LCWT (°C)	25.0			30.0			35.0			40.0			45.0			50.0		
	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	243.2	59.4	3.7	232.3	64.9	3.2	220.7	71.1	2.8	208.4	78.3	2.5	195.5	86.5	2.1	182.6	97.9	2.0
6.0	250.8	60.0	3.8	239.6	65.5	3.3	227.7	71.7	2.9	215.2	78.9	2.5	201.9	87.1	2.2	190.3	101.3	2.0
7.0	258.6	60.6	3.8	247.1	66.1	3.4	234.9	72.3	3.0	222.0	79.5	2.6	208.3	87.7	2.2	197.6	104.9	2.1
8.0	266.5	61.2	3.9	254.7	66.7	3.5	242.2	73.0	3.0	228.9	80.2	2.6	214.9	88.4	2.3	205.1	108.5	2.2
9.0	274.5	61.8	4.0	262.4	67.4	3.5	249.6	73.6	3.1	236.0	80.8	2.7	221.7	89.0	2.3	212.4	112.2	2.2
10.0	282.7	62.4	4.1	270.3	68.0	3.6	257.2	74.3	3.2	243.2	81.5	2.8	228.5	89.7	2.4	219.7	116.0	2.3
11.0	291.0	63.1	4.2	278.3	68.7	3.7	264.8	75.1	3.2	250.5	82.3	2.8	235.4	90.4	2.4	227.0	119.9	2.4

NOTES:

1. kW = Compressor Input Power
2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
3. LCWT = Leaving Chilled Water Temperature
4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
5. Rated in accordance with the latest version of ARI Standard 550/590
6. The shaded points are certified in accordance with the latest version of ARI Standard 550/590

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Ratings - (Cont'd)**R-410A (50HZ) ENGLISH**

MODEL: YCAL0019EE													IPLV = 15.5		
AIR TEMPERATURE ON CONDENSER (°F)															
LCWT (°F)	75.0			80.0			85.0			90.0			95.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	13.7	11.0	14.2	13.3	11.6	13.1	12.9	12.3	12.0	12.5	13.1	11.0	12.1	13.9	10.0
42.0	14.1	11.1	14.6	13.7	11.7	13.4	13.4	12.4	12.3	13.0	13.2	11.3	12.5	14.0	10.3
44.0	14.6	11.2	14.9	14.2	11.8	13.7	13.8	12.6	12.6	13.4	13.3	11.6	13.0	14.2	10.6
45.0	14.8	11.2	15.1	14.4	11.9	13.9	14.0	12.6	12.8	13.6	13.4	11.7	13.2	14.2	10.7
46.0	15.1	11.3	15.2	14.7	12.0	14.0	14.3	12.7	12.9	13.8	13.4	11.8	13.4	14.3	10.8
48.0	15.6	11.4	15.6	15.1	12.1	14.3	14.7	12.8	13.2	14.3	13.6	12.1	13.8	14.4	11.1
50.0	16.0	11.5	15.9	15.6	12.2	14.6	15.2	12.9	13.5	14.7	13.7	12.4	14.3	14.5	11.3

MODEL: YCAL0022EE													IPLV = 17.1		
AIR TEMPERATURE ON CONDENSER (°F)															
LCWT (°F)	75.0			80.0			85.0			90.0			95.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	16.7	13.5	14.2	16.2	14.3	13.0	15.7	15.3	11.9	15.2	16.3	10.8	14.6	17.3	9.8
42.0	17.2	13.6	14.6	16.8	14.5	13.3	16.2	15.4	12.2	15.7	16.4	11.1	15.1	17.5	10.1
44.0	17.8	13.8	14.9	17.3	14.6	13.7	16.8	15.6	12.5	16.2	16.5	11.4	15.6	17.6	10.3
45.0	18.1	13.8	15.1	17.6	14.7	13.8	17.1	15.6	12.6	16.5	16.6	11.5	15.9	17.7	10.5
46.0	18.4	13.9	15.2	17.9	14.8	14.0	17.3	15.7	12.8	16.8	16.7	11.6	16.2	17.8	10.6
48.0	19.0	14.0	15.6	18.4	14.9	14.3	17.9	15.8	13.1	17.3	16.8	11.9	16.7	17.9	10.8
50.0	19.6	14.2	15.9	19.0	15.1	14.6	18.5	16.0	13.4	17.9	17.0	12.2	17.2	18.1	11.1

MODEL: YCAL0028EE													IPLV = 14.7		
AIR TEMPERATURE ON CONDENSER (°F)															
LCWT (°F)	75.0			80.0			85.0			90.0			95.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	22.1	17.3	14.0	21.6	18.3	13.0	21.1	19.3	12.0	20.6	20.5	11.1	20.0	21.8	10.2
42.0	22.9	17.4	14.4	22.4	18.4	13.3	21.8	19.5	12.4	21.3	20.6	11.4	20.7	21.9	10.5
44.0	23.6	17.5	14.7	23.1	18.5	13.7	22.6	19.6	12.7	22.0	20.8	11.7	21.4	22.0	10.8
45.0	24.0	17.6	14.9	23.5	18.6	13.9	23.0	19.7	12.9	22.4	20.8	11.9	21.8	22.1	11.0
46.0	24.4	17.7	15.1	23.9	18.7	14.1	23.3	19.7	13.1	22.8	20.9	12.1	22.1	22.1	11.1
48.0	25.2	17.8	15.5	24.7	18.8	14.4	24.1	19.9	13.4	23.5	21.0	12.4	22.9	22.3	11.4
50.0	26.0	18.0	15.8	25.5	19.0	14.8	24.9	20.0	13.7	24.3	21.2	12.7	23.6	22.4	11.7

NOTES:

1. kW = Compressor Input Power
2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
3. LCWT = Leaving Chilled Water Temperature
4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
5. Rated in accordance with the latest version of ARI Standard 550/590
6. The shaded points are certified in accordance with the latest version of ARI Standard 550/590

Ratings - (Cont'd)

R-410A (50HZ) ENGLISH

MODEL: YCAL0019EE																	IPLV = 15.5	
AIR TEMPERATURE ON CONDENSER (°F)																		
LCWT (°F)	100.0			105.0			110.0			115.0			120.0			125.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	11.7	14.8	9.1	11.3	15.8	8.2	10.8	16.9	7.4	10.3	18.0	6.7	5.4	8.3	7.4	5.2	8.9	6.6
42.0	12.1	14.9	9.4	11.7	15.9	8.5	11.2	17.0	7.7	10.7	18.1	6.9	5.7	8.3	7.6	5.4	8.9	6.9
44.0	12.5	15.1	9.6	12.1	16.0	8.7	11.6	17.1	7.9	11.1	18.2	7.1	5.9	8.3	7.9	5.6	8.9	7.1
45.0	12.7	15.1	9.7	12.3	16.1	8.8	11.8	17.1	8.0	11.3	18.3	7.2	6.0	8.4	8.0	5.7	8.9	7.2
46.0	13.0	15.2	9.9	12.5	16.2	9.0	12.0	17.2	8.1	11.5	18.3	7.3	6.1	8.4	8.2	5.8	8.9	7.4
48.0	13.4	15.3	10.1	12.9	16.3	9.2	12.4	17.3	8.3	11.9	18.4	7.5	6.3	8.4	8.4	6.1	9.0	7.6
50.0	13.8	15.4	10.4	13.3	16.4	9.4	12.8	17.4	8.5	12.3	18.6	7.7	6.5	8.4	8.7	6.3	9.0	7.9

MODEL: YCAL0022EE																	IPLV = 17.1	
AIR TEMPERATURE ON CONDENSER (°F)																		
LCWT (°F)	100.0			105.0			110.0			115.0			120.0			125.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	14.1	18.5	8.9	13.5	19.7	8.0	12.9	21.0	7.2	12.2	22.4	6.4	6.5	10.1	7.3	6.2	10.8	6.5
42.0	14.6	18.6	9.1	13.9	19.8	8.2	13.3	21.1	7.4	12.7	22.5	6.6	6.8	10.1	7.6	6.5	10.8	6.8
44.0	15.1	18.7	9.3	14.4	20.0	8.4	13.8	21.3	7.6	13.1	22.6	6.8	7.1	10.2	7.9	6.7	10.9	7.0
45.0	15.3	18.8	9.5	14.7	20.0	8.5	14.0	21.3	7.7	7.5	9.5	8.9	7.2	10.2	8.0	6.8	10.9	7.2
46.0	15.6	18.9	9.6	14.9	20.1	8.7	14.3	21.4	7.8	7.7	9.6	9.1	7.3	10.2	8.1	7.0	10.9	7.3
48.0	16.1	19.0	9.8	15.4	20.3	8.9	14.8	21.6	8.0	7.9	9.6	9.4	7.6	10.2	8.4	7.2	10.9	7.5
50.0	16.6	19.2	10.1	16.0	20.4	9.1	15.3	21.7	8.2	8.2	9.6	9.7	7.9	10.3	8.7	7.5	11.0	7.8

MODEL: YCAL0028EE																	IPLV = 14.7	
AIR TEMPERATURE ON CONDENSER (°F)																		
LCWT (°F)	100.0			105.0			110.0			115.0			120.0			125.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	19.4	23.1	9.4	18.8	24.6	8.6	18.1	26.1	7.8	17.4	27.7	7.1	16.7	29.4	6.5	9.2	15.4	6.5
42.0	20.1	23.2	9.6	19.4	24.7	8.8	18.8	26.2	8.1	18.1	27.8	7.3	17.3	29.5	6.7	9.6	15.4	6.7
44.0	20.8	23.4	9.9	20.1	24.8	9.1	19.4	26.3	8.3	18.7	28.0	7.6	18.0	29.7	6.9	9.9	15.5	6.9
45.0	21.1	23.4	10.1	20.5	24.9	9.2	19.8	26.4	8.4	19.0	28.0	7.7	18.3	29.8	7.0	10.1	15.5	7.0
46.0	21.5	23.5	10.2	20.8	24.9	9.4	20.1	26.5	8.6	19.4	28.1	7.8	18.6	29.8	7.1	10.3	15.5	7.2
48.0	22.2	23.6	10.5	21.5	25.1	9.6	20.8	26.6	8.8	20.0	28.3	8.0	19.3	30.0	7.3	10.7	15.6	7.4
50.0	22.9	23.8	10.8	22.2	25.2	9.9	21.5	26.8	9.1	20.7	28.4	8.3	19.9	30.2	7.5	11.1	15.6	7.6

NOTES:

1. kW = Compressor Input Power
2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
3. LCWT = Leaving Chilled Water Temperature
4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
5. Rated in accordance with the latest version of ARI Standard 550/590
6. The shaded points are certified in accordance with the latest version of ARI Standard 550/590

Ratings - (Cont'd)

R-410A (50HZ) ENGLISH

MODEL: YCAL0033EE													IPLV = 15.9		
AIR TEMPERATURE ON CONDENSER (°F)															
LCWT (°F)	75.0			80.0			85.0			90.0			95.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	24.8	18.8	14.5	24.3	19.9	13.5	23.7	21.0	12.5	23.1	22.3	11.5	22.4	23.7	10.6
42.0	25.7	18.9	14.9	25.1	20.0	13.9	24.5	21.2	12.8	23.9	22.5	11.8	23.2	23.8	10.9
44.0	26.5	19.1	15.3	25.9	20.2	14.2	25.3	21.3	13.2	24.7	22.6	12.2	24.0	24.0	11.2
45.0	27.0	19.2	15.5	26.4	20.2	14.4	25.7	21.4	13.3	25.1	22.7	12.3	24.4	24.1	11.3
46.0	27.4	19.2	15.7	26.8	20.3	14.6	26.2	21.5	13.5	25.5	22.8	12.5	24.8	24.1	11.5
48.0	28.3	19.4	16.0	27.7	20.5	14.9	27.0	21.7	13.9	26.3	22.9	12.8	25.6	24.3	11.8
50.0	29.2	19.6	16.4	28.5	20.7	15.3	27.9	21.8	14.2	27.2	23.1	13.1	26.4	24.5	12.1

MODEL: YCAL0043EE													IPLV = 16.7		
AIR TEMPERATURE ON CONDENSER (°F)															
LCWT (°F)	75.0			80.0			85.0			90.0			95.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	32.3	24.3	14.1	31.6	25.9	13.0	30.8	27.6	12.0	29.9	29.4	11.0	28.9	31.4	10.0
42.0	33.5	24.4	14.5	32.7	26.0	13.4	31.9	27.7	12.4	31.0	29.6	11.3	30.0	31.5	10.4
44.0	34.6	24.6	14.9	33.9	26.2	13.8	33.0	27.9	12.7	32.1	29.7	11.7	31.2	31.7	10.7
45.0	35.2	24.7	15.1	34.5	26.3	14.0	33.6	27.9	12.9	32.7	29.8	11.9	31.7	31.7	10.9
46.0	35.8	24.8	15.4	35.0	26.3	14.2	34.2	28.0	13.1	33.3	29.8	12.1	32.3	31.8	11.1
48.0	37.0	25.0	15.8	36.2	26.5	14.6	35.4	28.2	13.5	34.4	30.0	12.4	33.4	32.0	11.4
50.0	38.3	25.1	16.2	37.5	26.7	15.0	36.6	28.4	13.9	35.6	30.2	12.8	34.6	32.1	11.7

MODEL: YCAL0046EE													IPLV = 16.8		
AIR TEMPERATURE ON CONDENSER (°F)															
LCWT (°F)	75.0			80.0			85.0			90.0			95.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	34.2	25.7	14.2	33.4	27.4	13.1	32.5	29.1	12.1	31.6	31.0	11.1	30.6	33.0	10.1
42.0	35.4	25.9	14.6	34.6	27.5	13.5	33.7	29.3	12.4	32.8	31.2	11.4	31.8	33.2	10.5
44.0	36.7	26.1	15.0	35.9	27.7	13.9	34.9	29.4	12.8	34.0	31.3	11.8	32.9	33.3	10.8
45.0	37.4	26.2	15.2	36.5	27.8	14.1	35.6	29.5	13.0	34.6	31.4	12.0	33.5	33.4	11.0
46.0	38.0	26.3	15.5	37.1	27.9	14.3	36.2	29.6	13.2	35.2	31.5	12.2	34.1	33.5	11.1
48.0	39.3	26.5	15.9	38.4	28.1	14.7	37.4	29.8	13.6	36.4	31.7	12.5	35.4	33.7	11.5
50.0	40.6	26.7	16.3	39.7	28.3	15.1	38.7	30.0	14.0	37.7	31.9	12.9	36.6	33.9	11.8

NOTES:

1. kW = Compressor Input Power
2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
3. LCWT = Leaving Chilled Water Temperature
4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
5. Rated in accordance with the latest version of ARI Standard 550/590
6. The shaded points are certified in accordance with the latest version of ARI Standard 550/590

Ratings - (Cont'd)

R-410A (50HZ) ENGLISH

MODEL: YCAL0033EE																		IPLV = 15.9
AIR TEMPERATURE ON CONDENSER (°F)																		
LCWT (°F)	100.0			105.0			110.0			115.0			120.0			125.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	21.7	25.1	9.7	21.0	26.7	8.9	20.3	28.3	8.1	19.5	30.0	7.4	18.7	31.9	6.7	9.7	15.2	6.9
42.0	22.5	25.3	10.0	21.8	26.9	9.1	21.0	28.5	8.3	20.2	30.2	7.6	19.4	32.0	6.9	10.1	15.2	7.1
44.0	23.3	25.5	10.3	22.5	27.0	9.4	21.7	28.7	8.6	20.9	30.4	7.8	20.1	32.2	7.1	10.4	15.3	7.4
45.0	23.7	25.5	10.4	22.9	27.1	9.5	22.1	28.7	8.7	21.3	30.5	7.9	20.5	32.3	7.2	10.6	15.3	7.5
46.0	24.1	25.6	10.6	23.3	27.2	9.7	22.5	28.8	8.8	21.7	30.6	8.0	20.8	32.4	7.3	10.8	15.3	7.6
48.0	24.9	25.8	10.8	24.1	27.3	9.9	23.3	29.0	9.1	22.4	30.8	8.3	21.5	32.6	7.5	11.2	15.4	7.9
50.0	25.7	26.0	11.1	24.9	27.5	10.2	24.0	29.2	9.3	23.2	31.0	8.5	22.2	32.8	7.7	11.6	15.4	8.1
MODEL: YCAL0043EE																		IPLV = 16.7
AIR TEMPERATURE ON CONDENSER (°F)																		
LCWT (°F)	100.0			105.0			110.0			115.0			120.0			125.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	27.9	33.5	9.1	26.9	35.8	8.3	25.8	38.3	7.5	24.7	41.0	6.7	23.5	43.9	6.0	22.2	47.1	5.3
42.0	29.0	33.6	9.4	28.0	35.9	8.6	26.8	38.4	7.7	25.7	41.1	7.0	24.4	44.0	6.2	23.2	47.1	5.5
44.0	30.1	33.8	9.8	29.0	36.1	8.9	27.9	38.5	8.0	26.7	41.2	7.2	25.4	44.1	6.5	12.9	21.1	6.4
45.0	30.7	33.8	9.9	29.6	36.1	9.0	28.4	38.6	8.2	27.2	41.2	7.3	26.0	44.1	6.6	13.1	21.1	6.5
46.0	31.3	33.9	10.1	30.2	36.2	9.2	29.0	38.6	8.3	27.8	41.3	7.5	26.5	44.1	6.7	13.4	21.1	6.6
48.0	32.4	34.1	10.4	31.3	36.3	9.5	30.1	38.8	8.6	28.8	41.4	7.7	27.5	44.3	7.0	14.0	21.1	6.9
50.0	33.5	34.2	10.7	32.4	36.5	9.8	31.2	38.9	8.9	29.9	41.5	8.0	28.6	44.4	7.2	14.5	21.2	7.1
MODEL: YCAL0046EE																		IPLV = 16.8
AIR TEMPERATURE ON CONDENSER (°F)																		
LCWT (°F)	100.0			105.0			110.0			115.0			120.0			125.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	29.6	35.2	9.2	28.5	37.5	8.4	27.3	40.0	7.6	26.1	42.7	6.8	24.9	45.5	6.1	17.8	34.6	5.6
42.0	30.7	35.3	9.6	29.6	37.7	8.7	28.4	40.1	7.9	27.2	42.8	7.1	25.9	45.7	6.4	18.5	34.7	5.9
44.0	31.9	35.5	9.9	30.7	37.8	9.0	29.5	40.3	8.1	28.3	43.0	7.3	27.0	45.8	6.6	13.6	21.9	6.5
45.0	32.5	35.6	10.0	31.3	37.9	9.1	30.1	40.4	8.3	28.8	43.0	7.5	27.5	45.9	6.7	13.9	21.9	6.6
46.0	33.0	35.7	10.2	31.9	38.0	9.3	30.7	40.5	8.4	29.4	43.1	7.6	28.0	46.0	6.8	14.2	21.9	6.8
48.0	34.3	35.9	10.5	33.1	38.2	9.6	31.8	40.7	8.7	30.5	43.3	7.9	29.1	46.2	7.1	14.8	22.0	7.0
50.0	35.5	36.1	10.8	34.3	38.4	9.9	33.0	40.9	9.0	31.7	43.5	8.1	30.2	46.4	7.3	15.4	22.0	7.3

NOTES:

1. kW = Compressor Input Power
2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
3. LCWT = Leaving Chilled Water Temperature
4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
5. Rated in accordance with the latest version of ARI Standard 550/590
6. The shaded points are certified in accordance with the latest version of ARI Standard 550/590

Ratings - (Cont'd)

R-410A (50HZ) ENGLISH

MODEL: YCAL0052EE													IPLV = 16.2		
AIR TEMPERATURE ON CONDENSER (°F)															
LCWT (°F)	75.0			80.0			85.0			90.0			95.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	39.7	29.8	14.1	38.9	31.6	13.2	38.0	33.5	12.2	37.0	35.5	11.3	36.0	37.7	10.4
42.0	41.1	30.0	14.5	40.2	31.8	13.5	39.3	33.6	12.6	38.4	35.7	11.6	37.3	37.9	10.7
44.0	42.5	30.3	14.9	41.6	32.0	13.9	40.7	33.9	12.9	39.7	35.9	12.0	38.7	38.1	11.1
45.0	43.2	30.4	15.1	42.3	32.1	14.1	41.4	34.0	13.1	40.4	36.0	12.2	39.3	38.2	11.2
46.0	43.9	30.5	15.3	43.0	32.2	14.3	42.1	34.1	13.3	41.1	36.1	12.3	40.0	38.3	11.4
48.0	45.4	30.8	15.7	44.5	32.5	14.7	43.5	34.3	13.7	42.5	36.3	12.7	41.4	38.5	11.7
50.0	46.9	31.1	16.1	46.0	32.7	15.1	45.0	34.6	14.0	43.9	36.6	13.0	42.8	38.8	12.0

MODEL: YCAL0056EE													IPLV = 16.2		
AIR TEMPERATURE ON CONDENSER (°F)															
LCWT (°F)	75.0			80.0			85.0			90.0			95.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	48.7	38.1	13.9	47.6	40.3	12.9	46.5	42.8	12.0	45.3	45.4	11.0	44.0	48.2	10.2
42.0	50.3	38.4	14.3	49.3	40.6	13.3	48.1	43.1	12.3	46.9	45.7	11.4	45.6	48.5	10.4
44.0	52.1	38.7	14.7	50.9	40.9	13.6	49.8	43.4	12.6	48.5	46.0	11.7	47.2	48.8	10.7
45.0	52.9	38.9	14.9	51.8	41.1	13.8	50.6	43.5	12.8	49.3	46.2	11.8	48.0	49.0	10.9
46.0	53.8	39.0	15.0	52.7	41.3	14.0	51.4	43.7	13.0	50.2	46.3	12.0	48.8	49.1	11.0
48.0	55.6	39.4	15.4	54.4	41.6	14.3	53.2	44.1	13.3	51.8	46.7	12.3	50.4	49.5	11.3
50.0	57.4	39.8	15.8	56.2	42.0	14.7	54.9	44.4	13.6	53.6	47.0	12.6	52.1	49.9	11.6

MODEL: YCAL0066EE													IPLV = 0.0		
AIR TEMPERATURE ON CONDENSER (°F)															
LCWT (°F)	75.0			80.0			85.0			90.0			95.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	57.7	46.6	13.7	56.3	49.2	12.7	54.9	51.9	11.8	53.4	54.9	10.9	51.8	58.2	10.0
42.0	59.7	47.1	14.1	58.3	49.6	13.1	56.8	52.4	12.1	55.3	55.4	11.2	53.7	58.6	10.3
44.0	61.8	47.5	14.4	60.3	50.1	13.4	58.8	52.8	12.4	57.2	55.8	11.5	0.0	0.0	0.0
45.0	62.8	47.7	14.6	61.3	50.3	13.6	59.8	53.1	12.6	58.2	56.1	11.7	56.6	59.3	10.7
46.0	63.9	48.0	14.8	62.4	50.5	13.8	60.8	53.3	12.8	59.2	56.3	11.8	57.5	59.5	10.9
48.0	66.0	48.5	15.1	64.5	51.0	14.1	62.9	53.8	13.1	61.2	56.8	12.1	59.5	60.0	11.2
50.0	68.2	49.0	15.5	66.6	51.5	14.4	65.0	54.3	13.4	63.3	57.3	12.4	61.5	60.6	11.5

NOTES:

1. kW = Compressor Input Power
2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
3. LCWT = Leaving Chilled Water Temperature
4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
5. Rated in accordance with the latest version of ARI Standard 550/590
6. The shaded points are certified in accordance with the latest version of ARI Standard 550/590

Ratings - (Cont'd)

R-410A (50HZ) ENGLISH

MODEL: YCAL0052EE																	IPLV = 16.2	
AIR TEMPERATURE ON CONDENSER (°F)																		
LCWT (°F)	100.0			105.0			110.0			115.0			120.0			125.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	35.0	40.0	9.6	33.9	42.5	8.8	32.7	45.2	8.0	31.5	48.0	7.3	30.2	50.9	6.6	15.4	24.5	6.5
42.0	36.3	40.2	9.9	35.1	42.7	9.0	34.0	45.4	8.3	32.7	48.2	7.5	31.4	51.2	6.8	16.0	24.6	6.7
44.0	37.6	40.4	10.2	36.4	43.0	9.3	35.2	45.6	8.5	33.9	48.5	7.8	32.6	51.4	7.1	16.6	24.6	7.0
45.0	38.2	40.5	10.3	37.0	43.1	9.5	35.8	45.7	8.7	34.5	48.6	7.9	33.2	51.6	7.2	16.9	24.7	7.1
46.0	38.9	40.7	10.5	37.7	43.2	9.6	36.4	45.9	8.8	35.1	48.7	8.0	33.8	51.7	7.3	17.3	24.7	7.2
48.0	40.2	40.9	10.8	39.0	43.4	9.9	37.7	46.1	9.1	36.4	48.9	8.3	35.0	52.0	7.5	17.9	24.8	7.5
50.0	41.6	41.1	11.1	40.3	43.6	10.2	39.0	46.3	9.3	37.7	49.2	8.5	36.2	52.2	7.7	18.6	24.9	7.8
MODEL: YCAL0056EE																	IPLV = 16.2	
AIR TEMPERATURE ON CONDENSER (°F)																		
LCWT (°F)	100.0			105.0			110.0			115.0			120.0			125.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	42.7	51.1	9.3	41.3	54.3	8.5	39.9	57.6	7.8	38.3	61.1	7.1	36.7	64.8	6.4	18.9	30.7	6.6
42.0	44.2	51.5	9.6	42.8	54.6	8.8	41.3	58.0	8.0	39.7	61.5	7.3	38.1	65.2	6.6	19.7	30.8	6.8
44.0	45.8	51.8	9.9	44.3	55.0	9.0	42.8	58.4	8.2	41.2	61.9	7.5	39.5	65.6	6.8	20.4	30.9	7.0
45.0	46.6	52.0	10.0	45.1	55.2	9.2	43.5	58.5	8.4	41.9	62.1	7.6	40.2	65.8	6.9	20.8	31.0	7.2
46.0	47.3	52.2	10.1	45.8	55.4	9.3	44.3	58.7	8.5	42.6	62.3	7.7	40.9	66.1	7.0	21.2	31.1	7.3
48.0	49.0	52.5	10.4	47.4	55.7	9.5	45.8	59.1	8.7	44.1	62.7	7.9	22.9	29.4	8.3	22.0	31.2	7.5
50.0	50.6	52.9	10.7	49.0	56.1	9.8	47.3	59.5	9.0	45.6	63.1	8.2	23.8	29.5	8.6	22.8	31.3	7.8
MODEL: YCAL0066EE																	IPLV = 0.0	
AIR TEMPERATURE ON CONDENSER (°F)																		
LCWT (°F)	100.0			105.0			110.0			115.0			120.0			125.0		
	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER	TONS	KW	EER
40.0	50.2	61.6	9.2	48.6	65.4	8.4	46.9	69.4	7.7	45.1	73.7	7.0	43.3	78.4	6.3	22.2	37.1	6.5
42.0	52.1	62.1	9.5	50.4	65.9	8.7	48.6	69.9	7.9	46.8	74.2	7.2	45.0	78.9	6.5	23.0	37.2	6.7
44.0	53.9	62.6	9.7	52.2	66.3	8.9	50.4	70.4	8.1	48.6	74.7	7.4	34.8	53.5	7.3	24.0	37.4	7.0
45.0	54.9	62.8	9.9	53.1	66.6	9.0	51.3	70.6	8.3	49.5	75.0	7.5	35.5	53.6	7.4	24.4	37.5	7.1
46.0	55.8	63.1	10.0	54.1	66.8	9.2	52.2	70.9	8.4	50.3	75.3	7.6	36.1	53.8	7.5	24.9	37.5	7.2
48.0	57.8	63.6	10.3	55.9	67.4	9.4	54.0	71.4	8.6	52.1	75.8	7.8	37.5	54.1	7.8	25.8	37.7	7.5
50.0	59.7	64.1	10.5	57.8	67.9	9.7	55.9	72.0	8.8	53.9	76.4	8.1	38.9	54.4	8.0	26.8	37.8	7.7

NOTES:

1. kW = Compressor Input Power
2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
3. LCWT = Leaving Chilled Water Temperature
4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
5. Rated in accordance with the latest version of ARI Standard 550/590
6. The shaded points are certified in accordance with the latest version of ARI Standard 550/590

Ratings - (Cont'd)

R-410A (50HZ) SI

MODEL: YCAL0019EE																		
AIR TEMPERATURE ON CONDENSER (°C)																		
LCWT (°C)	25.0			30.0			35.0			40.0			45.0			50.0		
	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	48.3	11.3	4.1	45.9	12.5	3.5	43.4	14.0	3.0	40.6	15.7	2.5	37.7	17.6	2.1	19.2	8.5	2.1
6.0	49.8	11.4	4.2	47.3	12.6	3.6	44.7	14.1	3.1	41.9	15.8	2.6	39.0	17.7	2.1	19.8	8.6	2.2
7.0	51.3	11.5	4.3	48.8	12.7	3.7	46.1	14.2	3.1	43.2	15.9	2.6	40.2	17.8	2.2	20.5	8.6	2.2
8.0	52.8	11.6	4.3	50.2	12.9	3.7	47.5	14.3	3.2	44.6	16.0	2.7	41.5	17.9	2.3	21.2	8.6	2.3
9.0	54.3	11.7	4.4	51.6	13.0	3.8	48.8	14.4	3.3	45.9	16.1	2.8	42.8	18.0	2.3	21.9	8.6	2.4
10.0	55.8	11.8	4.5	53.1	13.1	3.9	50.2	14.5	3.3	47.2	16.2	2.8	44.1	18.1	2.4	22.6	8.7	2.5
11.0	57.4	11.9	4.6	54.6	13.2	4.0	51.7	14.7	3.4	48.6	16.3	2.9	45.4	18.2	2.4	23.4	8.7	2.5

MODEL: YCAL0022EE																		
AIR TEMPERATURE ON CONDENSER (°C)																		
LCWT (°C)	25.0			30.0			35.0			40.0			45.0			50.0		
	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	59.0	13.9	4.1	55.8	15.5	3.5	52.3	17.4	2.9	48.6	19.5	2.4	44.7	21.9	2.0	23.0	10.4	2.1
6.0	60.7	14.0	4.2	57.5	15.7	3.5	53.9	17.5	3.0	50.2	19.6	2.5	46.2	22.0	2.0	23.8	10.4	2.2
7.0	62.5	14.1	4.3	59.2	15.8	3.6	55.6	17.7	3.1	51.7	19.8	2.5	47.6	22.1	2.1	24.6	10.5	2.2
8.0	64.3	14.3	4.3	60.9	15.9	3.7	57.3	17.8	3.1	53.3	19.9	2.6	49.1	22.3	2.2	25.4	10.5	2.3
9.0	66.2	14.4	4.4	62.7	16.1	3.8	58.9	17.9	3.2	54.9	20.0	2.7	50.7	22.4	2.2	26.3	10.5	2.4
10.0	68.0	14.5	4.5	64.5	16.2	3.8	60.7	18.1	3.3	56.6	20.2	2.7	52.2	22.5	2.3	27.2	10.5	2.4
11.0	69.9	14.7	4.6	66.3	16.3	3.9	62.4	18.2	3.3	58.2	20.3	2.8	30.4	9.4	3.0	28.1	10.6	2.5

MODEL: YCAL0028EE																		
AIR TEMPERATURE ON CONDENSER (°C)																		
LCWT (°C)	25.0			30.0			35.0			40.0			45.0			50.0		
	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	78.4	17.7	4.0	75.2	19.6	3.5	71.5	21.8	3.0	67.6	24.3	2.6	63.4	27.1	2.2	58.8	30.2	1.9
6.0	80.8	17.8	4.1	77.5	19.7	3.6	73.8	21.9	3.1	69.8	24.4	2.7	65.4	27.2	2.3	60.8	30.3	1.9
7.0	83.2	18.0	4.2	79.8	19.8	3.7	76.0	22.1	3.2	71.9	24.6	2.7	67.5	27.3	2.3	62.8	30.4	2.0
8.0	85.7	18.1	4.3	82.2	20.0	3.8	78.3	22.2	3.3	74.2	24.7	2.8	69.6	27.5	2.4	64.8	30.6	2.0
9.0	88.2	18.2	4.4	84.6	20.1	3.9	80.7	22.3	3.4	76.4	24.8	2.9	71.8	27.6	2.5	66.8	30.7	2.1
10.0	90.8	18.4	4.5	87.1	20.2	4.0	83.1	22.4	3.4	78.7	24.9	3.0	74.0	27.7	2.5	68.9	30.9	2.1
11.0	93.4	18.5	4.6	89.6	20.4	4.1	85.5	22.6	3.5	81.0	25.1	3.0	76.2	27.9	2.6	41.1	15.1	2.4

NOTES:

1. kW = Compressor Input Power
2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
3. LCWT = Leaving Chilled Water Temperature
4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
5. Rated in accordance with the latest version of ARI Standard 550/590
6. The shaded points are certified in accordance with the latest version of ARI Standard 550/590

Ratings - (Cont'd)

R-410A (50HZ) SI

MODEL: YCAL0033EE																		
AIR TEMPERATURE ON CONDENSER (°C)																		
LCWT (°C)	25.0			30.0			35.0			40.0			45.0			50.0		
	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	88.1	19.3	4.2	84.3	21.4	3.7	80.2	23.8	3.2	75.8	26.5	2.7	71.0	29.4	2.3	65.9	32.7	1.9
6.0	90.7	19.4	4.3	86.9	21.5	3.7	82.7	23.9	3.2	78.1	26.6	2.8	73.3	29.6	2.3	68.0	32.9	2.0
7.0	93.4	19.5	4.4	89.5	21.6	3.8	85.2	24.0	3.3	80.5	26.7	2.8	75.5	29.8	2.4	38.1	14.8	2.3
8.0	96.1	19.7	4.5	92.1	21.8	3.9	87.7	24.2	3.4	83.0	26.9	2.9	77.9	29.9	2.5	39.4	14.8	2.4
9.0	98.9	19.9	4.6	94.8	21.9	4.0	90.3	24.3	3.5	85.5	27.0	3.0	80.2	30.1	2.5	40.6	14.9	2.5
10.0	101.7	20.0	4.7	97.5	22.1	4.1	93.0	24.5	3.6	88.0	27.2	3.0	82.7	30.2	2.6	41.9	14.9	2.5
11.0	104.6	20.2	4.8	100.3	22.2	4.2	95.6	24.6	3.6	90.6	27.4	3.1	85.1	30.4	2.7	43.3	14.9	2.6

MODEL: YCAL0043EE																		
AIR TEMPERATURE ON CONDENSER (°C)																		
LCWT (°C)	25.0			30.0			35.0			40.0			45.0			50.0		
	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	114.7	25.0	4.1	109.5	28.0	3.5	103.7	31.5	3.0	97.2	35.4	2.5	90.1	39.9	2.1	82.5	45.2	1.7
6.0	118.3	25.1	4.2	113.1	28.1	3.6	107.2	31.6	3.1	100.6	35.5	2.6	93.4	40.0	2.2	85.6	45.2	1.8
7.0	122.0	25.3	4.3	116.8	28.3	3.7	110.8	31.7	3.2	104.1	35.6	2.7	96.7	40.1	2.2	88.7	45.3	1.8
8.0	125.8	25.4	4.4	120.4	28.4	3.8	114.4	31.8	3.3	107.6	35.7	2.8	100.1	40.2	2.3	91.9	45.4	1.9
9.0	129.6	25.6	4.5	124.2	28.6	3.9	118.0	32.0	3.4	111.1	35.9	2.8	103.5	40.3	2.4	95.2	45.5	2.0
10.0	133.5	25.8	4.6	128.0	28.7	4.0	121.7	32.1	3.4	114.7	36.0	2.9	107.0	40.5	2.5	98.5	45.6	2.0
11.0	137.4	25.9	4.7	131.9	28.9	4.1	125.5	32.3	3.5	118.3	36.2	3.0	110.5	40.6	2.5	101.9	45.7	2.1

MODEL: YCAL0046EE																		
AIR TEMPERATURE ON CONDENSER (°C)																		
LCWT (°C)	25.0			30.0			35.0			40.0			45.0			50.0		
	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	121.3	26.4	4.1	115.7	29.6	3.5	109.6	33.1	3.0	102.9	37.1	2.6	95.5	41.6	2.1	87.4	46.8	1.8
6.0	125.2	26.6	4.2	119.6	29.7	3.6	113.3	33.2	3.1	106.5	37.2	2.6	98.9	41.8	2.2	90.7	46.9	1.8
7.0	129.3	26.8	4.3	123.5	29.9	3.7	117.1	33.4	3.2	110.1	37.4	2.7	102.4	41.9	2.3	94.0	47.1	1.9
8.0	133.3	26.9	4.4	127.4	30.0	3.8	120.9	33.6	3.3	113.8	37.6	2.8	106.0	42.1	2.3	97.4	47.2	1.9
9.0	137.4	27.1	4.5	131.4	30.2	3.9	124.8	33.7	3.4	117.5	37.7	2.9	109.6	42.2	2.4	100.8	47.4	2.0
10.0	141.6	27.3	4.6	135.4	30.4	4.0	128.7	33.9	3.5	121.3	37.9	3.0	113.2	42.4	2.5	104.3	47.6	2.1
11.0	145.8	27.5	4.7	139.6	30.6	4.1	132.7	34.1	3.6	125.1	38.1	3.0	116.9	42.6	2.6	81.5	33.7	2.2

NOTES:

1. kW = Compressor Input Power
2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
3. LCWT = Leaving Chilled Water Temperature
4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
5. Rated in accordance with the latest version of ARI Standard 550/590
6. The shaded points are certified in accordance with the latest version of ARI Standard 550/590

Ratings - (Cont'd)**R-410A (50HZ) SI**

MODEL: YCAL0052EE																		
AIR TEMPERATURE ON CONDENSER (°C)																		
LCWT (°C)	25.0			30.0			35.0			40.0			45.0			50.0		
	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	140.8	30.6	4.1	135.2	33.9	3.6	129.0	37.8	3.1	122.2	42.1	2.7	114.7	47.0	2.3	106.5	52.3	1.9
6.0	145.2	30.8	4.2	139.5	34.1	3.7	133.2	38.0	3.2	126.1	42.3	2.7	118.5	47.2	2.3	110.2	52.5	2.0
7.0	149.7	31.0	4.3	143.9	34.3	3.8	137.4	38.1	3.3	130.2	42.5	2.8	122.3	47.4	2.4	113.8	52.8	2.0
8.0	154.3	31.2	4.4	148.3	34.5	3.9	141.7	38.3	3.4	134.3	42.7	2.9	126.3	47.6	2.5	117.6	53.0	2.1
9.0	158.9	31.5	4.5	152.9	34.7	4.0	146.0	38.5	3.4	138.5	42.9	3.0	130.3	47.8	2.5	121.4	53.2	2.1
10.0	163.7	31.7	4.6	157.5	34.9	4.1	150.5	38.8	3.5	142.8	43.1	3.0	134.4	48.0	2.6	125.2	53.5	2.2
11.0	168.5	32.0	4.7	162.2	35.2	4.2	155.0	39.0	3.6	147.1	43.3	3.1	138.5	48.3	2.7	129.2	53.7	2.2
MODEL: YCAL0056EE																		
AIR TEMPERATURE ON CONDENSER (°C)																		
LCWT (°C)	25.0			30.0			35.0			40.0			45.0			50.0		
	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	172.6	39.1	4.0	165.5	43.4	3.5	157.6	48.3	3.0	148.9	53.8	2.6	139.5	59.9	2.2	69.6	29.7	2.1
6.0	177.9	39.4	4.1	170.6	43.7	3.6	162.5	48.6	3.1	153.6	54.1	2.7	144.0	60.2	2.3	72.0	29.8	2.1
7.0	183.3	39.7	4.2	175.9	44.0	3.7	167.6	48.9	3.2	158.5	54.5	2.7	148.6	60.6	2.3	74.5	29.9	2.2
8.0	188.8	40.0	4.3	181.2	44.3	3.8	172.7	49.2	3.3	163.4	54.8	2.8	153.2	60.9	2.4	77.0	30.0	2.3
9.0	194.5	40.3	4.4	186.6	44.6	3.9	177.9	49.5	3.3	168.4	55.1	2.9	158.0	61.3	2.4	79.6	30.1	2.3
10.0	200.2	40.6	4.5	192.2	44.9	3.9	183.3	49.9	3.4	173.5	55.4	2.9	162.8	61.7	2.5	82.3	30.2	2.4
11.0	206.0	41.0	4.6	197.8	45.3	4.0	188.7	50.2	3.5	178.6	55.8	3.0	167.8	62.0	2.6	85.0	30.3	2.5
MODEL: YCAL0066EE																		
AIR TEMPERATURE ON CONDENSER (°C)																		
LCWT (°C)	25.0			30.0			35.0			40.0			45.0			50.0		
	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP	KW	KW	COP
5.0	204.4	47.8	4.0	195.3	52.7	3.5	185.6	58.4	3.0	175.2	64.8	2.6	164.2	72.2	2.2	113.8	54.4	2.0
6.0	210.8	48.2	4.1	201.5	53.1	3.5	191.5	58.8	3.1	181.0	65.3	2.6	169.7	72.7	2.2	117.8	54.6	2.0
7.0	217.3	48.6	4.1	207.8	53.5	3.6	197.6	59.2	3.1	186.8	65.7	2.7	175.3	73.1	2.3	121.8	54.9	2.1
8.0	224.0	49.1	4.2	214.2	54.0	3.7	203.7	59.6	3.2	192.6	66.2	2.8	180.9	73.6	2.3	126.0	55.1	2.1
9.0	230.7	49.5	4.3	220.7	54.4	3.8	210.0	60.1	3.3	198.6	66.6	2.8	186.6	74.1	2.4	130.2	55.4	2.2
10.0	237.6	50.0	4.4	227.4	54.9	3.9	216.4	60.6	3.4	204.8	67.1	2.9	192.4	74.6	2.5	134.5	55.7	2.3
11.0	244.6	50.4	4.5	234.2	55.3	4.0	222.9	61.0	3.4	211.0	67.6	3.0	198.4	75.1	2.5	138.9	56.0	2.3

NOTES:

1. kW = Compressor Input Power
2. EER = Chiller EER (includes power from compressors, fans, and the control panels 0.8 kW)
3. LCWT = Leaving Chilled Water Temperature
4. Ratings are based upon 2.4 GPM cooler water per ton and 0.0001 fouling factor
5. Rated in accordance with the latest version of ARI Standard 550/590
6. The shaded points are certified in accordance with the latest version of ARI Standard 550/590

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Physical Data and Nominal Ratings

60HZ

MODEL YCAL00		19	22	28	33	43	46	52	56	66
LENGTH		109.8	109.8	118.6	118.6	144.8	144.8	148.8	148.8	153.6
WIDTH		44.7	44.7	44.7	44.7	90.6	90.6	90.6	90.6	90.6
HEIGHT		46.1	46.1	50	50	47.8	47.8	62.6	62.6	62.6
NOMINAL TONS		14.5	17.8	24.3	28	34.9	38	45.2	45.2	60.1
Number of Refrigerant Circuits		1	1	1	1	2	2	2	2	2
Refrig. Chg, Opt, R-410A (lbs) ckt1/ckt2		25	30	45	50	35/35	40/35	45/45	50/50	65/65
Oil Charge, gallons ckt1/ckt2		1.8	1.8	1.7	2.2	1.8/1.8	1.8/1.8	1.7/1.7	1.7/1.7	2.3/2.2
Shipping Weight	Alum. Fin Coils, lbs	1454	1567	1799	2034	2942	2968	3196	3208	4097
	Copper Fin Coils, lbs	1597	1781	2005	2240	3300	3326	3673	3685	4703
Operating Weight	Alum. Fin Coils, lbs	1481	1597	1829	2077	2967	3001	3233	3245	4142
	Copper Fin Coils, lbs	1624	1811	2035	2283	3325	3359	3710	3722	4748
NOMINAL COMPRESSOR CAPACITY										
Compressor 1		8	10	15	15	10	12	13	15	20
Compressor 2		8	10	13	15	10	12	13	15	20
Compressor 3		–	–	–	–	–	–	–	–	–
Compressor 4		–	–	–	–	10	10	13	15	15
Compressor 5		–	–	–	–	10	10	13	15	15
Compressor 6		–	–	–	–	–	–	–	–	–
Condenser Total Face Area ft ²		34.7	34.7	43.5	43.5	87	87	116	116	128
Number of Rows Deep	Ckt. 1	2	3	3	3	2	2	3	3	3
	Ckt. 2	–	–	–	–	2	2	3	3	3
Fins per Inch		17	17	13	13	17	17	17	17	13
CONDENSER FANS, LOW SOUND										
Number of Fans	Ckt. 1	2	2	2	2	2	2	2	2	2
	Ckt. 2	–	–	–	–	2	2	2	2	2
Fan Power hp/fan		0.3	0.3	1.2	1.2	1.2	1.2	1.2	1.2	1.2
Fan RPM		920	920	950	950	950	950	950	950	950
Total Chiller CFM		10833	10833	20000	20000	39500	39500	43333	43333	43333
CONDENSER FANS, ULTRA QUIET										
Number of Fans	Ckt. 1	2	2	2	2	2	2	2	2	2
	Ckt. 2	–	–	–	–	2	2	2	2	2
Fan Power hp/fan		1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2
Fan RPM		698	698	698	698	698	698	698	698	698
Total Chiller CFM		20000	20000	20000	20000	39500	39500	43333	43333	43333
EVAPORATOR										
Water Volume Gallons		1.2	1.6	2.5	3.2	2.7	3.5	3.5	4.1	4.9
Max Water Side Pressure PSIG		300	300	300	300	300	300	300	300	300
Max Refrig Side Pressure PSIG		450	450	450	450	450	450	450	450	450
Min. Chiller Water Flow GPM		10	10	10	10	40	40	60	60	60
Max. Chiller Water Flow GPM		150	150	150	150	200	200	300	300	300
Water Connection Size Inches		2	2	2	2	3	3	3	3	3

Physical Data and Nominal Ratings (Cont'd)

50HZ

MODEL YCAL00		19	22	28	33	43	46	52	56	66
LENGTH		2788.9	2788.9	3012.4	3012.4	3677.9	3677.9	3779.5	3779.5	3901.4
WIDTH		1135.4	1135.4	1135.4	1135.4	2301.2	2301.2	2301.2	2301.2	2301.2
HEIGHT		1170.9	1170.9	1270	1270	1214.1	1214.1	1590	1590	1590
NOMINAL TONS		51	62.6	85.4	98.4	122.7	133.6	158.9	158.9	211.2
Number of Refrigerant Circuits		1	1	1	1	2	2	2	2	2
Refrig. Chg, Opt, R-410A (kg) ckt1/ ckt2		11.3	13.6	20.4	22.7	15.9/15.9	18.1/15.9	20.4/20.4	22.7/22.7	29.5/29.5
Oil Charge, gallons ckt1/ckt2		6.8	6.8	6.5	8.3	6.8/6.8	6.8/6.8	6.4/6.4	6.4/6.4	8.7/8.3
Shipping Weight	Alum. Fin Coils, lbs	659.5	710.8	816	922.6	1334.5	1346.3	1449.7	1455.1	1858.4
	Copper Fin Coils, lbs	724.4	807.8	909.5	1016	1496.9	1508.6	1666	1671.5	2133.2
Operating Weight	Alum. Fin Coils, lbs	671.8	724.4	829.6	942.1	1345.8	1361.2	1466.5	1471.9	1878.8
	Copper Fin Coils, lbs	736.6	821.5	923.1	1035.6	1508.2	1523.6	1682.8	1688.3	2153.7
NOMINAL COMPRESSOR CAPACITY										
Compressor 1		28.1	35.1	52.7	52.7	35.1	42.2	45.7	52.7	70.3
Compressor 2		28.1	35.1	45.7	52.7	35.1	42.2	45.7	52.7	70.3
Compressor 3		–	–	–	–	–	–	–	–	–
Compressor 4		–	–	–	–	35.1	35.1	45.7	52.7	52.7
Compressor 5		–	–	–	–	35.1	35.1	45.7	52.7	52.7
Compressor 6		–	–	–	–	–	–	–	–	–
CONDENSER										
Total Face Area m ²		3.2	3.2	4	4	8.1	8.1	10.8	10.8	11.9
Number of Rows Deep	Ckt. 1	2	3	3	3	2	2	3	3	3
	Ckt. 2	–	–	–	–	2	2	3	3	3
Fins per Inch		17	17	13	13	17	17	17	17	13
CONDENSER FANS, ULTRA QUIET										
Number of Fans	Ckt. 1	2	2	2	2	2	2	2	2	2
	Ckt. 2	–	–	–	–	2	2	2	2	2
Fan Power kW/fan		0.2	0.2	0.9	0.9	0.9	0.9	0.9	0.9	0.9
Fan RPM		920	920	950	950	950	950	950	950	950
Total Chiller CFM		5112.6	5112.6	9438.9	9438.9	18641.7	18641.7	20450.7	20450.7	20450.7
CONDENSER FANS, ULTRA QUIET										
Number of Fans	Ckt. 1	2	2	2	2	2	2	2	2	2
	Ckt. 2	–	–	–	–	2	2	2	2	2
Fan Power hp/fan		0.9	0.9	0.9	0.9	0.9	0.9	0.9	0.9	0.9
Fan RPM		698	698	698	698	698	698	698	698	698
Total Chiller CFM		9438.9	9438.9	9438.9	9438.9	18641.7	18641.7	20450.7	20450.7	20450.7
EVAPORATOR										
Water Volume Liters		5.5	7.3	11.4	14.5	12.3	15.9	15.9	18.6	22.3
Max Water Side Pressure Barg		20.7	20.7	20.7	20.7	20.7	20.7	20.7	20.7	20.7
Max Refrig Side Pressure Barg		31	31	31	31	31	31	31	31	31
Min. Chiller Water Flow l/s		0.6	0.6	0.6	0.6	2.5	2.5	3.8	3.8	3.8
Max. Chiller Water Flow l/s		9.5	9.5	9.5	9.5	12.6	12.6	18.9	18.9	18.9
Water Connections Size Inches		2	2	2	2	3	3	3	3	3

Part Load Ratings

60 HZ

YCAL0019				
% DISPL.	TONS	KW	AMBIENT (°F)	UNIT EER
100	15.4	17.6	95.0	10.0
50	9.1	6.3	70.2	16.0
IPLV=14.6				

YCAL0022				
% DISPL.	TONS	KW	AMBIENT (°F)	UNIT EER
100	18.7	21.5	95.0	10.0
50	11.5	7.2	72.1	16.9
IPLV=15.5				

YCAL0028				
% DISPL.	TONS	KW	AMBIENT (°F)	UNIT EER
100	25.6	27.5	95.0	10.1
50	15.7	11.7	71.9	14.3
IPLV=13.4				

YCAL0033				
% DISPL.	TONS	KW	AMBIENT (°F)	UNIT EER
100	28.6	29.6	95.0	10.5
50	16.7	11.2	70.0	15.7
IPLV=14.5				

YCAL0043				
% DISPL.	TONS	KW	AMBIENT (°F)	UNIT EER
100	37.2	38.8	95.0	10.1
75	30.0	24.4	83.3	12.0
50	21.1	14.2	69.0	14.9
25	11.5	6.6	55.0	17.3
IPLV=14.5				

YCAL0046				
% DISPL.	TONS	KW	AMBIENT (°F)	UNIT EER
100	39.4	41.0	95.0	10.2
75	31.5	25.2	82.9	12.3
50	22.4	14.9	69.1	15.2
25	11.6	6.5	55.0	17.5
IPLV=14.7				

YCAL0052				
% DISPL.	TONS	KW	AMBIENT (°F)	UNIT EER
100	46.2	47.9	95.0	10.2
75	37.3	30.7	83.4	12.0
50	26.6	17.6	69.5	15.2
25	15.1	7.8	55.0	19.1
IPLV=15.1				

YCAL0056				
% DISPL.	TONS	KW	AMBIENT (°F)	UNIT EER
100	56.2	60.3	95.0	10.1
75	45.5	38.8	83.6	12.0
50	32.2	22.6	69.4	14.9
25	18.0	10.2	55.0	18.1
IPLV=14.7				

YCAL0066				
% DISPL.	TONS	KW	AMBIENT (°F)	UNIT EER
100	66.1	72.1	95.0	10.1
75	52.5	42.2	82.6	12.9
50	37.8	26.6	69.3	15.2
25	18.5	10.3	55.0	18.5
IPLV=15.1				

Part Load Ratings (Cont'd)

50 HZ

YCAL0019				
% DISPL.	TONS	KW	AMBIENT (°F)	UNIT EER
100	13.0	14.2	95.0	10.6
50	7.6	5.1	70.2	17.0
IPLV=15.5				

YCAL0022				
% DISPL.	TONS	KW	AMBIENT (°F)	UNIT EER
100	15.6	17.6	95.0	10.3
50	9.7	5.6	72.0	18.8
IPLV=17.1				

YCAL0028				
% DISPL.	TONS	KW	AMBIENT (°F)	UNIT EER
100	21.4	22.0	95.0	10.8
50	13.1	9.1	71.6	15.8
IPLV=14.7				

YCAL0033				
% DISPL.	TONS	KW	AMBIENT (°F)	UNIT EER
100	24.0	24.0	95.0	11.1
50	13.8	8.7	69.6	17.3
IPLV=15.9				

YCAL0043				
% DISPL.	TONS	KW	AMBIENT (°F)	UNIT EER
100	31.2	31.7	95.0	10.7
75	25.1	19.5	83.3	13.2
50	17.6	10.7	68.8	17.1
25	9.7	4.6	55.0	21.5
IPLV=16.7				

YCAL0046				
% DISPL.	TONS	KW	AMBIENT (°F)	UNIT EER
100	32.9	33.3	95.0	10.8
75	26.2	20.1	82.8	13.5
50	18.6	11.5	68.9	17.0
25	9.7	4.6	55.0	21.7
IPLV=16.8				

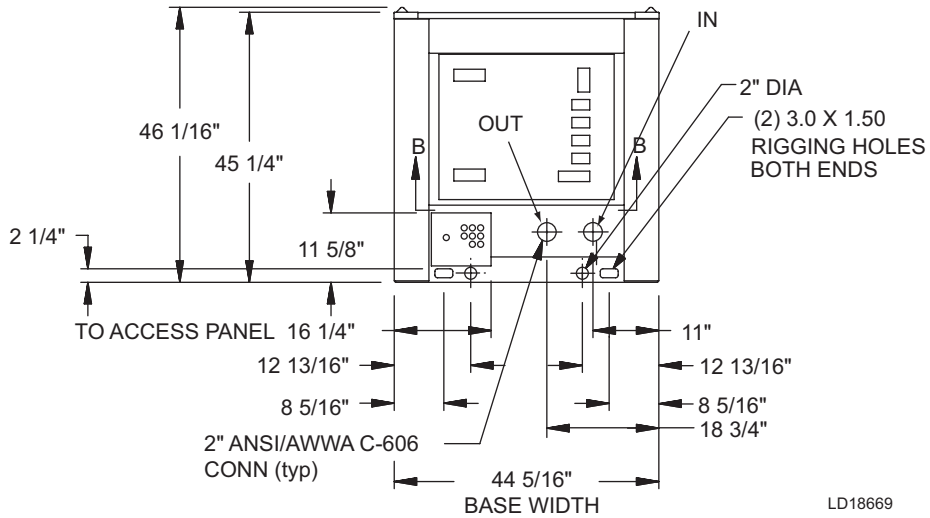
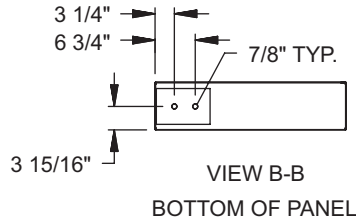
YCAL0052				
% DISPL.	TONS	KW	AMBIENT (°F)	UNIT EER
100	38.7	38.1	95.0	11.1
75	31.0	24.0	83.0	13.3
50	21.7	13.7	68.7	16.7
25	12.0	6.3	55.0	19.9
IPLV=16.2				

YCAL0056				
% DISPL.	TONS	KW	AMBIENT (°F)	UNIT EER
100	47.2	48.8	95.0	10.7
75	38.0	30.6	83.3	13.2
50	26.7	17.4	68.9	16.5
25	14.8	7.9	55.0	20.0
IPLV=16.2				

YCAL0066				
% DISPL.	TONS	KW	AMBIENT (°F)	UNIT EER
100	55.6	59.1	95.0	10.6
75	43.9	33.7	82.3	14.0
50	31.2	0	69.0	0
25	15.0	0	55.0	0
IPLV=0				

Unit Dimensions

YCAL0019



LD18669

LEFT END

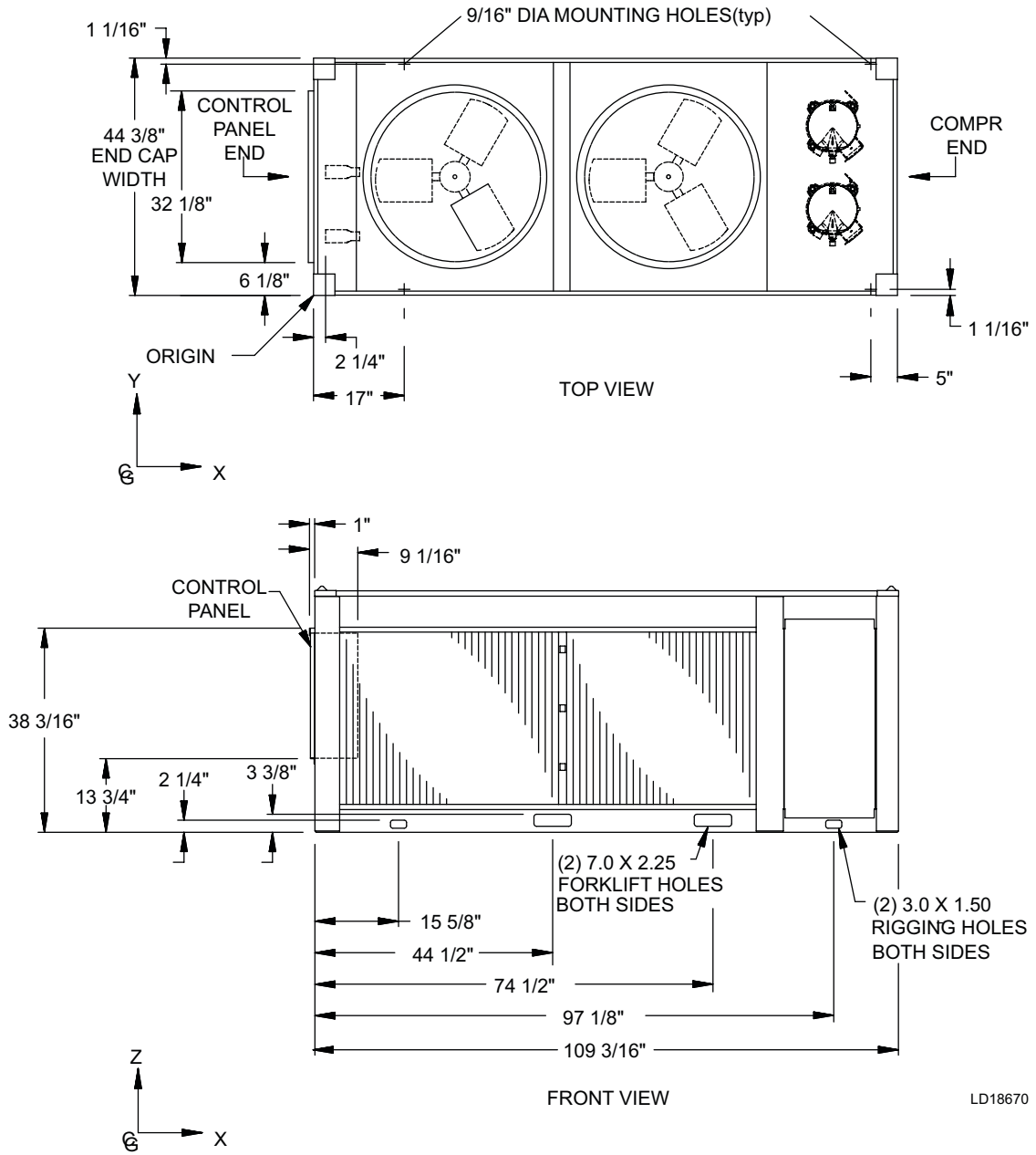
POWER: SINGLE POINT SUPPLY WITH TERMINAL BLOCK

NOTE:

Placement on a level surface of free of obstructions (including snow, for winter operation) or air circulation ensures rated performance, reliable operation, and ease of maintenance. Site restrictions may compromise minimum clearances indicated below, resulting in unpredictable airflow patterns and possible diminished performance. Johnson Controls's unit controls will optimize operation without nuisance high-pressure safety cut-outs; however, the system designer must consider potential performance degradation. Access to the unit control center assumes the unit is no higher than on spring isolators. Recommended minimum clearances: Side to wall – 6'; rear to wall – 6'; control panel to end wall – 4'0"; top – no obstructions allowed; distance between adjacent units – 10'. No more than one adjacent wall may be higher than the unit.

Unit Dimensions (Cont'd)

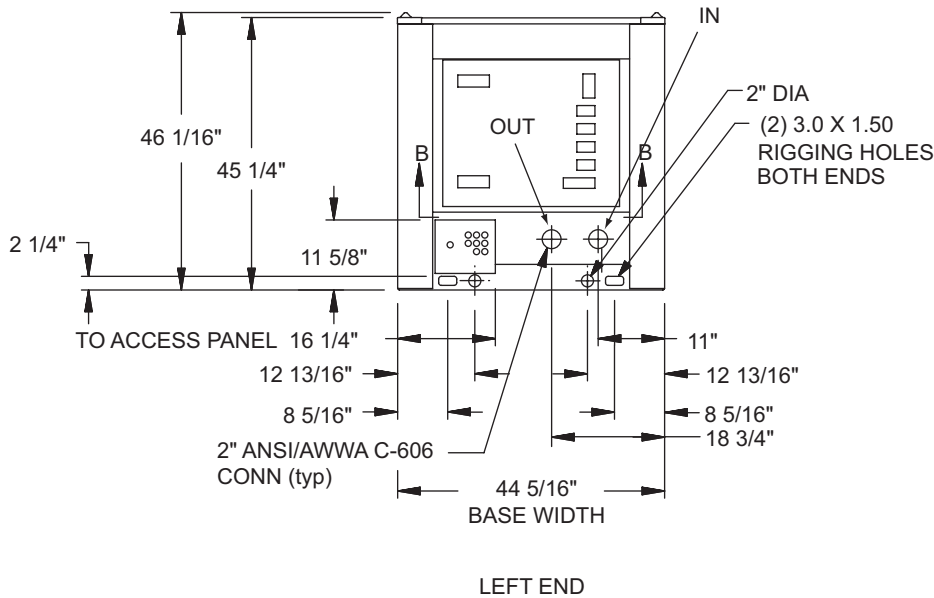
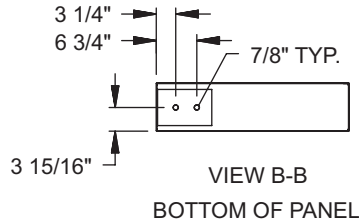
YCAL0019



LD18670

Unit Dimensions (Cont'd)

YCAL0022



POWER: SINGLE POINT SUPPLY WITH TERMINAL BLOCK

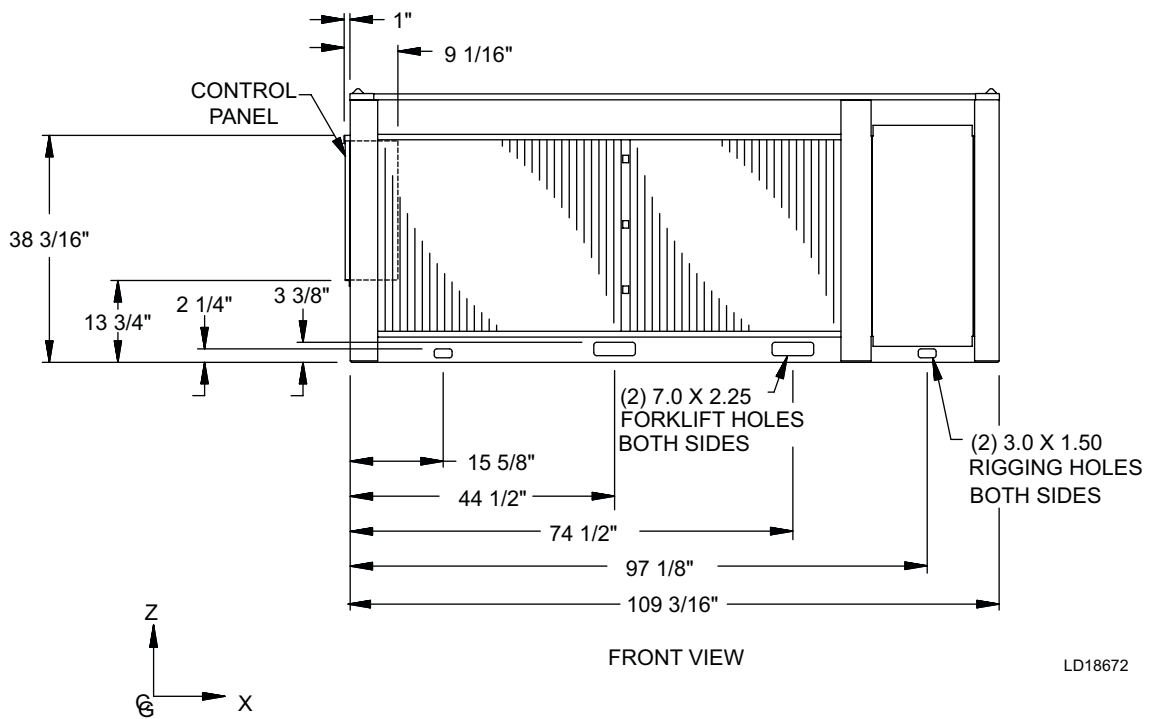
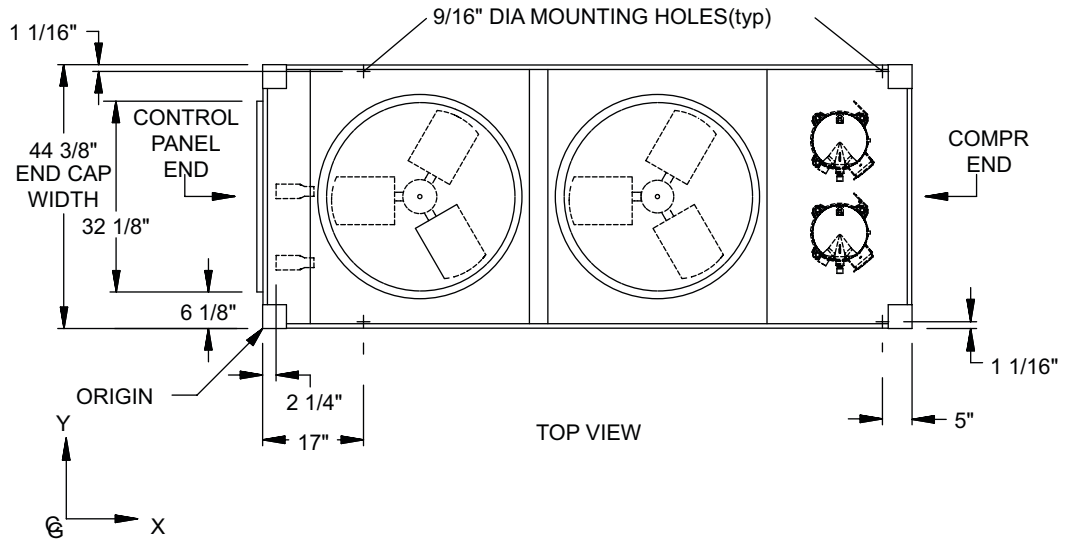
LD18671

NOTE:

Placement on a level surface of free of obstructions (including snow, for winter operation) or air circulation ensures rated performance, reliable operation, and ease of maintenance. Site restrictions may compromise minimum clearances indicated below, resulting in unpredictable airflow patterns and possible diminished performance. Johnson Controls's unit controls will optimize operation without nuisance high-pressure safety cut-outs; however, the system designer must consider potential performance degradation. Access to the unit control center assumes the unit is no higher than on spring isolators. Recommended minimum clearances: Side to wall – 6'; rear to wall – 6'; control panel to end wall – 4'0"; top – no obstructions allowed; distance between adjacent units – 10'. No more than one adjacent wall may be higher than the unit.

Unit Dimensions (Cont'd)

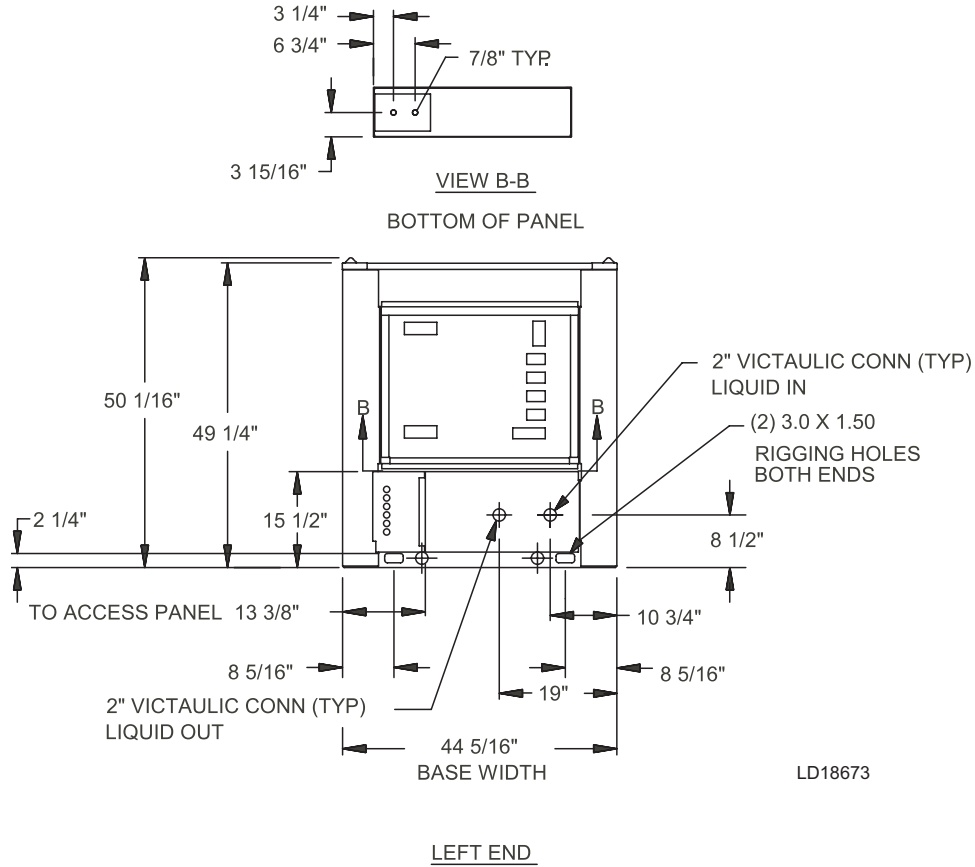
YCAL0022



LD18672

Unit Dimensions (Cont'd)

YCAL0028



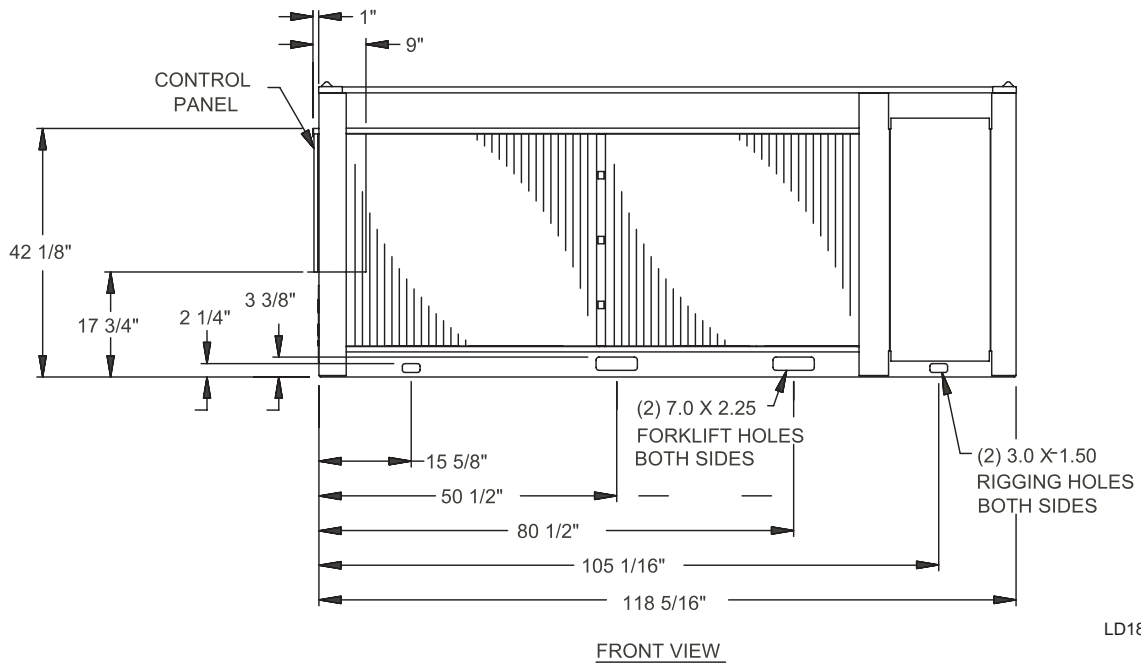
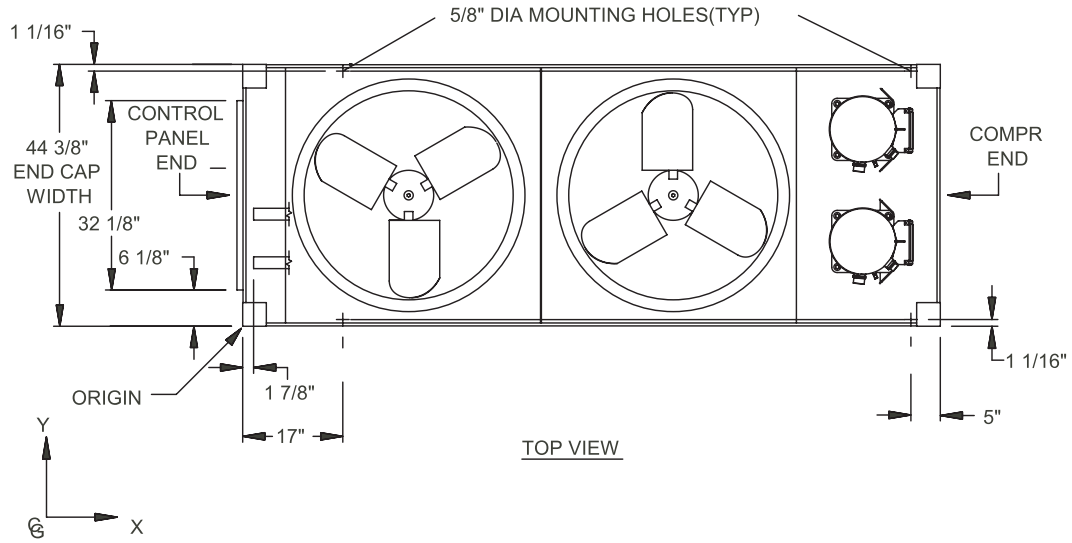
POWER: SINGLE POINT SUPPLY WITH TERMINAL BLOCK

NOTE:

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Unit Dimensions (Cont'd)

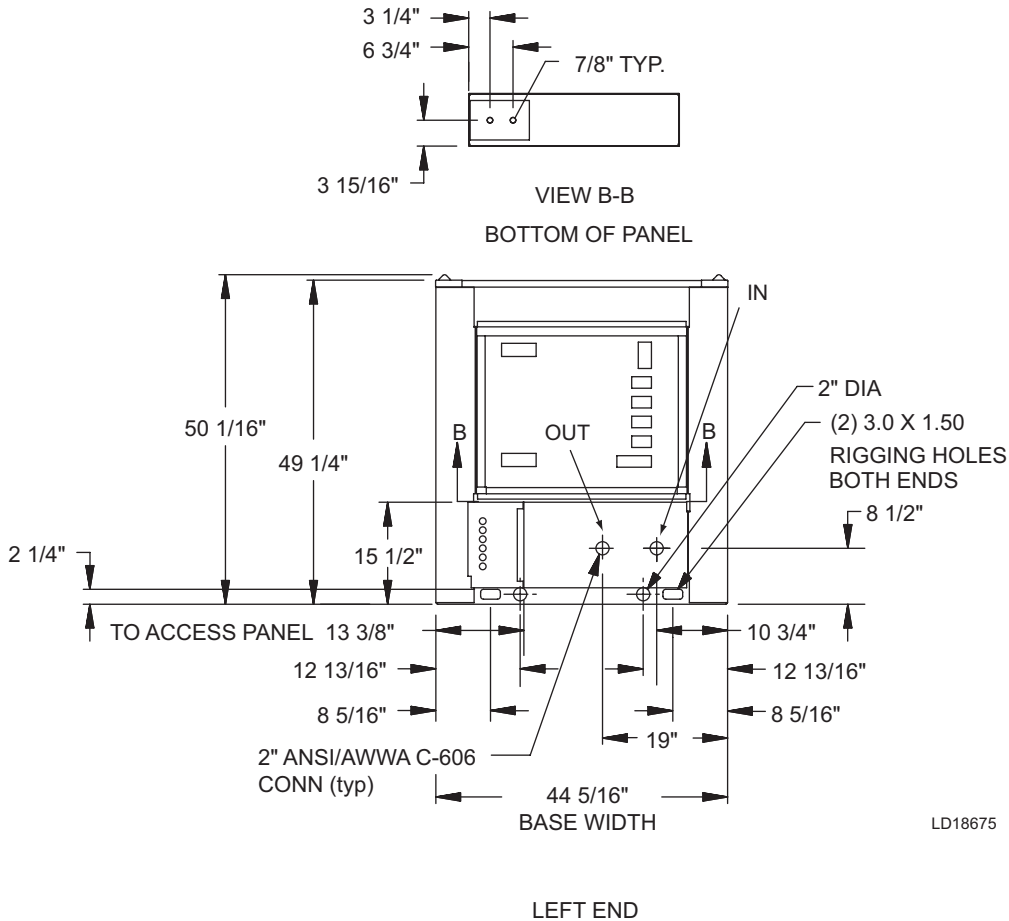
YCAL0028



LD18674

Unit Dimensions (Cont'd)

YCAL0033



LD18675

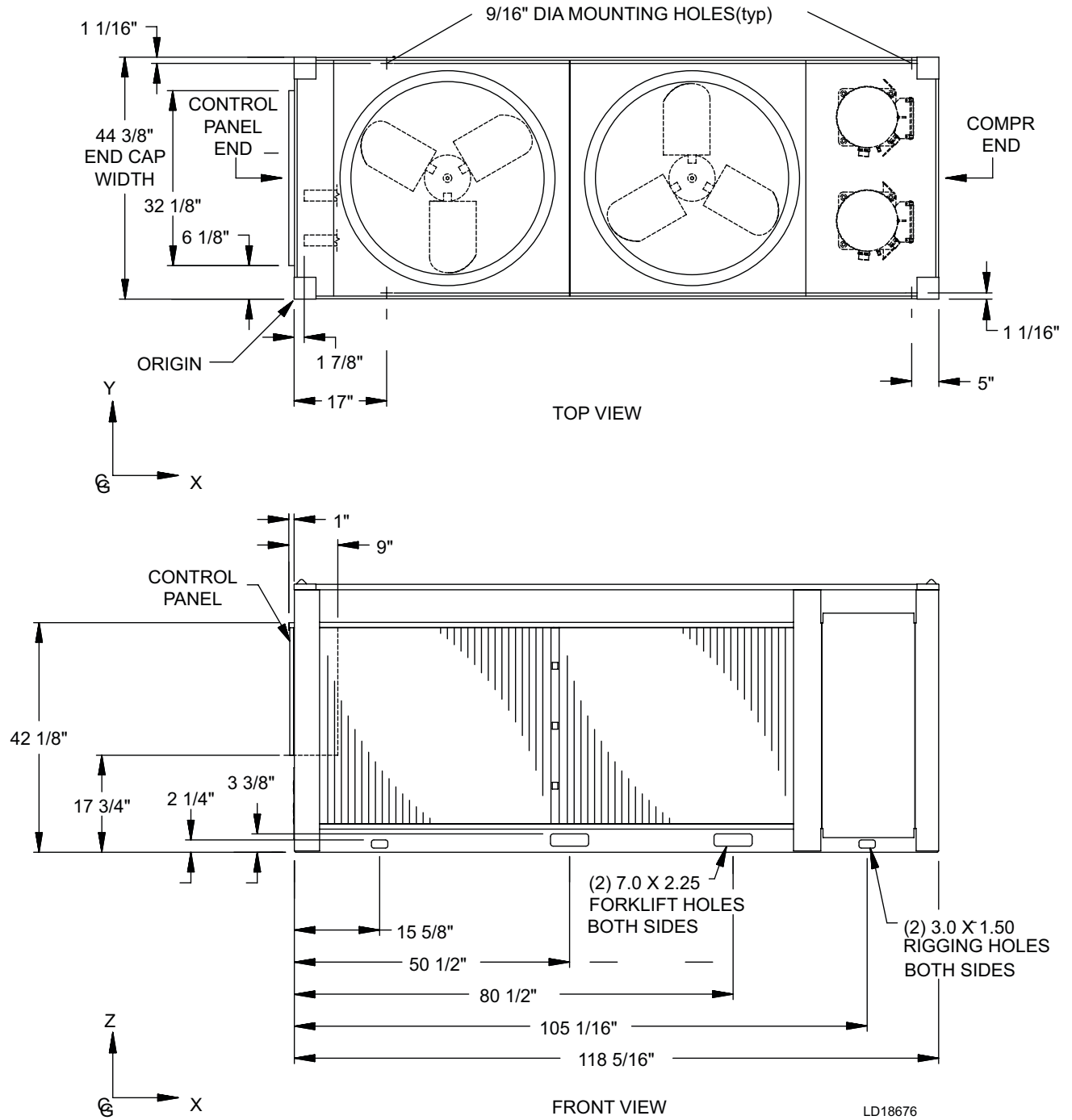
POWER: SINGLE POINT SUPPLY WITH TERMINAL BLOCK

NOTE:

Placement on a level surface of free of obstructions (including snow, for winter operation) or air circulation ensures rated performance, reliable operation, and ease of maintenance. Site restrictions may compromise minimum clearances indicated below, resulting in unpredictable airflow patterns and possible diminished performance. Johnson Controls's unit controls will optimize operation without nuisance high-pressure safety cut-outs; however, the system designer must consider potential performance degradation. Access to the unit control center assumes the unit is no higher than on spring isolators. Recommended minimum clearances: Side to wall – 6'; rear to wall – 6'; control panel to end wall – 4'0"; top – no obstructions allowed; distance between adjacent units – 10'. No more than one adjacent wall may be higher than the unit.

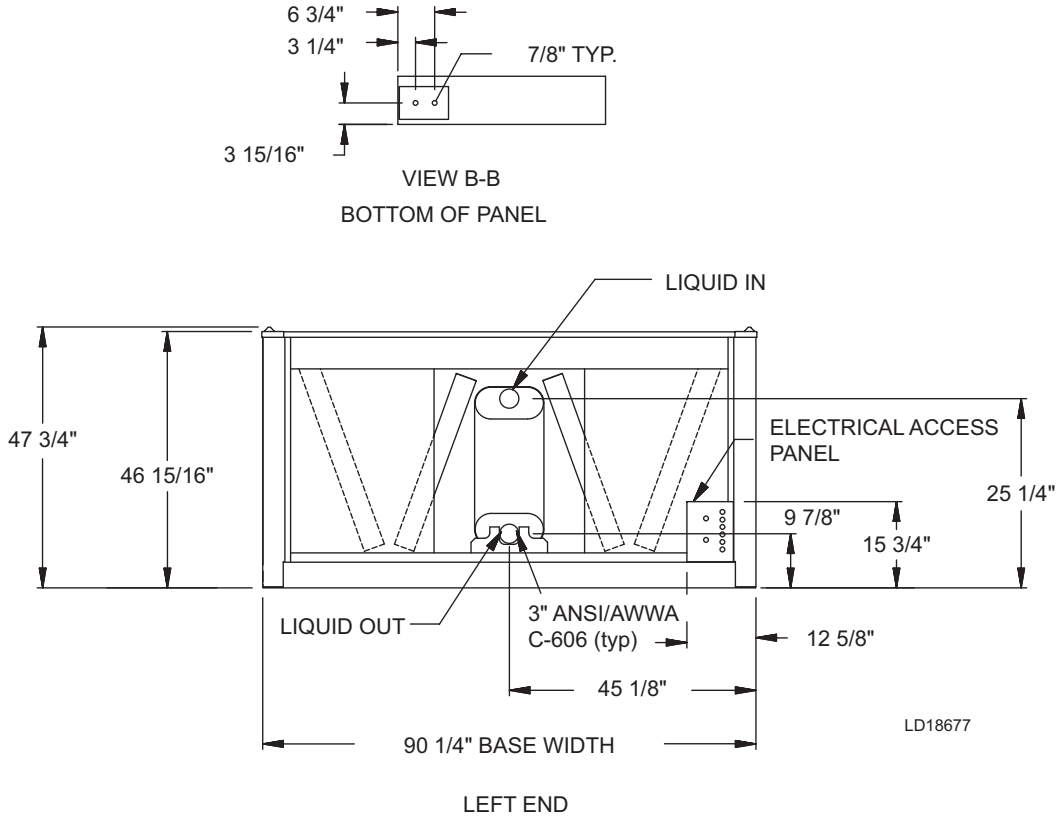
Unit Dimensions (Cont'd)

YCAL0033



Unit Dimensions (Cont'd)

YCAL0043

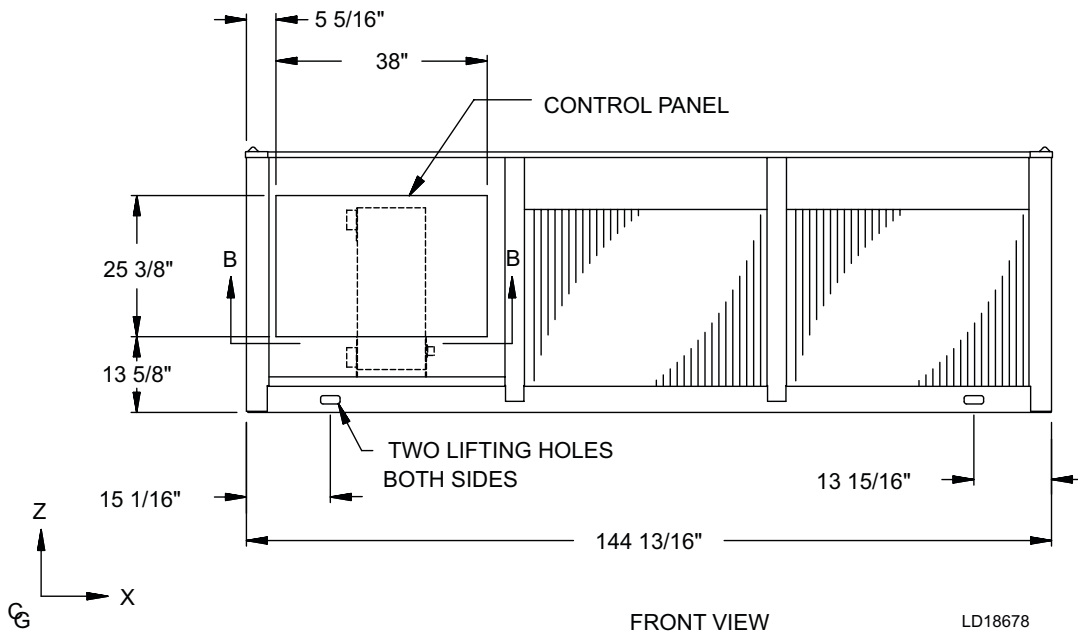
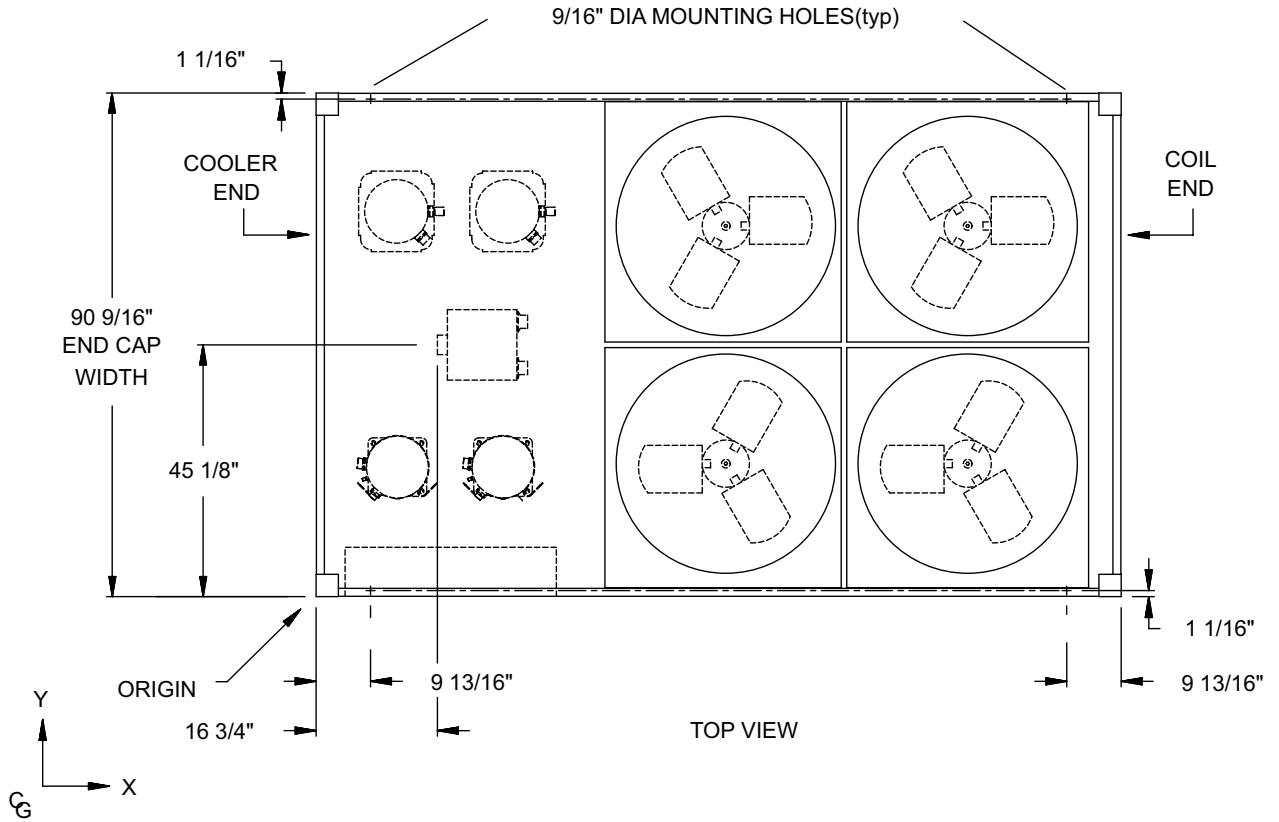


NOTE:

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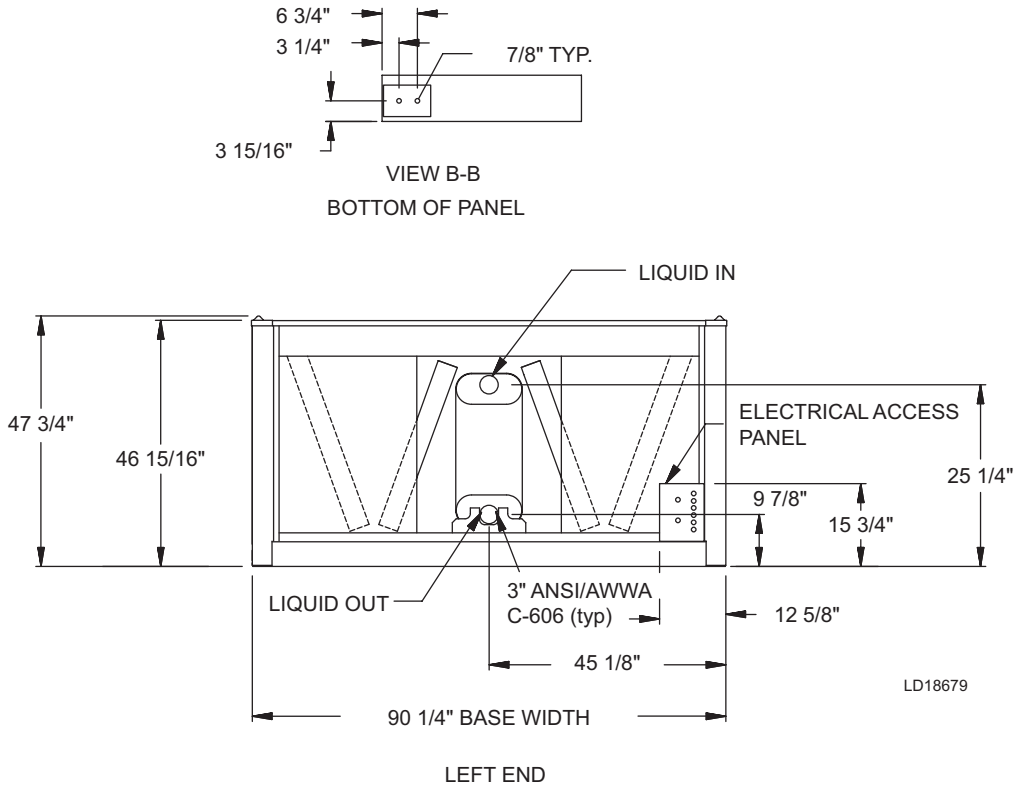
Unit Dimensions (Cont'd)

YCAL0043



Unit Dimensions (Cont'd)

YCAL0046

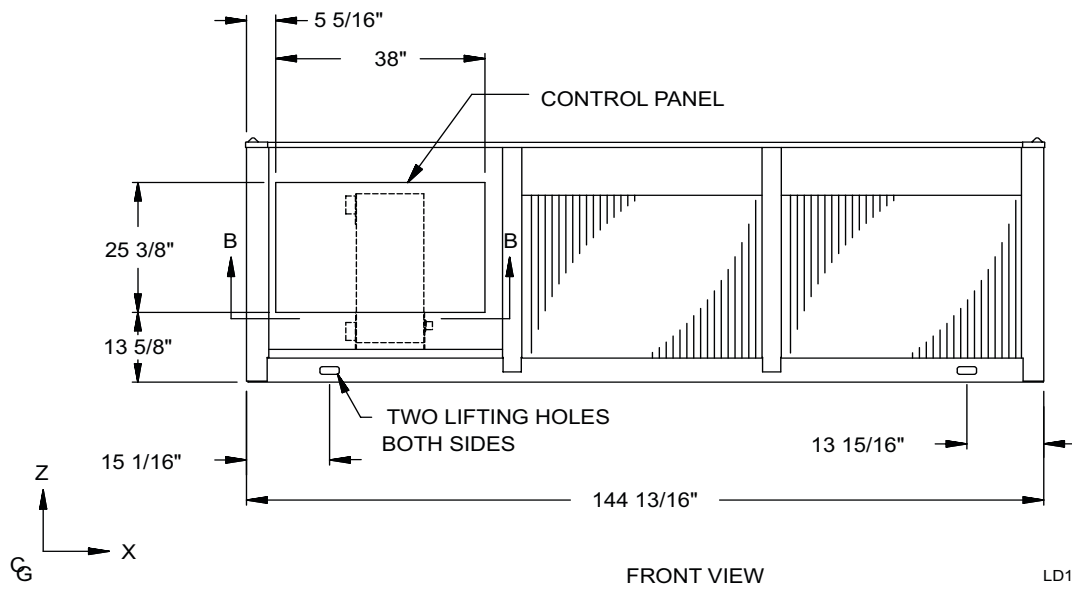
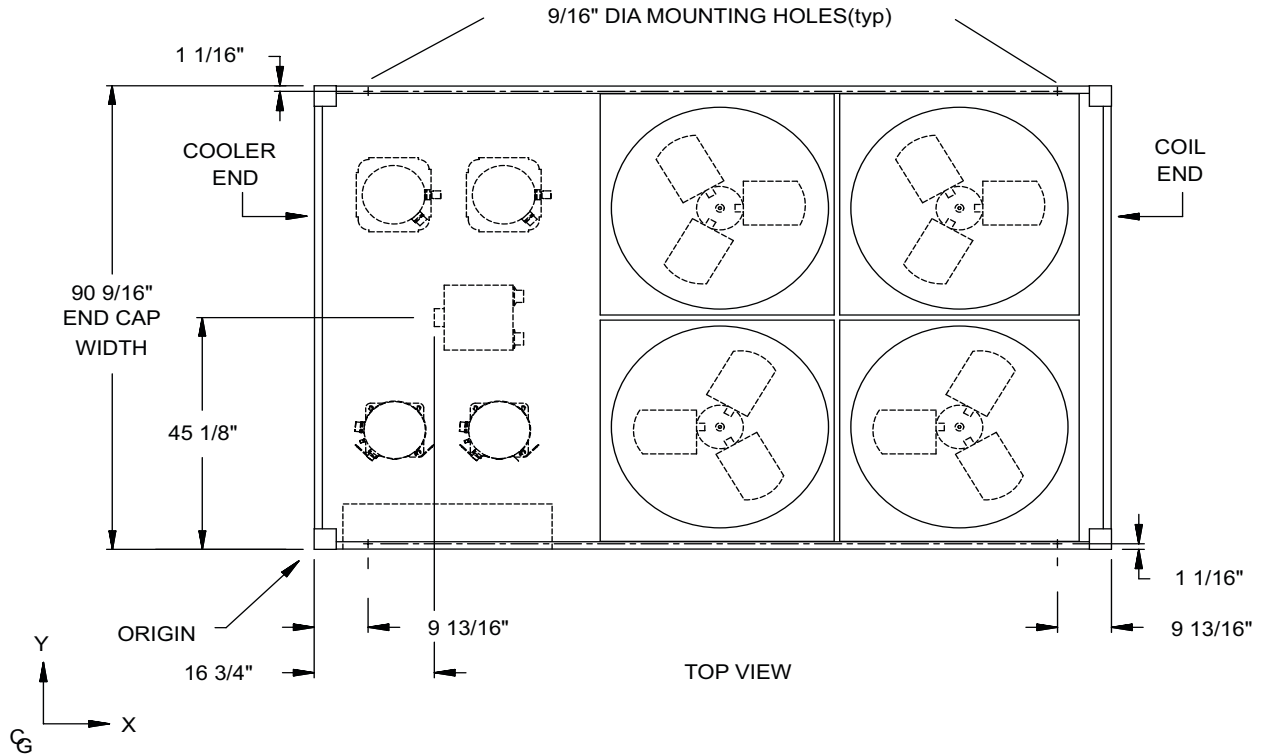


NOTE:

Placement on a level surface of free of obstructions (including snow, for winter operation) or air circulation ensures rated performance, reliable operation, and ease of maintenance. Site restrictions may compromise minimum clearances indicated below, resulting in unpredictable airflow patterns and possible diminished performance. Johnson Controls's unit controls will optimize operation without nuisance high-pressure safety cut-outs; however, the system designer must consider potential performance degradation. Access to the unit control center assumes the unit is no higher than on spring isolators. Recommended minimum clearances: Side to wall – 6'; rear to wall – 6'; control panel to end wall – 4'0"; top – no obstructions allowed; distance between adjacent units – 10'. No more than one adjacent wall may be higher than the unit.

Unit Dimensions (Cont'd)

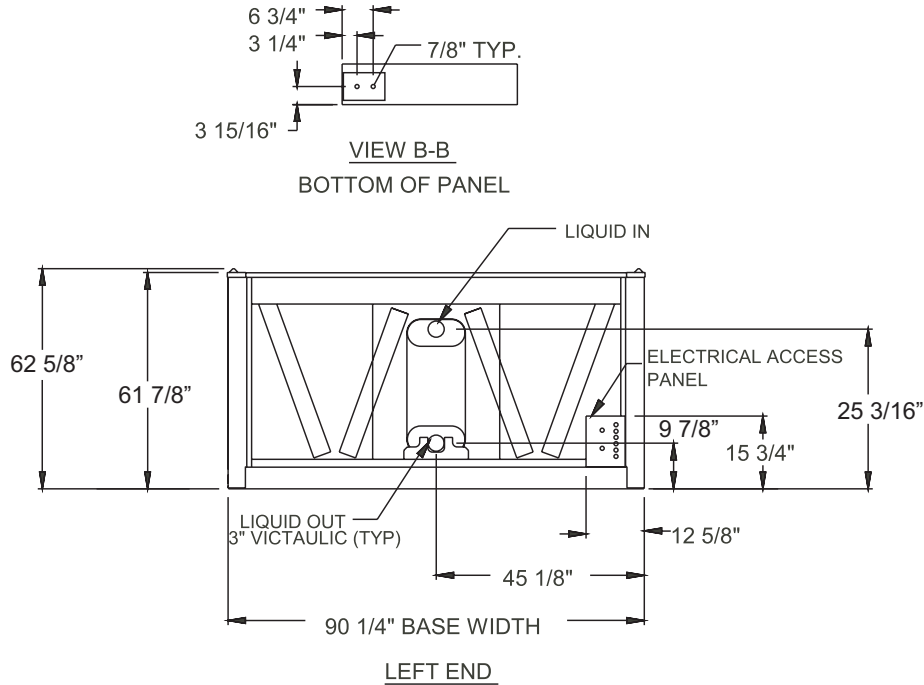
YCAL0046



LD18680

Unit Dimensions (Cont'd)

YCAL0052



LD18681

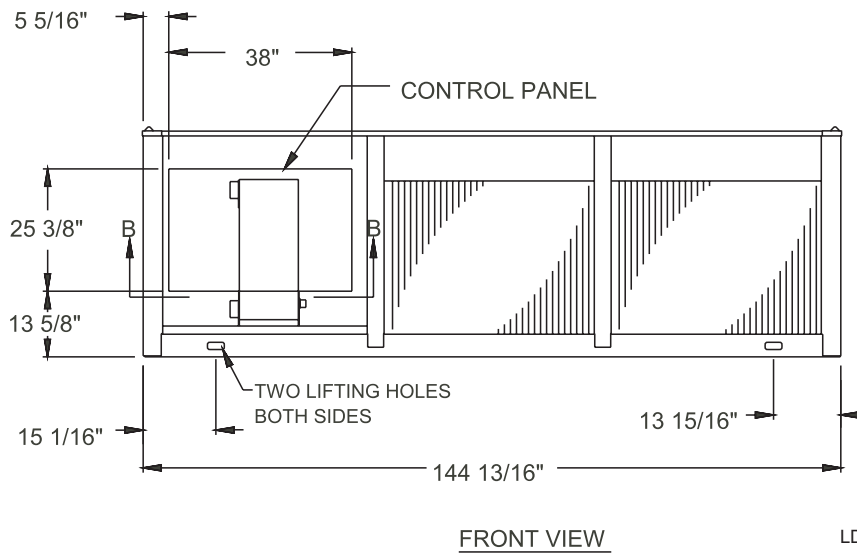
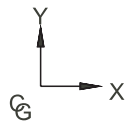
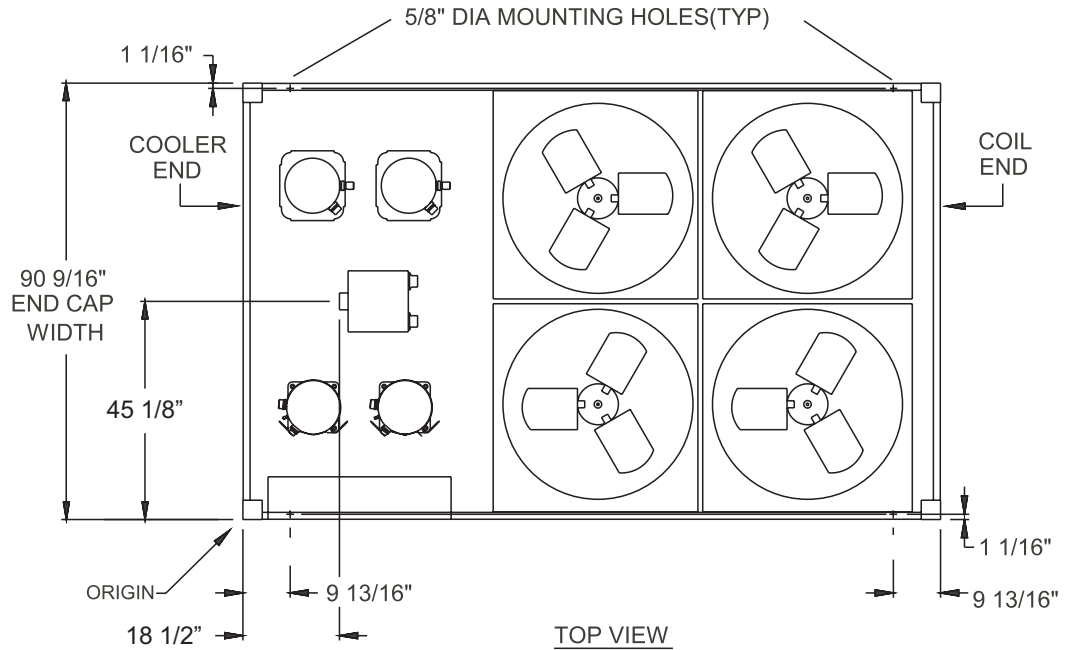
POWER: SINGLE POINT SUPPLY WITH TERMINAL BLOCK

NOTE:

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Unit Dimensions (Cont'd)

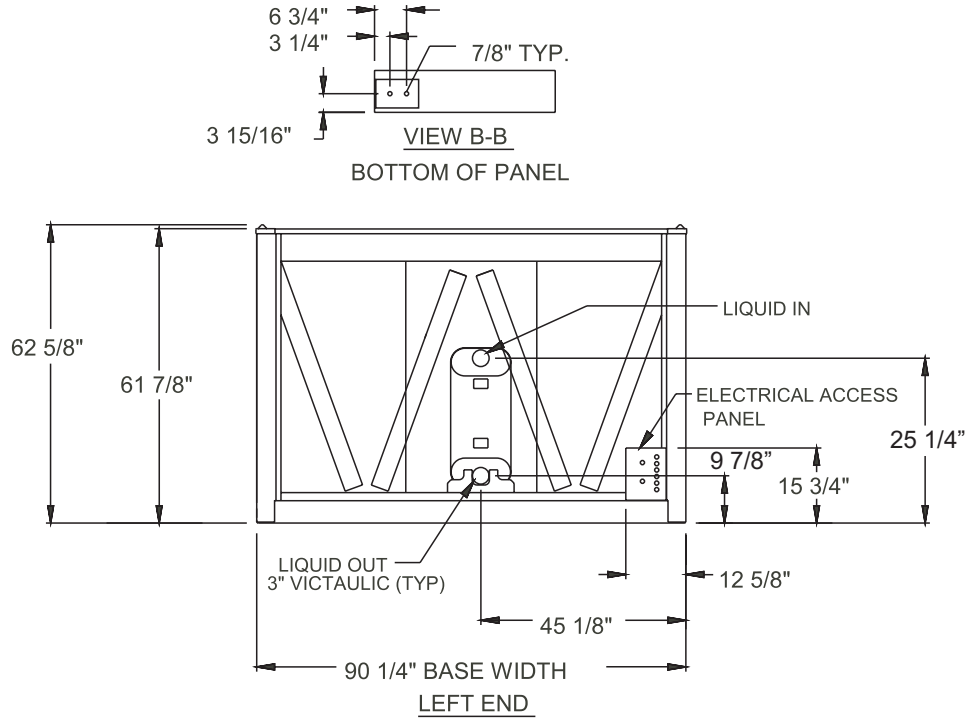
YCAL0052



LD18682

Unit Dimensions (Cont'd)

YCAL0056



LD18683

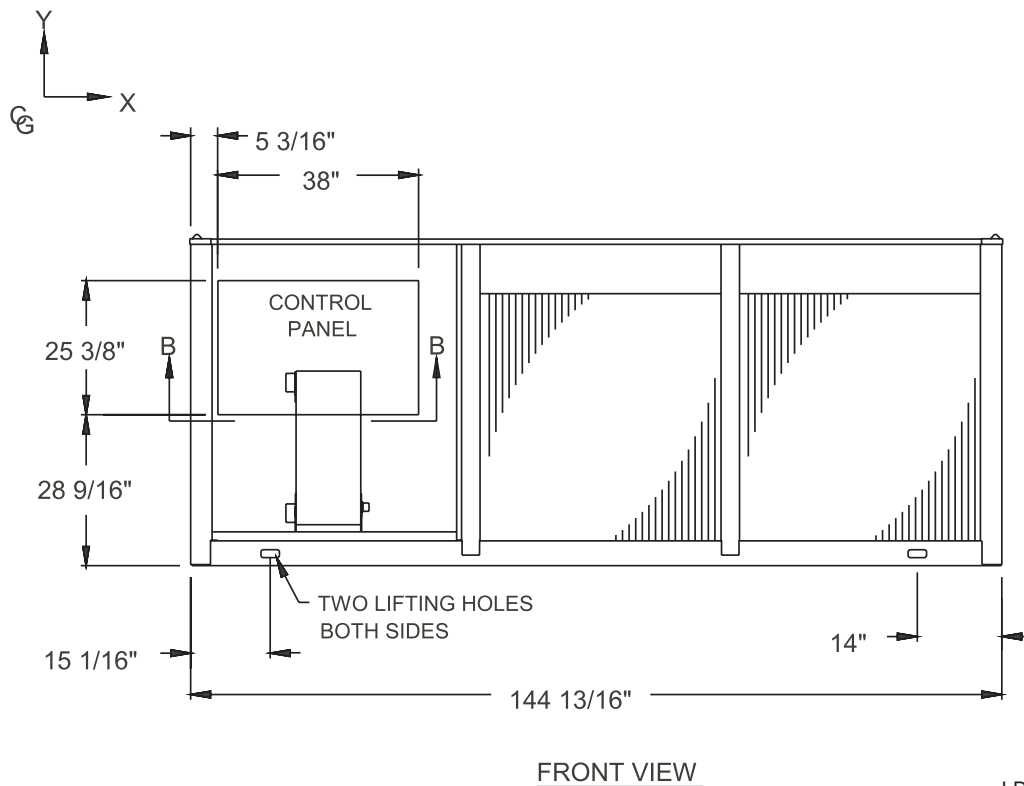
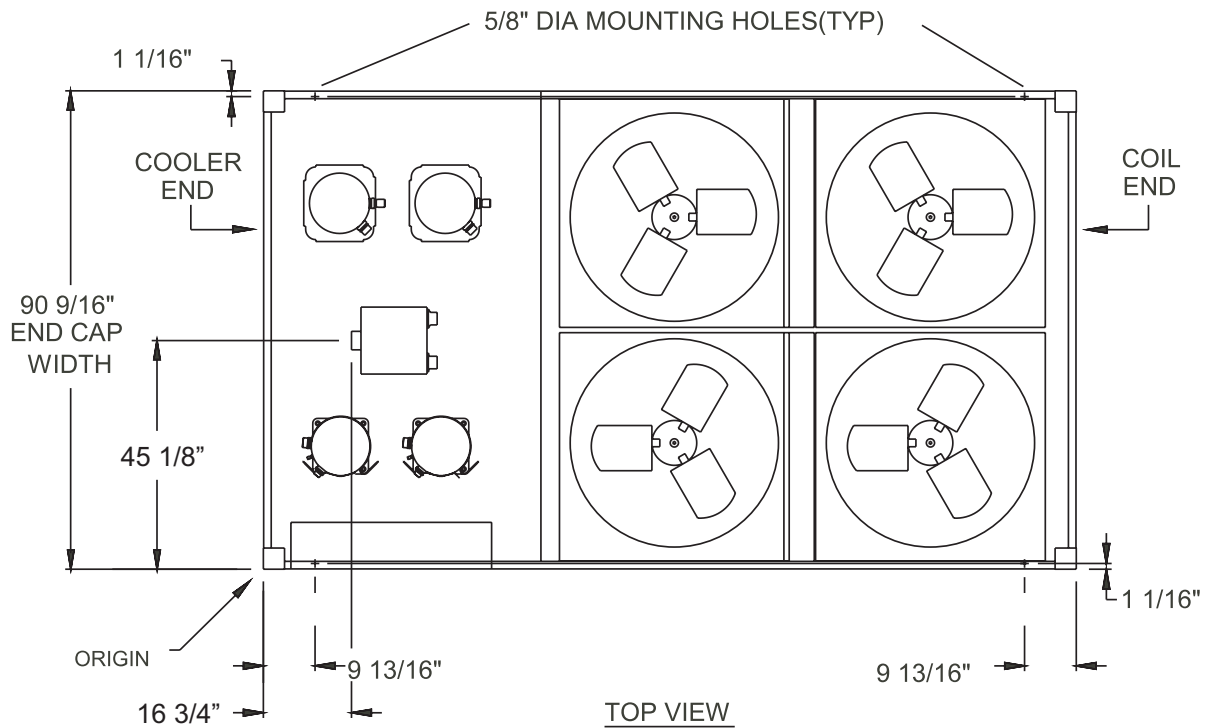
POWER: SINGLE POINT SUPPLY WITH TERMINAL BLOCK

NOTE:

Placement on a level surface of free of obstructions (including snow, for winter operation) or air circulation ensures rated performance, reliable operation, and ease of maintenance. Site restrictions may compromise minimum clearances indicated below, resulting in unpredictable airflow patterns and possible diminished performance. Johnson Controls's unit controls will optimize operation without nuisance high-pressure safety cut-outs; however, the system designer must consider potential performance degradation. Access to the unit control center assumes the unit is no higher than on spring isolators. Recommended minimum clearances: Side to wall – 6'; rear to wall – 6'; control panel to end wall – 4'0"; top – no obstructions allowed; distance between adjacent units – 10'. No more than one adjacent wall may be higher than the unit.

Unit Dimensions (Cont'd)

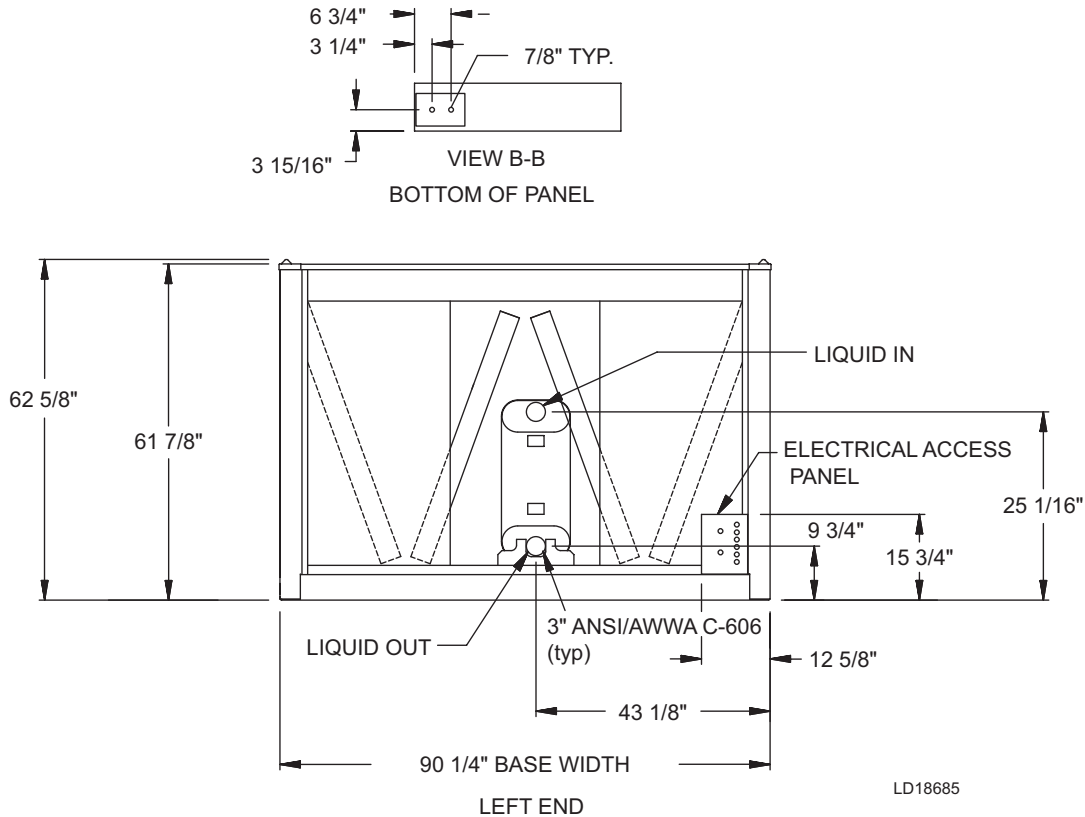
YCAL0056



LD18684

Unit Dimensions (Cont'd)

YCAL0066

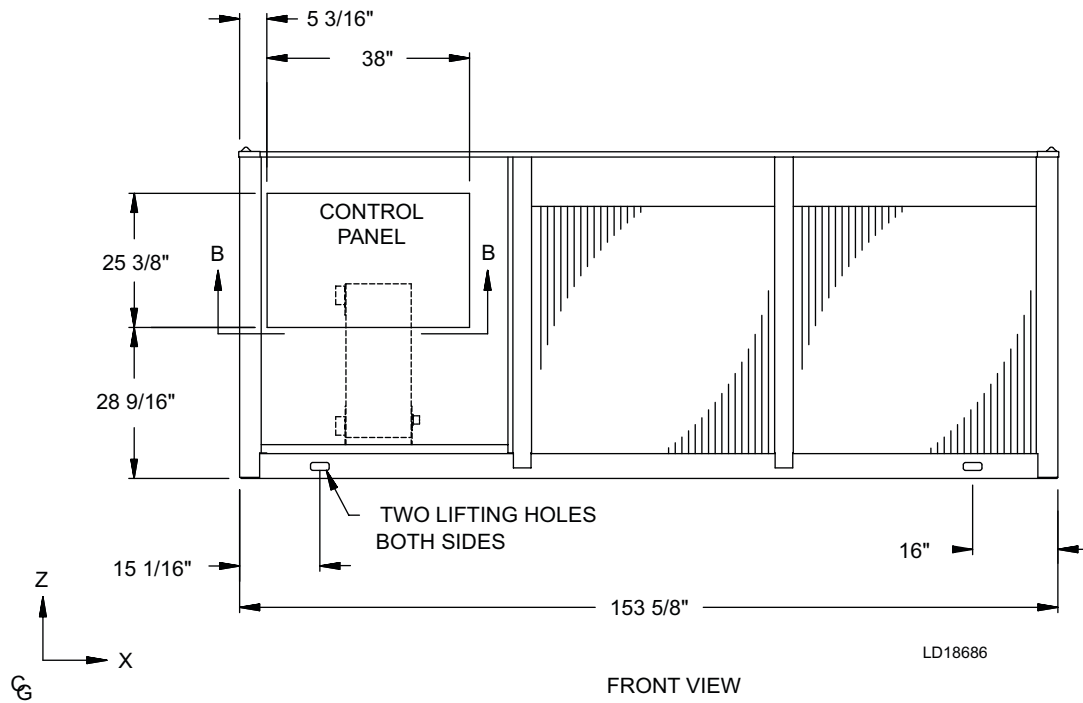
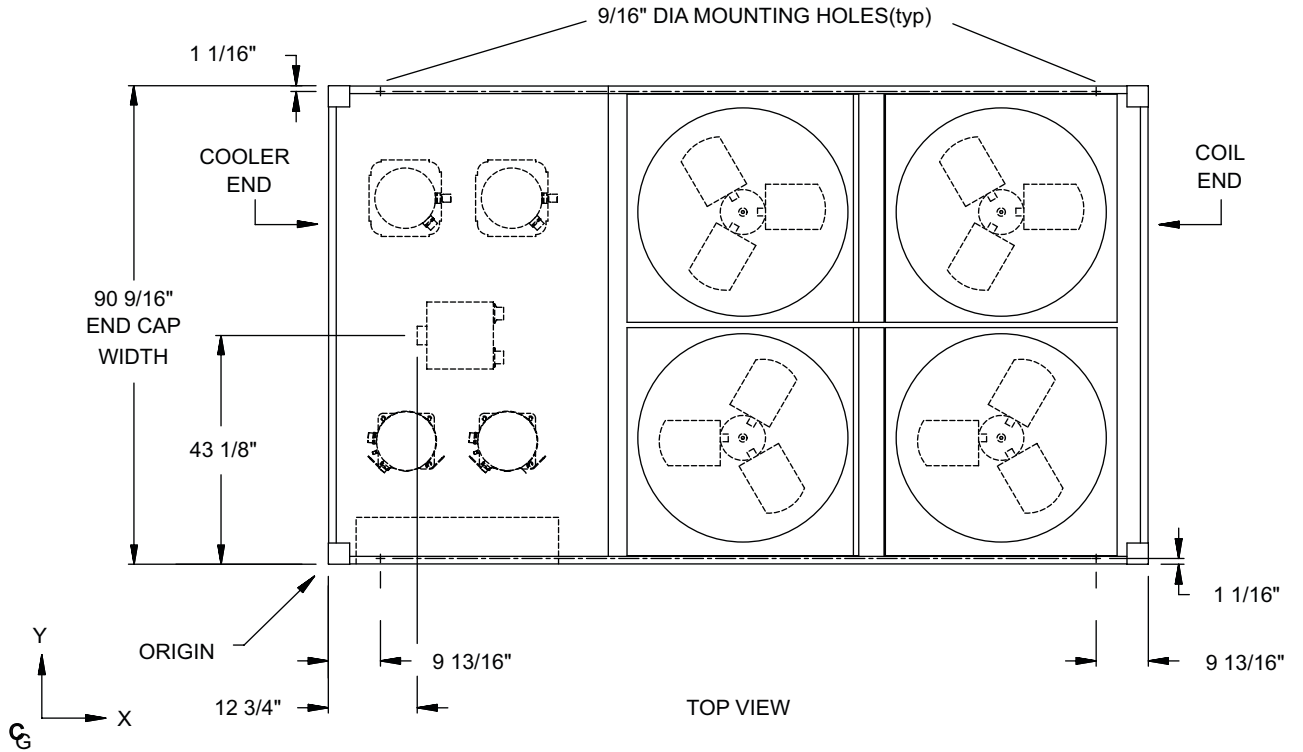


NOTE:

Placement on a level surface of free of obstructions (including snow, for winter operation) or air circulation ensures rated performance, reliable operation, and ease of maintenance. Site restrictions may compromise minimum clearances indicated below, resulting in unpredictable airflow patterns and possible diminished performance. Johnson Controls's unit controls will optimize operation without nuisance high-pressure safety cut-outs; however, the system designer must consider potential performance degradation. Access to the unit control center assumes the unit is no higher than on spring isolators. Recommended minimum clearances: Side to wall – 6'; rear to wall – 6'; control panel to end wall – 4'0"; top – no obstructions allowed; distance between adjacent units – 10'. No more than one adjacent wall may be higher than the unit.

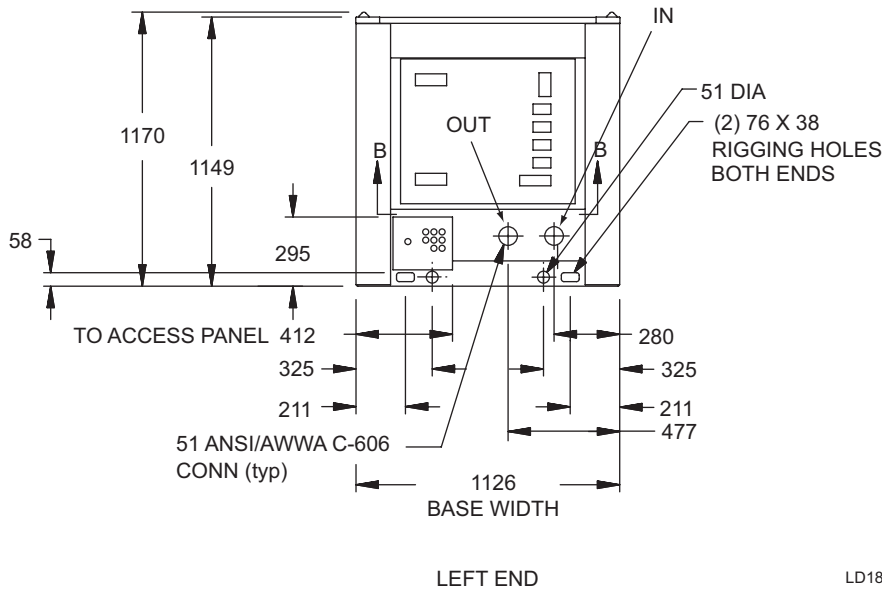
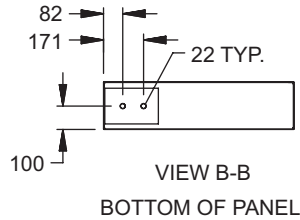
Unit Dimensions (Cont'd)

YCAL0066



Unit Dimensions (Cont'd)

YCAL0019 SI



LD18689

POWER: SINGLE POINT SUPPLY WITH TERMINAL BLOCK

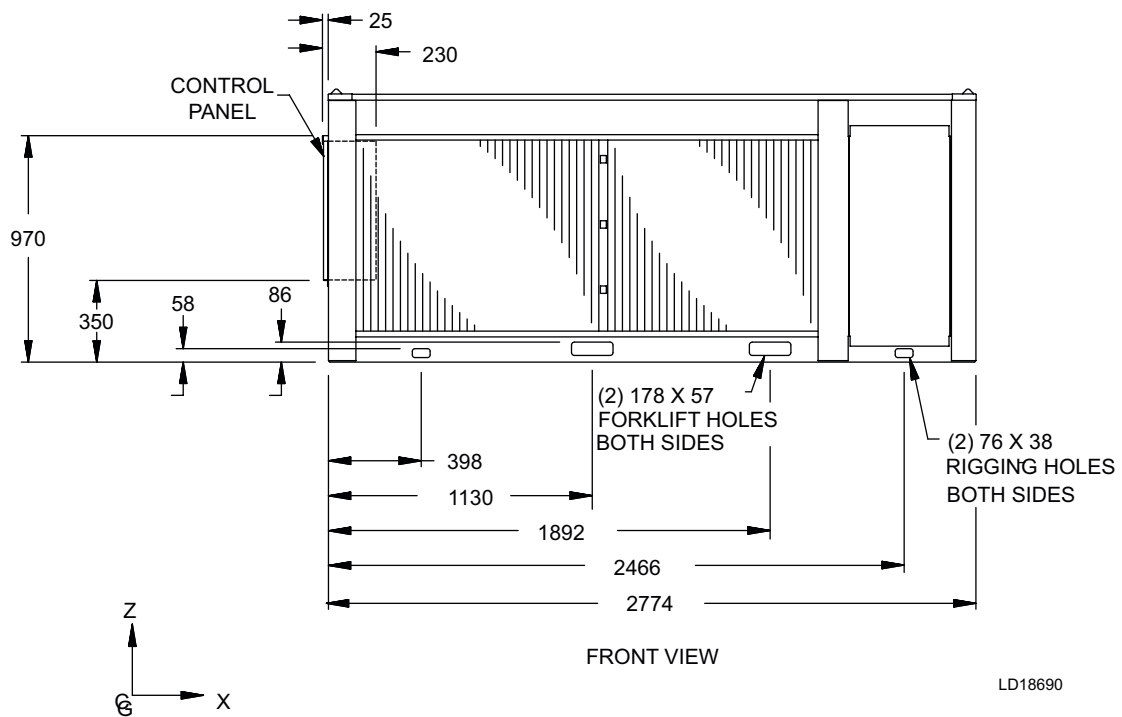
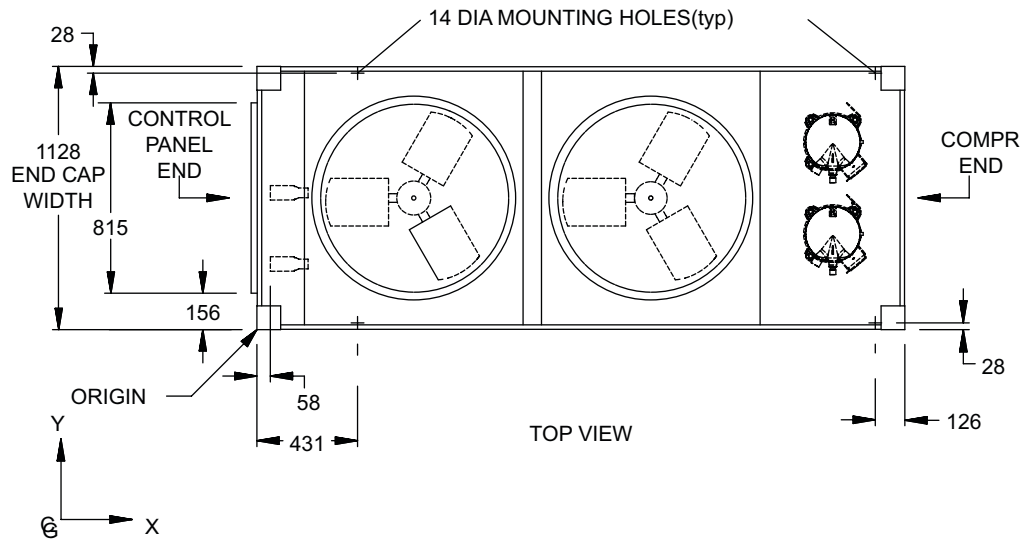
NOTE: All dimensions are in mm unless specified otherwise.

NOTE:

Placement on a level surface of free of obstructions (including snow, for winter operation) or air circulation ensures rated performance, reliable operation, and ease of maintenance. Site restrictions may compromise minimum clearances indicated below, resulting in unpredictable airflow patterns and possible diminished performance. YORK's unit controls will optimize operation without nuisance high-pressure safety cutouts; however, the system designer must consider potential performance degradation. Recommended minimum clearances: front to wall – 2m; rear to wall – 2m; cooler end to wall – 1.2m; coil end to wall - 2m; top – no obstructions allowed; distance between adjacent units – 3m. No more than one adjacent wall may be higher than the unit. 1" nominal deflection isolators (not shown) will increase overall unit height by 152mm.

Unit Dimensions (Cont'd)

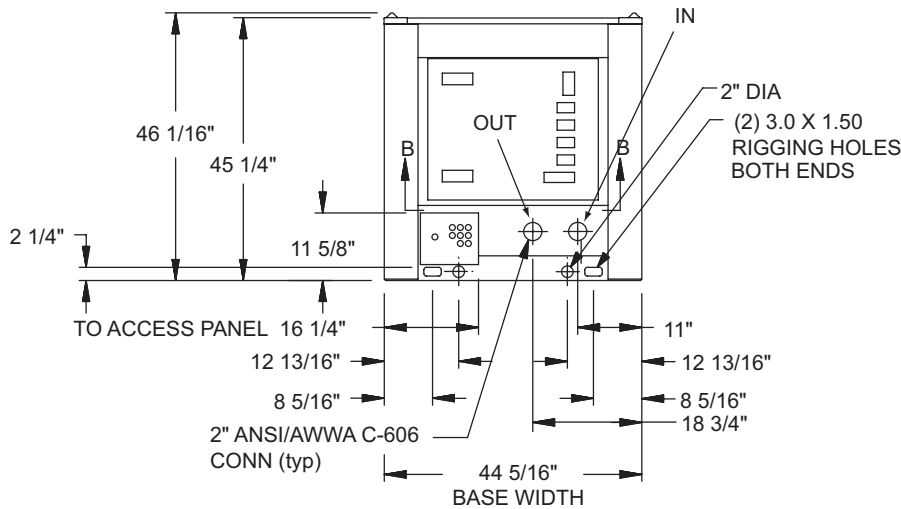
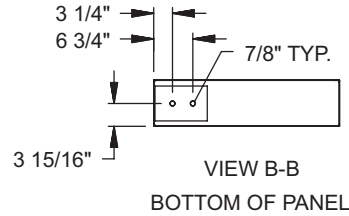
YCAL0019 SI



LD18690

Unit Dimensions (Cont'd)

YCAL0022 SI



LD18691

POWER: SINGLE POINT SUPPLY WITH TERMINAL BLOCK

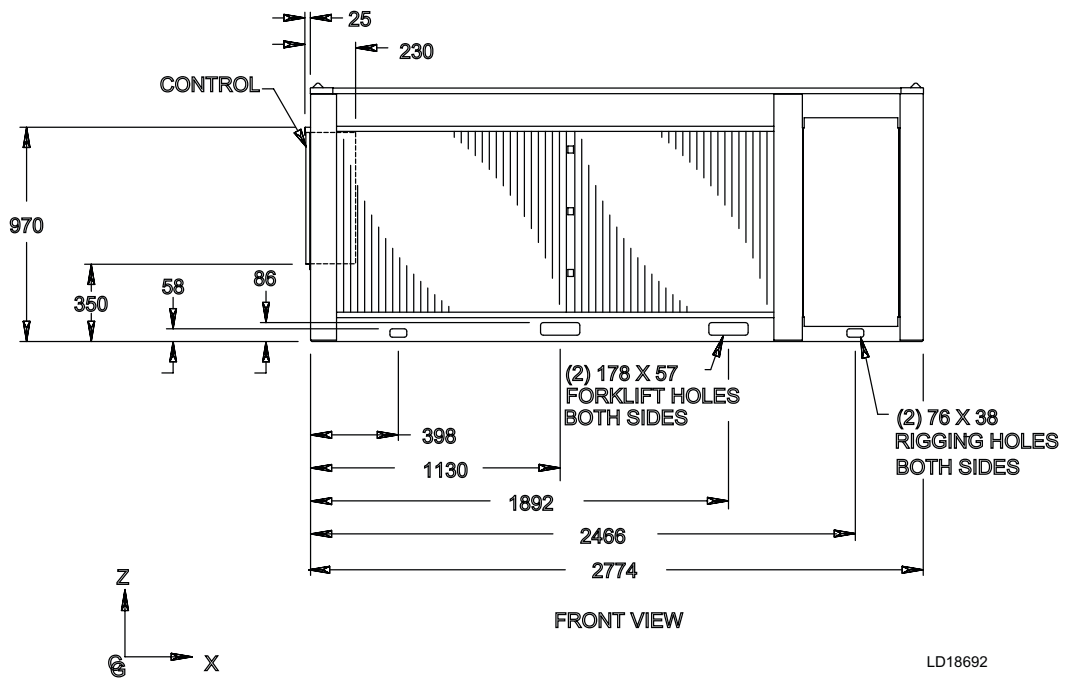
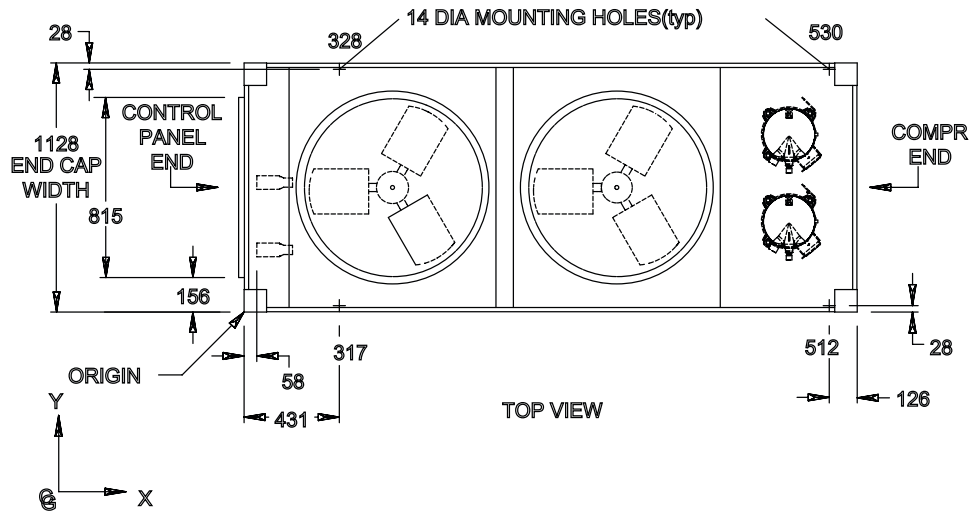
NOTE: All dimensions are in mm unless specified otherwise.

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Unit Dimensions (Cont'd)

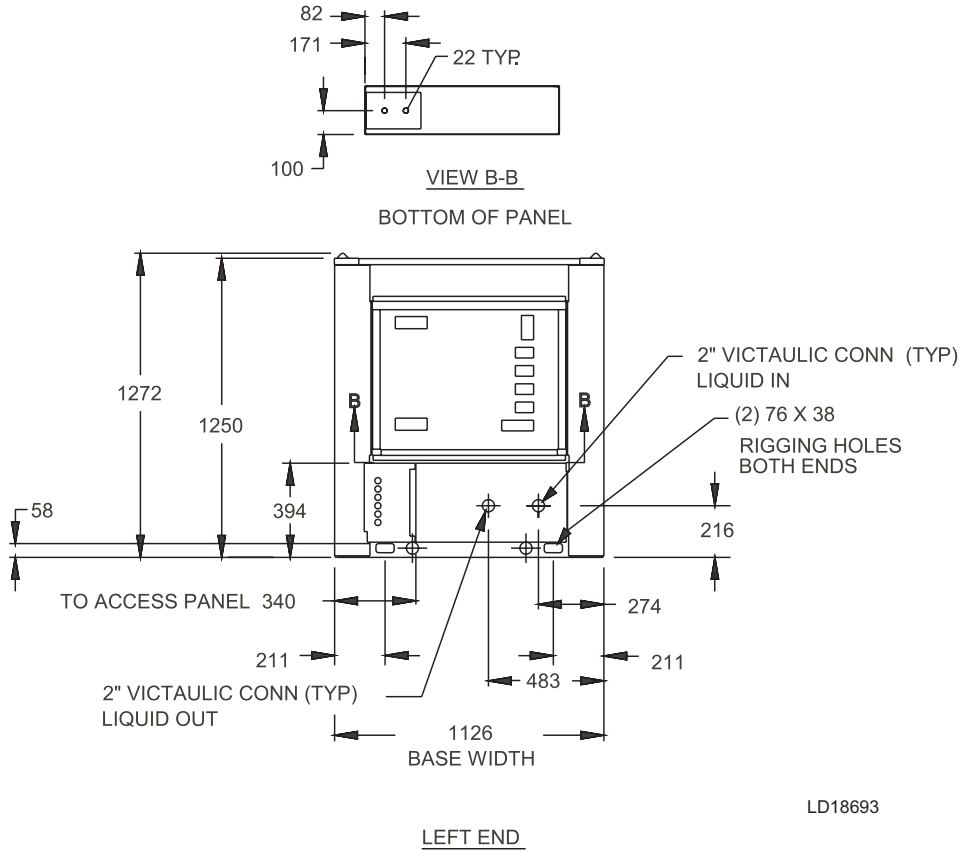
YCAL0022 SI



LD18692

Unit Dimensions (Cont'd)

YCAL0028 SI



POWER: SINGLE POINT SUPPLY WITH TERMINAL BLOCK

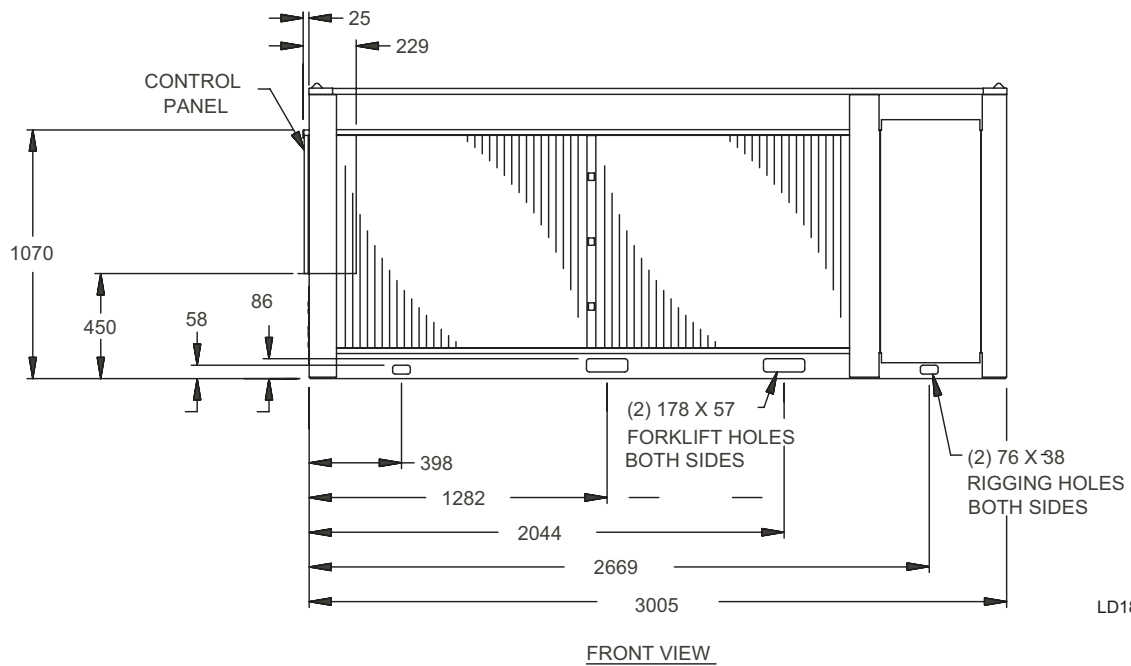
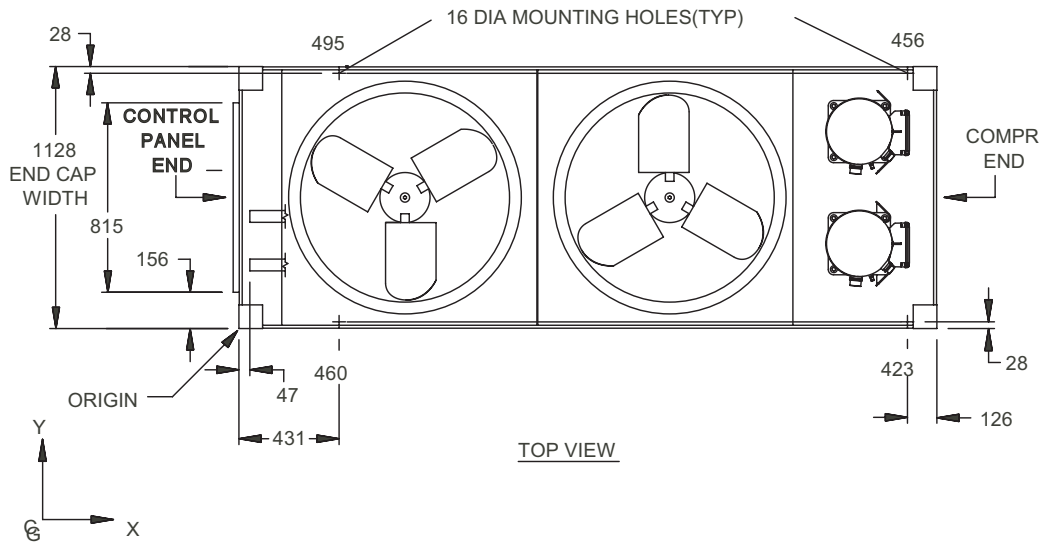
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Unit Dimensions (Cont'd)

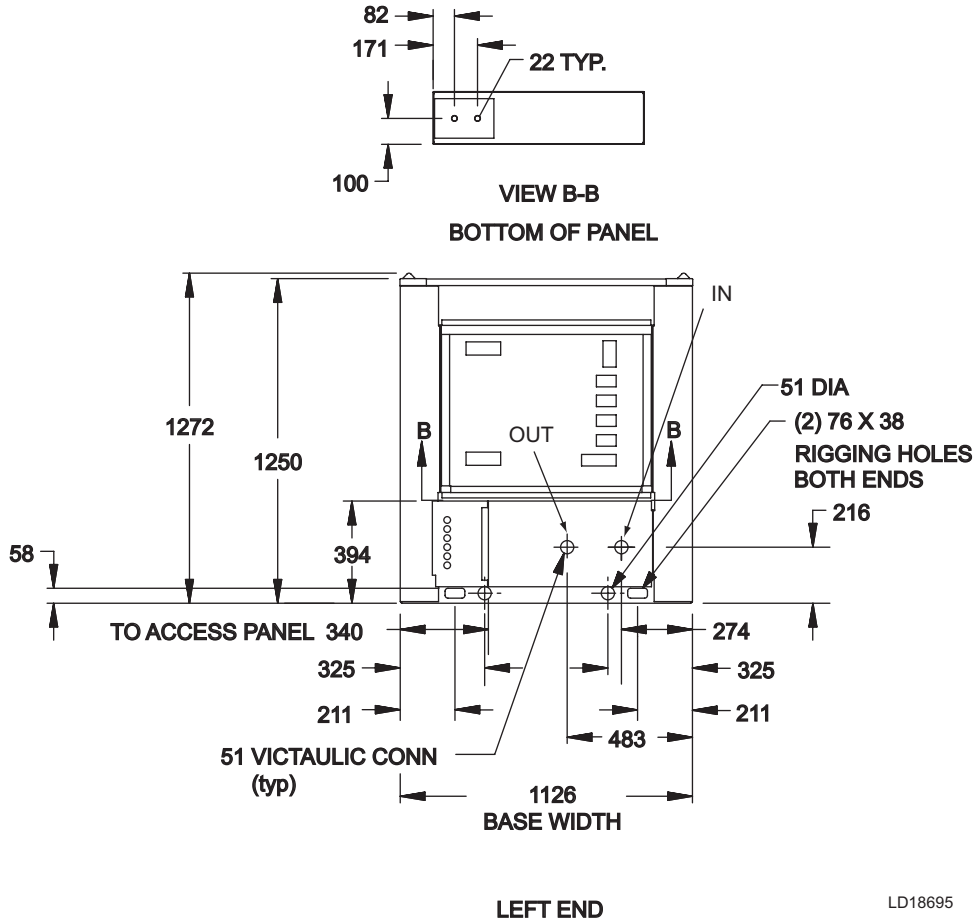
YCAL0028 SI



LD18694

Unit Dimensions (Cont'd)

YCAL0033 SI



POWER: SINGLE POINT SUPPLY WITH TERMINAL BLOCK

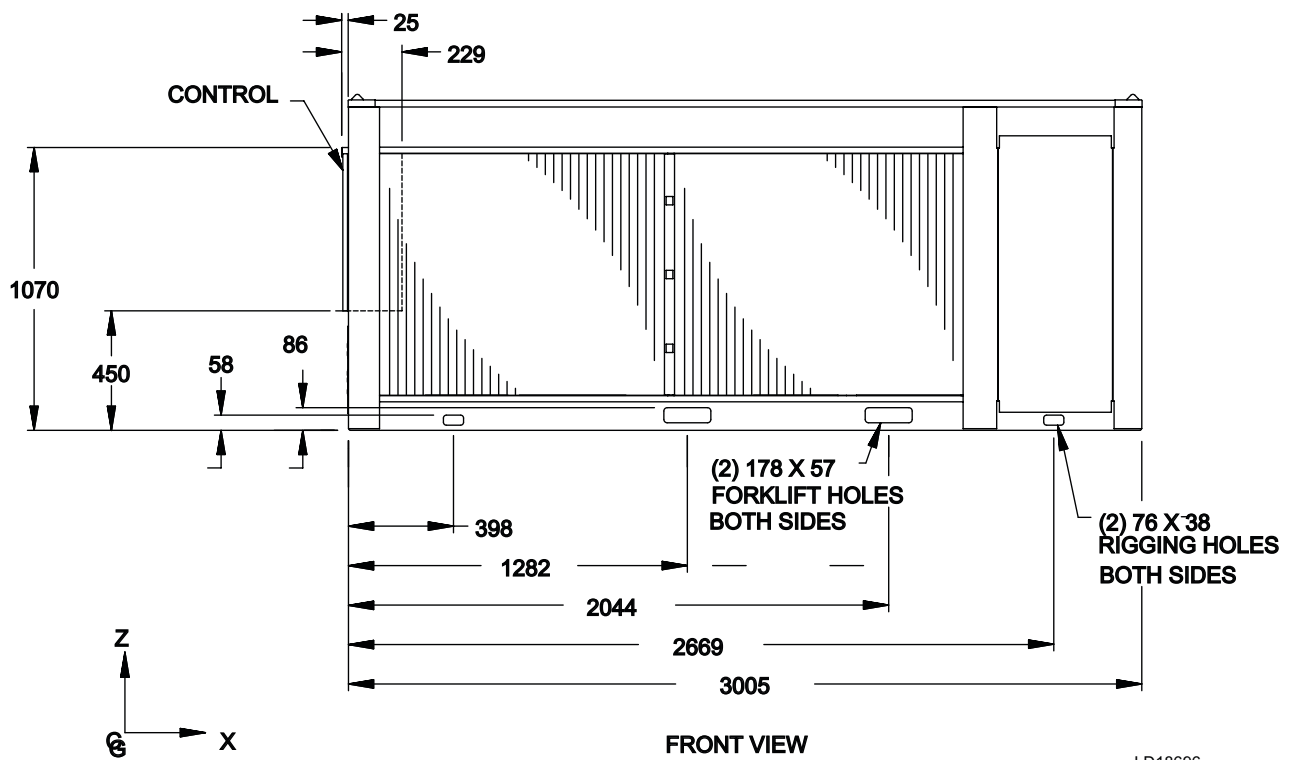
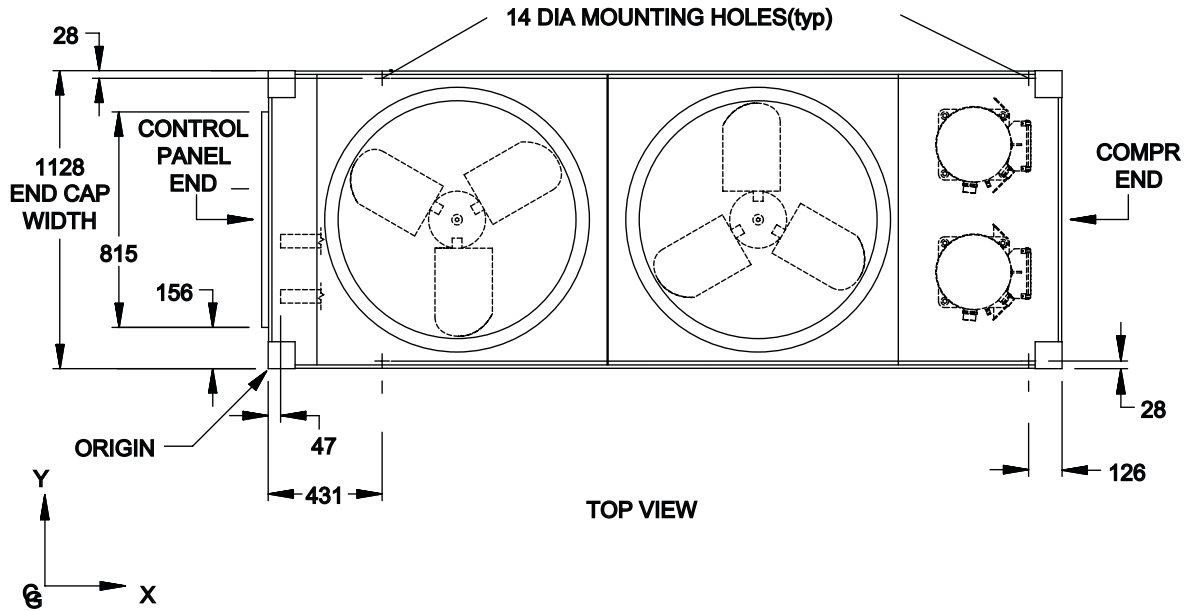
NOTE: All dimensions are in mm unless specified otherwise.

NOTE:

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Unit Dimensions (Cont'd)

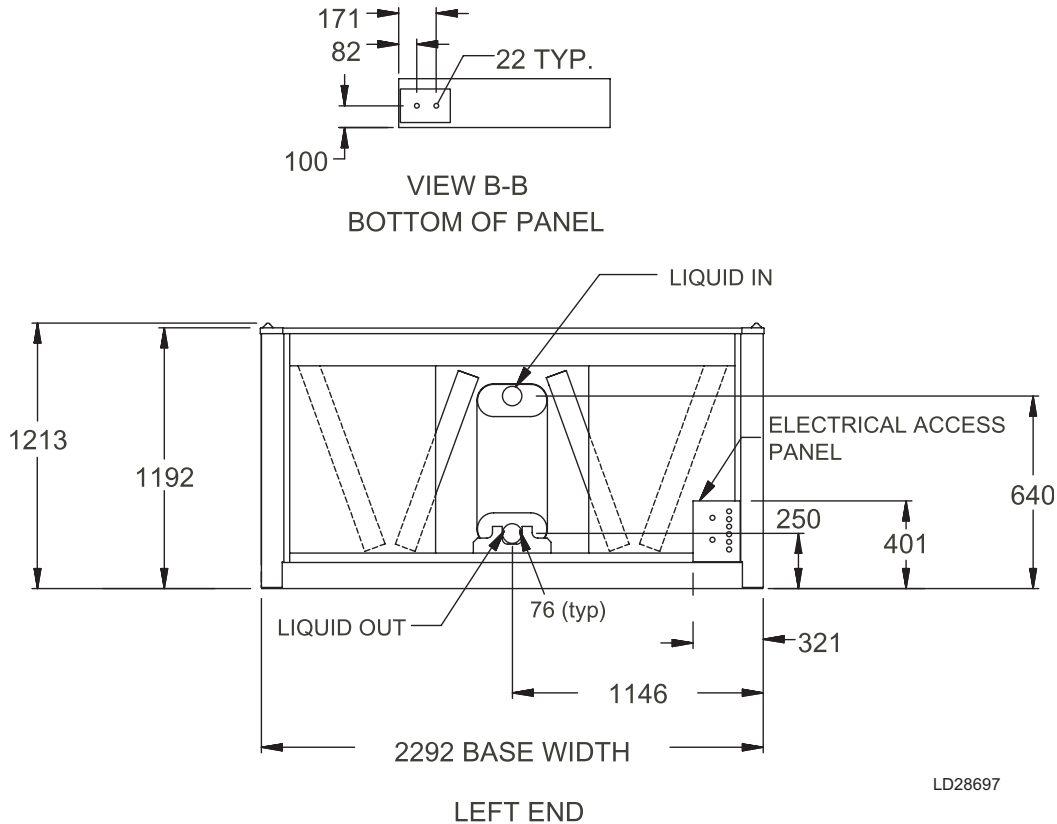
YCAL0033 SI



LD18696

Unit Dimensions (Cont'd)

YCAL0043 SI



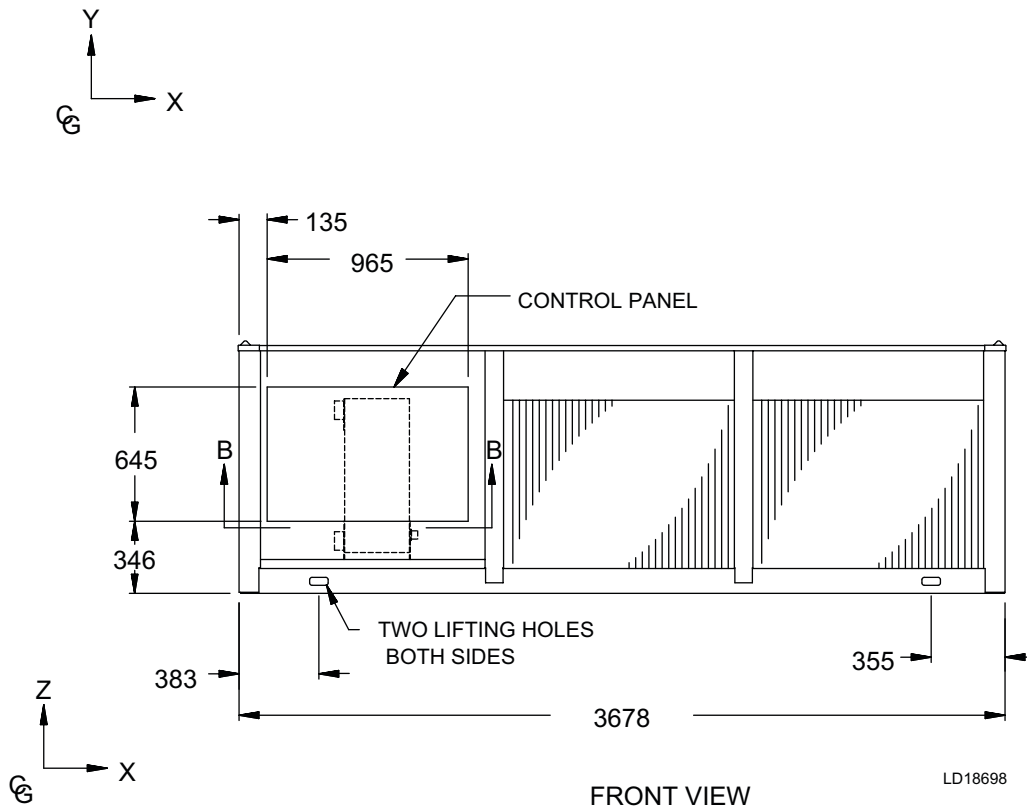
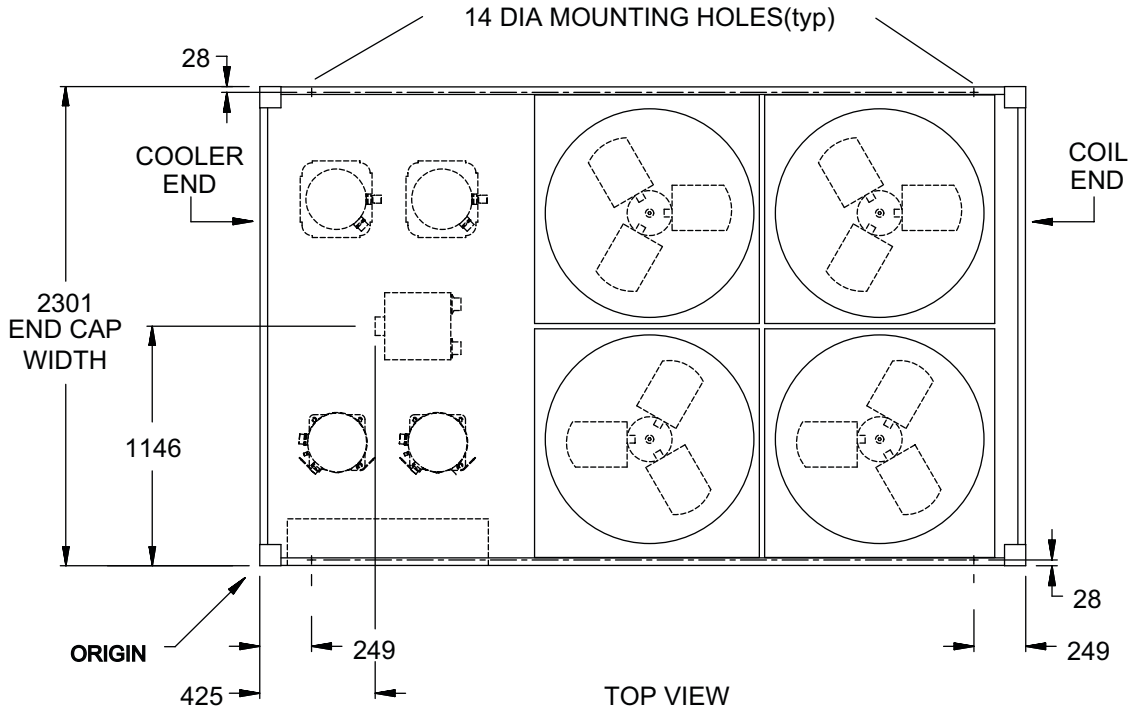
NOTE: All dimensions are in mm unless specified otherwise.

NOTE:

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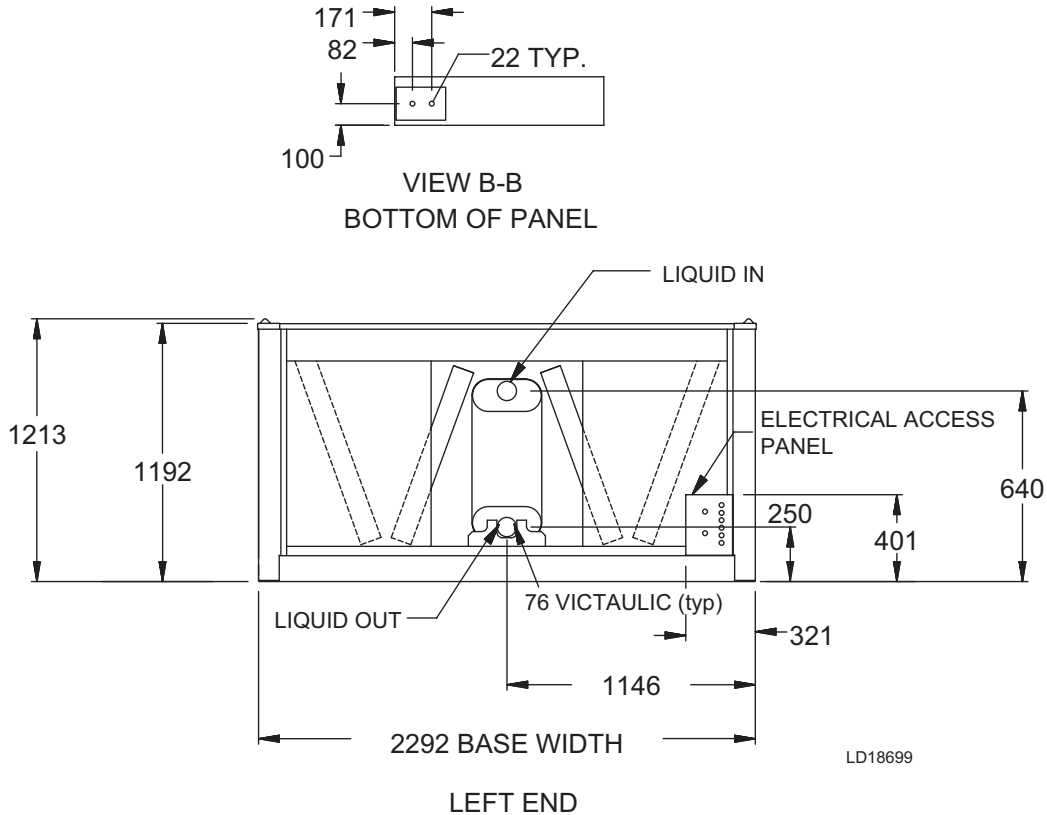
Unit Dimensions (Cont'd)

YCAL0043 SI



Unit Dimensions (Cont'd)

YCAL0046 SI



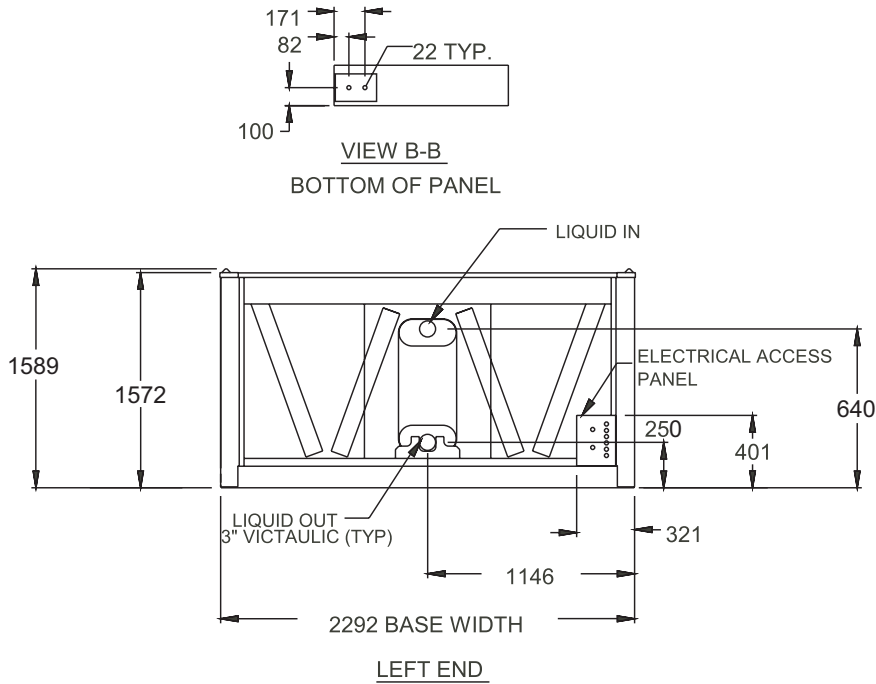
NOTE: All dimensions are in mm unless specified otherwise.

NOTE:

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Unit Dimensions (Cont'd)

YCAL0052 SI



LD18701

POWER: SINGLE POINT SUPPLY WITH TERMINAL BLOCK

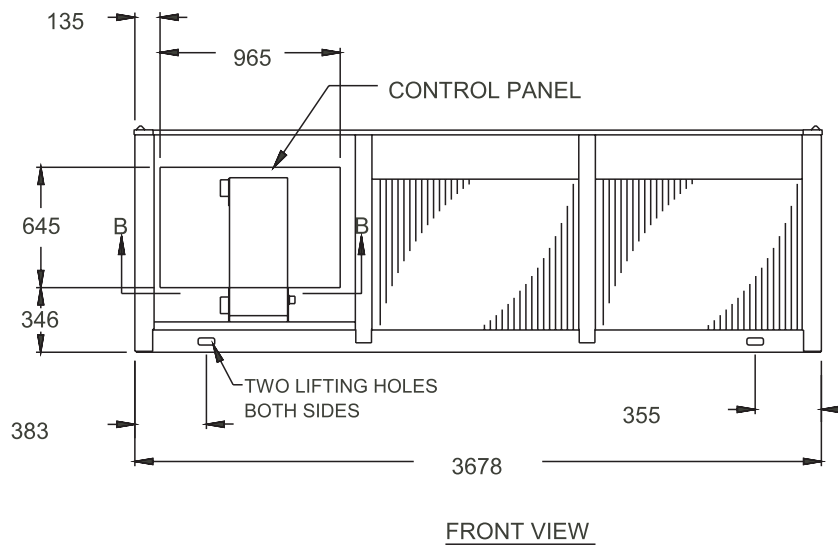
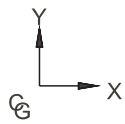
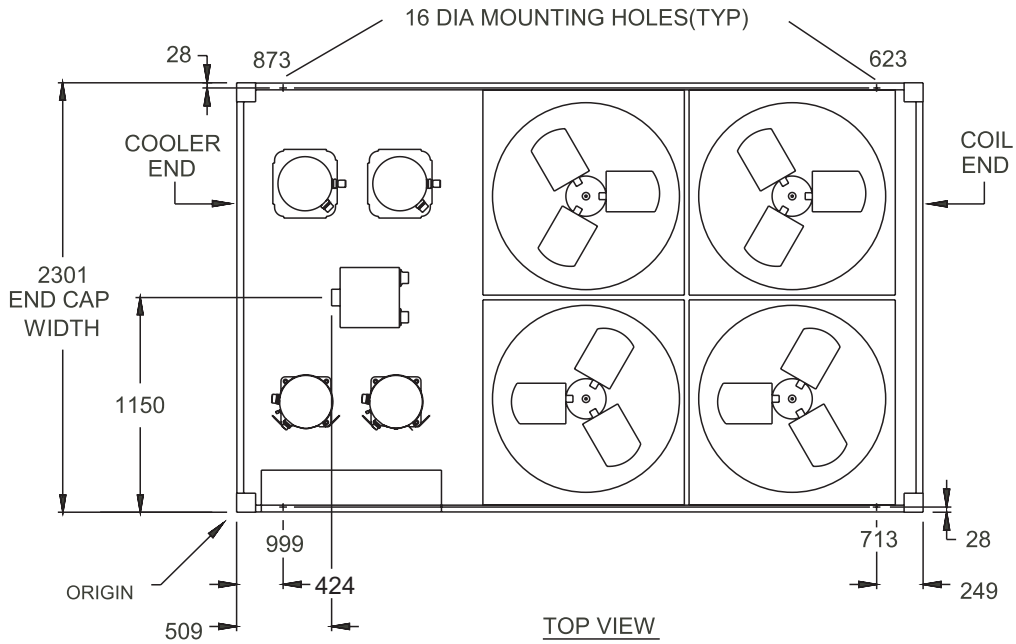
NOTE: All dimensions are in mm unless specified otherwise.

NOTE:

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Unit Dimensions (Cont'd)

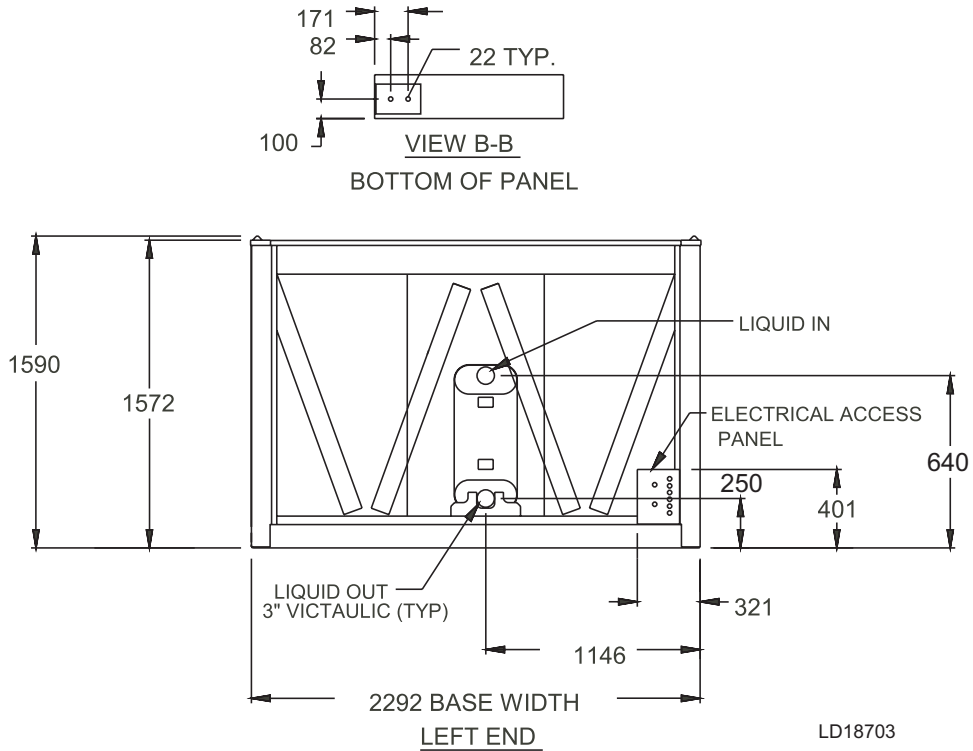
YCAL0052 SI



LD18702

Unit Dimensions (Cont'd)

YCAL0055 SI



POWER: SINGLE POINT SUPPLY WITH TERMINAL BLOCK

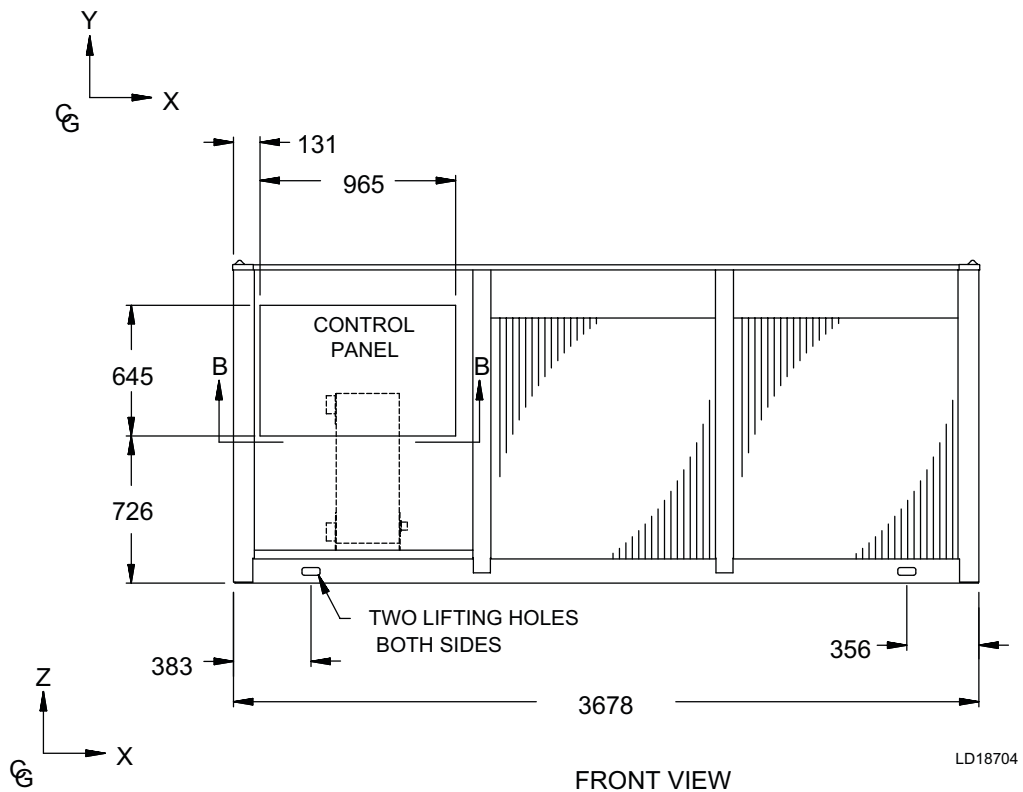
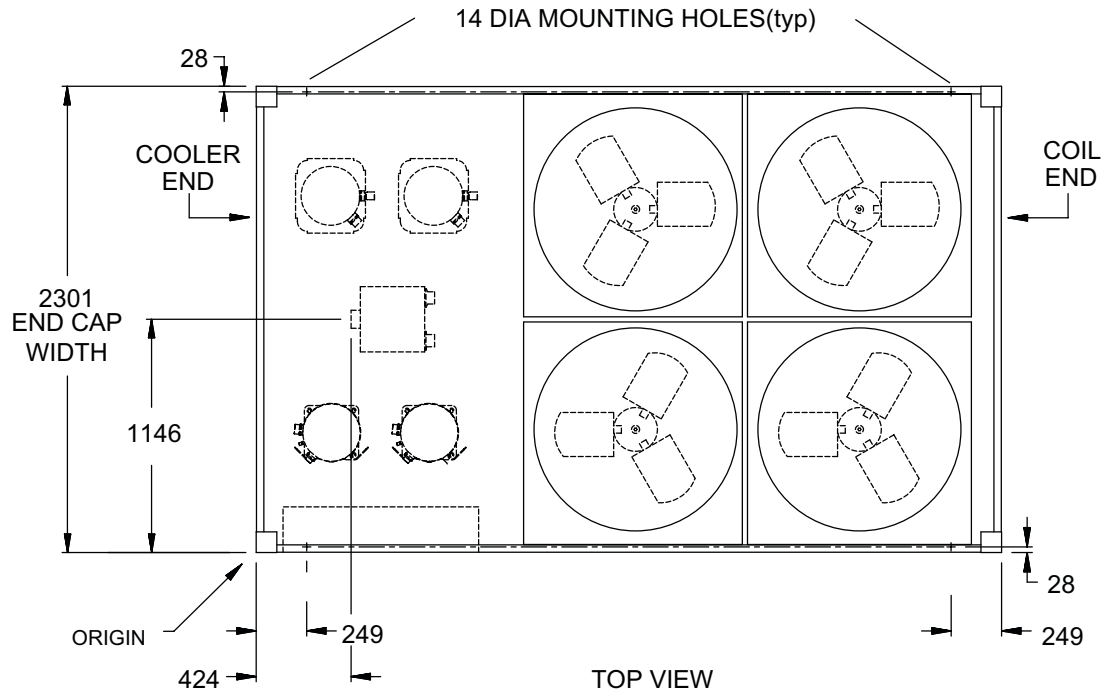
NOTE: All dimensions are in mm unless specified otherwise.

NOTE:

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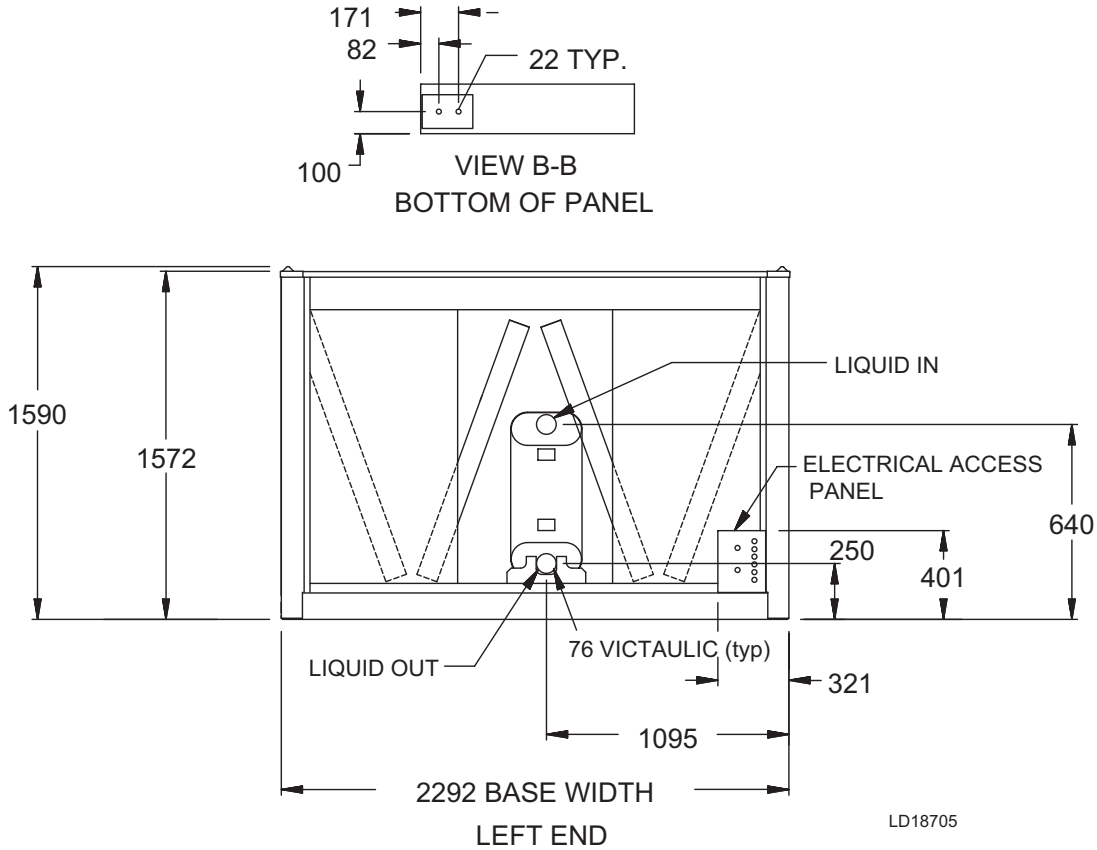
Unit Dimensions (Cont'd)

YCAL0055 SI



Unit Dimensions (Cont'd)

YCAL0052



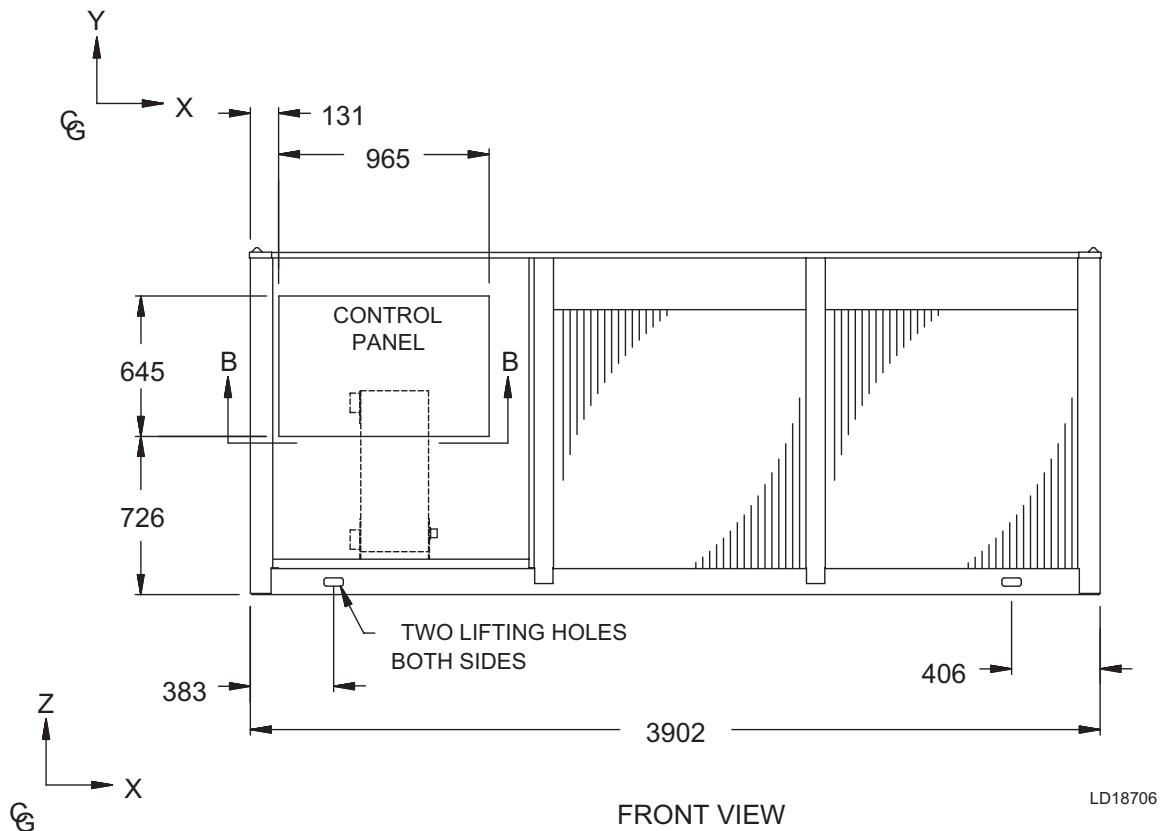
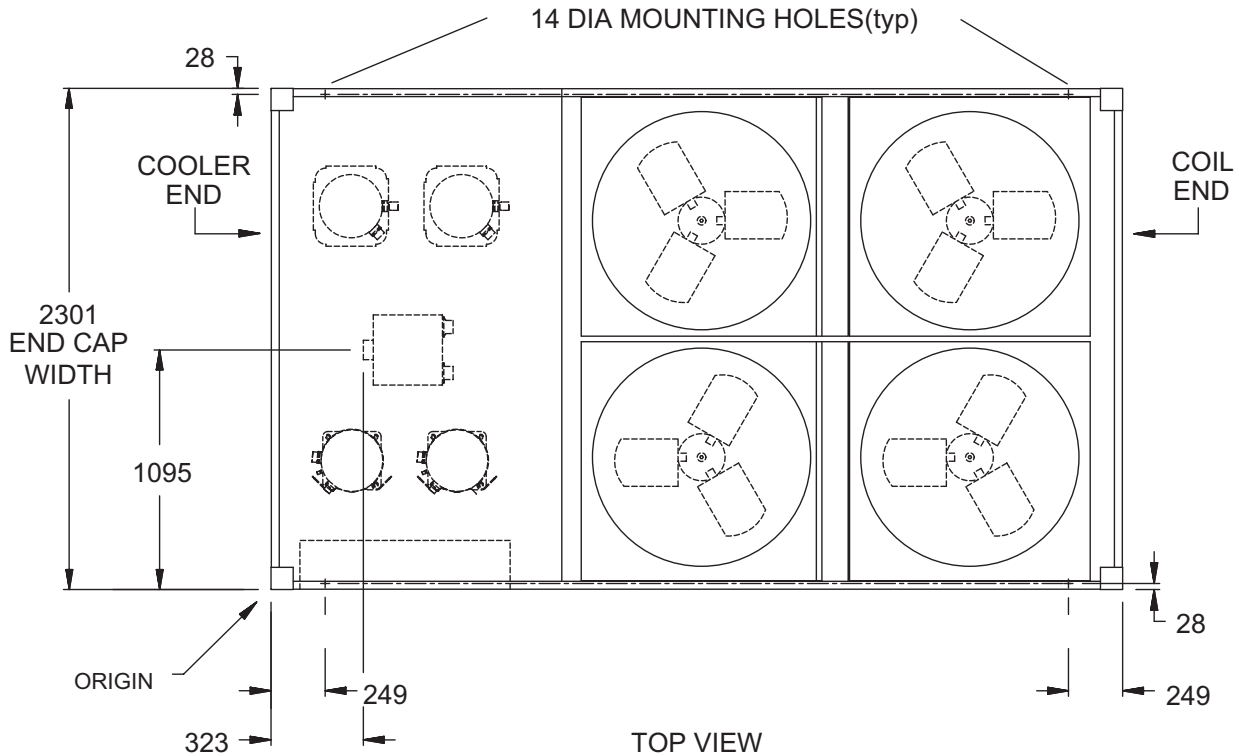
NOTE: All dimensions are in mm unless specified otherwise.

NOTE:

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Unit Dimensions (Cont'd)

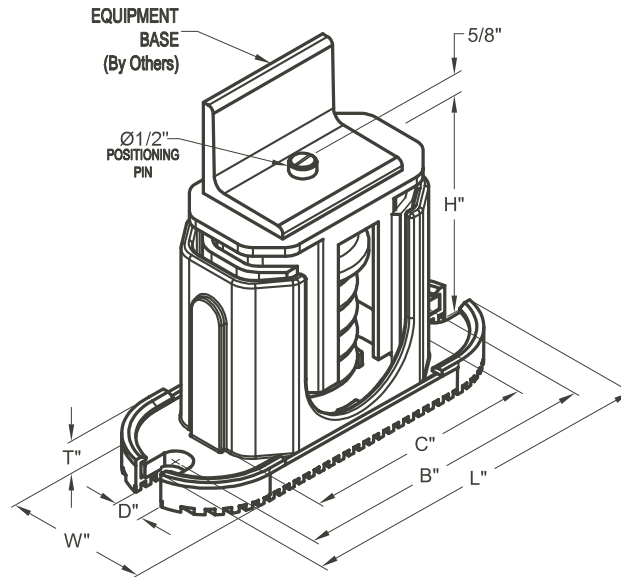
YCAL0052



Isolator Details (Cont'd)

ONE INCH DEFLECTION SPRING ISOLATOR

CPX-X



LD18442

MOUNT TYPE	DIMENSION DATA (INCHES)						
	W	D	L	B	C	T	H
CP1	3	5/8	7-3/4	6-1/2	4-3/4	1/2	5-5/8
CP2	3	5/8	10-1/2	9-1/4	7-3/4	9/16	6

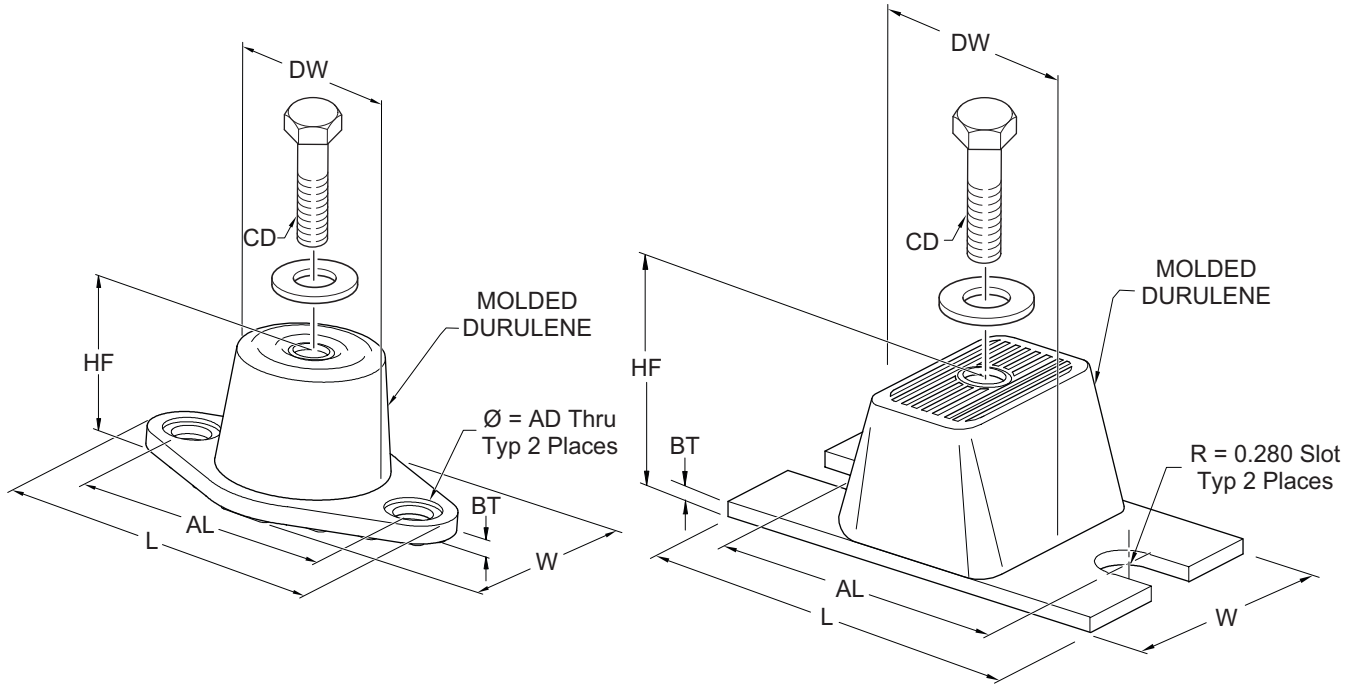
MODEL NUMBER	RATED CAPACITY (LBS.)	DEFLECTION RATED (IN)	COLOR CODE
CP1-1D-85	85	1.360	LT. PURPLE
CP1-1D-120	120	1.200	DK. YELLOW
CP1-1D-175	175	1.170	DK. BLUE
CP1-1D-250	250	1.400	YELLOW
CP1-1D-340	340	1.130	RED
CP1-1D-510	510	1.020	BLACK
CP1-1D-675	675	1.320	DK. PURPLE
CP1-1D-900	900	1.020	DK. GREEN
CP1-1D-1200	1200	0.900	GRAY
CP1-1D-1360	1360	0.770	WHITE
CP1-1D-1785N	1785	0.880	GRAY/RED

MODEL NUMBER	RATED CAPACITY (LBS.)	DEFLECTION RATED (IN)	COLOR CODE
CP2-1D-1020	1020	1.020	BLACK
CP2-1D-1350	1350	1.320	DK. PURPLE
CP2-1D-1800	1800	1.020	DK. GREEN
CP2-1D-2400	2400	0.900	GRAY
CP2-1D-2720	2720	0.770	WHITE
CP2-1D-3570N	3570	0.880	GRAY / RED

Isolator Details (Cont'd)

ELASTOMERIC ISOLATOR

RD-X



LD17304

MOUNT TYPE	DIMENSION DATA (INCHES)							
	L	W	HF	AL	AD	BT	CD	DW
RD1-WR	3.13	1.75	1.25	2.38	0.34	0.19	5/16-18 UNC X 3/4	1.25
RD2-WR	3.88	2.38	1.75	3.00	0.34	0.22	3/8-16 UNC X 1	1.75
RD3-WR	5.50	3.38	2.88	4.13	0.56	0.25	1/2-13 UNC X 1	2.50
RD4-WR	6.25	4.63	2.75	5.00	0.56	0.38	1/2-13 UNC X 1	3.00

Isolator Details (Cont'd)**ELASTOMERIC ISOLATOR****RD-X**

MODEL NUMBER	RATED CAPACITY [LBS]	RATED DEFLECTION [IN]	DURO (± 5)
RD3-BROWN-WR	250	0.5	40
RD3-BRICK RED-WR	525	0.5	50
RD3-LIME-WR	750	0.5	60
RD3-CHARCOAL-WR	1100	0.5	70
MODEL NUMBER	RATED CAPACITY [LBS]	RATED DEFLECTION [IN]	DURO (± 5)
RD4-BROWN-WR	1500	0.5	40
RD4-BRICK RED-WR	2250	0.5	50
RD4-LIME-WR	3000	0.5	60
RD4-CHARCOAL-WR	4000	0.5	70

MODEL NUMBER	RATED CAPACITY [LBS]	RATED DEFLECTION [IN]	DURO (± 5)
RD2-LIGHT BLUE-WR	35	0.4	30
RD2-BROWN-WR	45	0.4	40
RD2-BRICK RED-WR	70	0.4	50
RD 2-LIME-WR	120	0.4	60
MODEL NUMBER	RATED CAPACITY [LBS]	RATED DEFLECTION [IN]	DURO (± 5)
RD2-LIGHT BLUE-WR	135	0.5	30
RD2-BROWN-WR	170	0.5	40
RD2-BRICK RED-WR	240	0.5	50
RD 2-LIME-WR	380	0.5	60
RD2 CHARCOAL-WR	550	0.5	70

Electrical Data - 50 & 60Hz

YCAL0019 - YCAL0066

WIRING WITHOUT PUMP

MODEL YCAL	VOLT	HZ	MIN CKT. AMPS MCA	MIN N/F DISC SW MDSW	MIN DUAL ELEM FUSE	MAX DUAL ELEM FUSE MAX CB	SYSTEM # 1						SYSTEM # 2																													
							COMPR 1		COMPR 2		FAN		COMPR 1		COMPR 2		FAN																									
							RLA	LRA	RLA	LRA	QTY	FLA	LRA	RLA	LRA	RLA	LRA	QTY	FLA	LRA																						
0019	200	60	101	150	125	125	42.2	250	42.2	250	2	2.6	5.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
	230	60	94	100	110	125	39.0	250	39.0	250	2	2.6	5.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-				
	380	60	54	60	60	70	22.5	155	22.5	155	2	1.6	3.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-			
	400	50	45	60	50	60	18.6	114	18.6	114	2	1.3	2.5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
	460	60	45	60	50	60	18.6	114	18.6	114	2	1.3	2.5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	575	60	36	60	40	50	14.9	100	14.9	100	2	1.0	2.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	400	50	45	60	50	60	18.6	114	18.6	114	2	1.3	2.5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
0022	200	60	108	150	125	150	45.4	250	45.4	250	2	2.6	5.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
	230	60	100	150	125	125	42.0	250	42.0	250	2	2.6	5.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	380	60	58	60	70	80	24.2	155	24.2	155	2	1.6	3.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	400	50	48	60	60	60	20.0	125	20.0	125	2	1.3	2.5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	460	60	48	60	60	60	20.0	125	20.0	125	2	1.3	2.5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	575	60	39	60	45	50	16.0	100	16.0	100	2	1.0	2.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	400	50	48	60	60	60	20.0	125	20.0	125	2	1.3	2.5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
0028	200	60	136	150	175	175	51.3	300	55.8	425	2	7.6	44.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
	230	60	136	150	150	175	51.3	300	55.8	425	2	7.4	19.1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
	380	60	81	100	90	110	26.9	139	36.0	239	2	4.5	23.1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	460	60	65	100	80	90	23.1	150	26.9	187	2	4.0	19.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	575	60	55	60	70	70	19.9	109	23.7	148	2	2.9	15.3	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	400	50	58	100	70	80	21.8	140	23.7	198	2	3.4	17.5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
0033	200	60	151	200	175	200	59.9	425	59.9	425	2	7.6	30.9	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
	230	60	140	150	175	175	55.5	425	55.5	425	2	7.4	37.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	380	60	81	100	90	110	32.0	239	32.0	239	2	4.5	22.3	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	400	50	68	100	80	90	26.4	198	26.4	198	2	4.0	19.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	460	60	67	100	80	90	26.4	187	26.4	187	2	3.4	17.2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
	575	60	54	60	60	70	21.1	148	21.1	148	2	2.9	14.6	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
	400	50	68	100	80	90	26.4	198	26.4	198	2	4.0	19.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
0043	200	60	224	250	250	250	45.4	250	45.4	250	2	7.6	30.9	45.4	250	45.4	250	2	7.6	30.9	45.4	250	45.4	250	2	7.6	30.9	45.4	250	45.4	250	2	7.6	30.9	45.4	250	45.4	250	2	7.6	30.9	
	230	60	209	250	225	250	42.0	250	42.0	250	2	7.4	37.0	42.0	250	42.0	250	2	7.4	37.0	42.0	250	42.0	250	2	7.4	37.0	42.0	250	42.0	250	2	7.4	37.0	42.0	250	42.0	250	2	7.4	37.0	
	380	60	121	150	150	150	24.2	155	24.2	155	2	4.5	22.3	24.2	155	24.2	155	2	4.5	22.3	24.2	155	24.2	155	2	4.5	22.3	24.2	155	24.2	155	2	4.5	22.3	24.2	155	24.2	155	2	4.5	22.3	
	400	50	102	150	110	110	20.0	125	20.0	125	2	4.0	19.0	20.0	125	20.0	125	2	4.0	19.0	20.0	125	20.0	125	2	4.0	19.0	20.0	125	20.0	125	2	4.0	19.0	20.0	125	20.0	125	2	4.0	19.0	
	460	60	99	150	110	110	20.0	125	20.0	125	2	3.4	17.2	20.0	125	20.0	125	2	3.4	17.2	20.0	125	20.0	125	2	3.4	17.2	20.0	125	20.0	125	2	3.4	17.2	20.0	125	20.0	125	2	3.4	17.2	
	575	60	80	100	90	90	16.0	100	16.0	100	2	2.9	14.6	16.0	100	16.0	100	2	2.9	14.6	16.0	100	16.0	100	2	2.9	14.6	16.0	100	16.0	100	2	2.9	14.6	16.0	100	16.0	100	2	2.9	14.6	
	400	50	102	150	110	110	20.0	125	20.0	125	2	4.0	19.0	20.0	125	20.0	125	2	4.0	19.0	20.0	125	20.0	125	2	4.0	19.0	20.0	125	20.0	125	2	4.0	19.0	20.0	125	20.0	125	2	4.0	19.0	
0046	200	60	228	250	250	250	47.0	250	47.0	250	2	7.6	30.9	45.4	250	45.4	250	2	7.6	30.9	45.4	250	45.4	250	2	7.6	30.9	45.4	250	45.4	250	2	7.6	30.9	45.4	250	45.4	250	2	7.6	30.9	
	230	60	212	250	225	250	43.5	250	43.5	250	2	7.4	37.0	42.0	250	42.0	250	2	7.4	37.0	42.0	250	42.0	250	2	7.4	37.0	42.0	250	42.0	250	2	7.4	37.0	42.0	250	42.0	250	2	7.4	37.0	
	380	60	123	150	150	150	25.1	155	25.1	155	2	4.5	22.3	24.2	155	24.2	155	2	4.5	22.3	24.2	155	24.2	155	2	4.5	22.3	24.2	155	24.2	155	2	4.5	22.3	24.2	155	24.2	155	2	4.5	22.3	
	400	50	103	150	110	110	20.7	125	20.7	125	2	4.0	19.0	20.0	125	20.0	125	2																								

Electrical Data - 50 & 60Hz (Cont'd)

YCAL0019 - YCAL0066

WIRING WITHOUT PUMP

MODEL YCAL	VOLT	HZ	MIN CKT AMPS MCA	MIN N/F DISC SW MDSW	MIN DUAL ELEM FUSE	MAX DUAL ELEM FUSE MAX CB	SYSTEM # 1						SYSTEM # 2							
							COMPR 1		COMPR 2		FAN		COMPR 1		COMPR 2		FAN			
							RLA	LRA	RLA	LRA	QTY	FLA	LRA	RLA	LRA	RLA	LRA	QTY	FLA	LRA
0052	200	60	248	400	300	300	51.3	300	51.3	300	2	7.6	44.0	51.3	300	51.3	300	2	7.6	44.0
	230	60	248	400	300	300	51.3	300	51.3	300	2	7.4	19.1	51.3	300	51.3	300	2	7.4	19.1
	380	60	132	150	150	150	26.9	139	26.9	139	2	4.5	23.1	26.9	139	26.9	139	2	4.5	23.1
	460	60	114	150	125	125	23.1	150	23.1	150	2	4.0	19.0	23.1	150	23.1	150	2	4.0	19.0
	575	60	96	150	110	110	19.9	109	19.9	109	2	2.9	15.3	19.9	109	19.9	109	2	2.9	15.3
	400	50	106	150	125	125	21.8	140	21.8	140	2	3.4	17.5	21.8	140	21.8	140	2	3.4	17.5
0056	200	60	268	400	300	300	55.8	425	55.8	425	2	7.6	44.0	55.8	425	55.8	425	2	7.6	44.0
	230	60	267	400	300	300	55.8	425	55.8	425	2	7.4	19.1	55.8	425	55.8	425	2	7.4	19.1
	380	60	171	200	200	200	36.0	239	36.0	239	2	4.5	23.1	36.0	239	36.0	239	2	4.5	23.1
	460	60	130	150	150	150	26.9	187	26.9	187	2	4.0	19.0	26.9	187	26.9	187	2	4.0	19.0
	575	60	112	150	125	125	23.7	148	23.7	148	2	2.9	15.3	23.7	148	23.7	148	2	2.9	15.3
	400	50	114	150	125	125	23.7	198	23.7	198	2	3.4	17.5	23.7	198	23.7	198	2	3.4	17.5
0066	200	60	324	400	350	400	76.9	505	76.9	505	2	7.6	30.9	59.9	425	59.9	425	2	7.6	30.9
	230	60	301	400	350	350	71.2	505	71.2	505	2	7.4	37.0	55.5	425	55.5	425	2	7.4	37.0
	380	60	175	200	200	200	41.1	280	41.1	280	2	4.5	22.3	32.0	239	32.0	239	2	4.5	22.3
	400	50	146	200	175	175	33.9	225	33.9	225	2	4.0	19.0	26.4	198	26.4	198	2	4.0	19.0
	460	60	143	200	175	175	33.9	225	33.9	225	2	3.4	17.2	26.4	187	26.4	187	2	3.4	17.2
	575	60	115	150	125	125	27.1	180	27.1	180	2	2.9	14.6	21.1	148	21.1	148	2	2.9	14.6
400	50	146	200	175	175	33.9	225	33.9	225	2	4.0	19.0	26.4	198	26.4	198	2	4.0	19.0	

See Notes on page 85.

Electrical Notes

UNIT VOLTAGE	UNIT VOLTAGE	CONTROL POWER	MCA NOTE A	OVER CURRENT PROTECTION, SEE NOTE B		NF DISC SW
				MIN	MAX	
MODELS W/O CONTROL TRANS		115-1-60/50	15A	10A	15A	30 A / 240V
MODELS W/ CONTROL TRANS	-17	200-1-60	15A	10A	15A	30 A / 240V
	-28	230-1-60	15A	10A	15A	30 A / 240V
	-40	380-1-60	15A	10A	15A	30 A / 480V
	-46	460-1-60	15A	10A	15A	30 A / 480V
	-50	380/415-1-60	15A	10A	15A	30A / 415V
	-58	575-1-60	15A	10A	15A	30 A / 600V

A. Minimum #14 AWG, 75°C, Copper Recommended

B. Minimum and Maximum Over Current Protection, Dual Element Fuse or Circuit Breaker

VOLTAGE CODE	UNIT POWER	MIN.	MAX.
-17	200-3-60	180	220
-28	230-3-60	207	253
-40	380/415-3-60	342	440
-46	460-3-60	414	506
-50	380/415-3-50	342	440
-58	575-3-60	517	633

LEGEND

ACR	LINE ACROSS THE LINE START
C.B.	CIRCUIT BREAKER
D.E.	DUAL ELEMENT FUSE
DISC SW	DISCONNECT SWITCH
FACT MOUNT CB	FACTORY MOUNTED CIRCUIT BREAKER
FLA	FULL LOAD AMPS
HZ	HERTZ
MAX	MAXIMUM
MCA	MINIMUM CIRCUIT AMPACITY
MIN	MINIMUM
MIN	NF MINIMUM NON FUSED
RLA	RATED LOAD AMPS
S.P. WIRE	SINGLE POINT WIRING
UNIT MTD SERV SW	UNIT MOUNTED SERVICE (NON-FUSED DISCONNECT SWITCH)
LRA	LOCKED ROTOR AMPS

Electrical Notes (Cont'd)

NOTES:

1. Minimum Circuit Ampacity (MCA) is based on 125% of the rated load amps for the largest motor plus 100% of the rated load amps for all other loads included in the circuit, per N.E.C. Article 430-24. If the optional Factory Mounted Control Transformer is provided, add the following MCA values to the electrical tables for the system providing power to the transformer: -17, add 2.5 amps; -28, add 2.3 amps; -40, add 1.5 amps, -46, add 1.3 amps; -58, add 1 amp.
2. The minimum recommended disconnect switch is based on 115% of the rated load amps for all loads included in the circuit, per N.E.C. Article 440.
3. Minimum fuse size is based upon 150% of the rated load amps for the largest motor plus 100% of the rated load amps for all other loads included in the circuit to avoid nuisance trips at start-up due to lock rotor amps. It is not recommended in applications where brown outs, frequent starting and stopping of the unit, and/or operation at ambient temperatures in excess of 95°F (35°C) is anticipated.
4. Maximum fuse size is based upon 225% of the rated load amps for the largest motor plus 100% of the rated load amps for all other loads included in the circuit, per N.E.C. Article 440-22.
5. Circuit breakers must be UL listed and CSA certified and maximum size is based on 225% of the rated load amps for the largest motor plus 100% of the rated load amps for all other loads included in the circuit. Otherwise, an HACR-type circuit breakers must be used. Maximum HACR circuit breaker rating is based on 225% of the rated load amps for the largest motor plus 100% of the rated load amps for all other loads included in the circuit.
6. The "INCOMING WIRE RANGE" is the minimum and maximum wire size that can be accommodated by the unit wiring lugs. The (2) preceding the wire range indicates the number of termination points available per phase of the wire range specified. Actual wire size and number of wires per phase must be determined based on the National Electrical Code, using copper connectors only. Field wiring must also comply with local codes.
7. A ground lug is provided for each compressor system to accommodate a field grounding conductor per N.E.C. Table 250-95. A control-circuit-grounding lug is also supplied.
8. The supplied disconnect is a "Disconnecting Means" as defined in the N.E.C. 100, and is intended for isolating the unit for the available power supply to perform maintenance and troubleshooting. This disconnect is not intended to be a Load Break Device.
9. Field Wiring by others which complies to the National Electrical Code & Local Codes.

Circuit Breaker Calculations

Max Dual Elem Fuse Max CB (MOP)

$$= 2.25 \times \text{Current of largest motor} + \sum (\text{remaining FLAs or RLAs})$$

For this name plate the formula below was used:

$$= 2.25 * RLACpr1 + RLACpr2 + RLACpr3 + Qty * RLAFans + 0.49 + FLAPump$$

This formula will calculate the ACTUAL MOP but a table is referenced to provide the appropriate MOP.

ACTUAL COLUMN A	MINIMUM COLUMN B*	MAXIMUM COLUMN C
0	15	0
15	20	15
20	25	20
25	30	25
30	35	30
35	40	35
40	45	40
45	50	45
50	60	50
60	70	60
70	80	70
80	90	80
90	100	90
100	110	100
110	125	110
125	150	125
150	175	150
175	200	175
200	225	200
225	250	225
250	300	250
300	350	300
350	400	350

Using an approximate match, look up the value of the calculated ACTUAL MOP in Column A. Find the largest value i.e. less than or equal to the value in Column A. Once found, the value in Column C which shares the same row is the value USED in the system. e.g. e.g. Using the same example that was used to calculate the MCA, calculate the MOP:

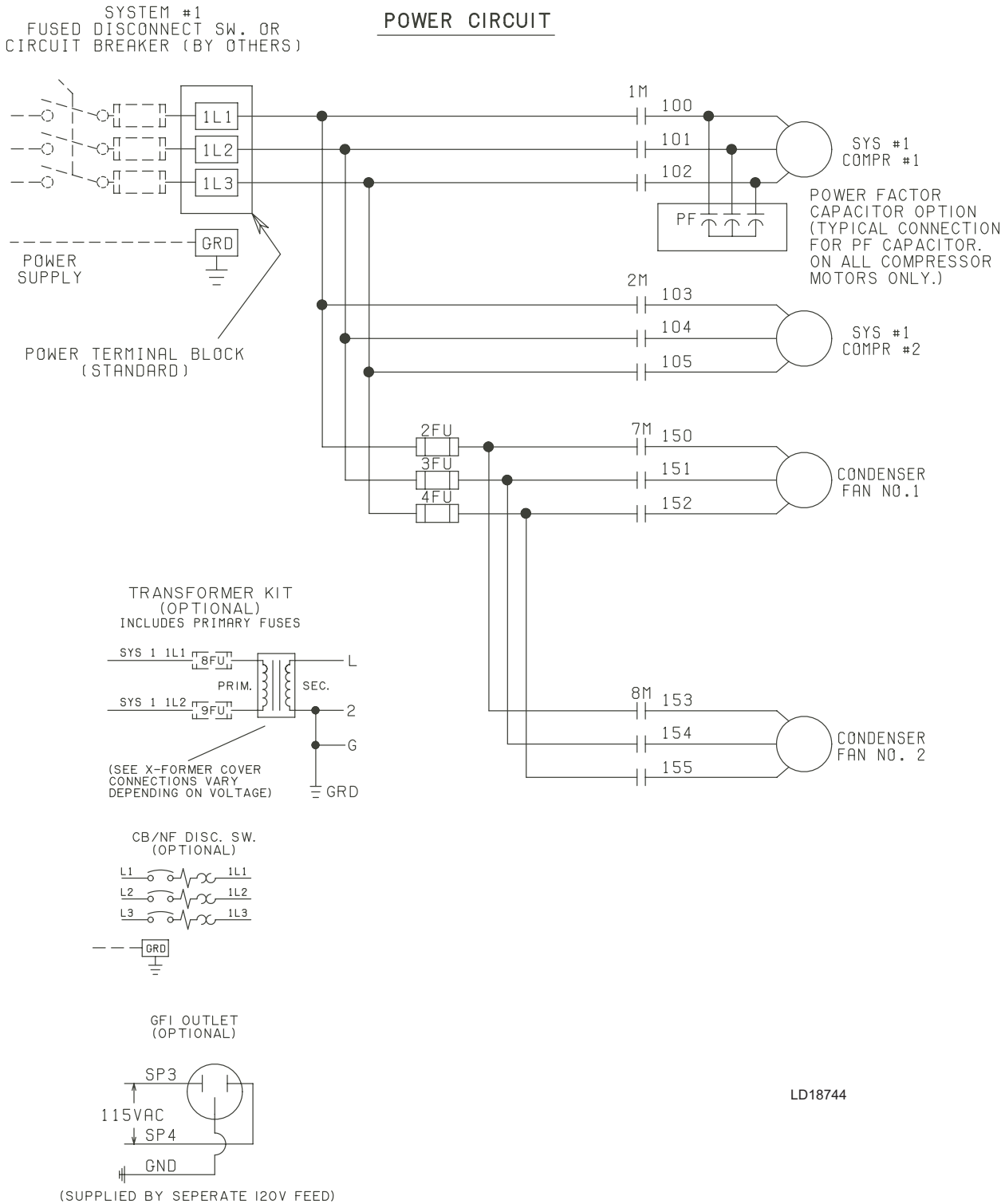
Ans. ACTUAL = $2.25 \times 20.4 + 20.4 + 0 + 2 \times 2.6 + 5.29 = 45.9 + 30.89 = 76.79$ Comparing against values in Column A: $70 < 76.79 < 80$, therefore the USED MOP found in Column C is 70.

(*Note: Column B is used if one were calculating the Minimum Dual Elem Fuse which is not relevant to this exercise.) a

Power Wiring - Single Circuit (Cont'd)

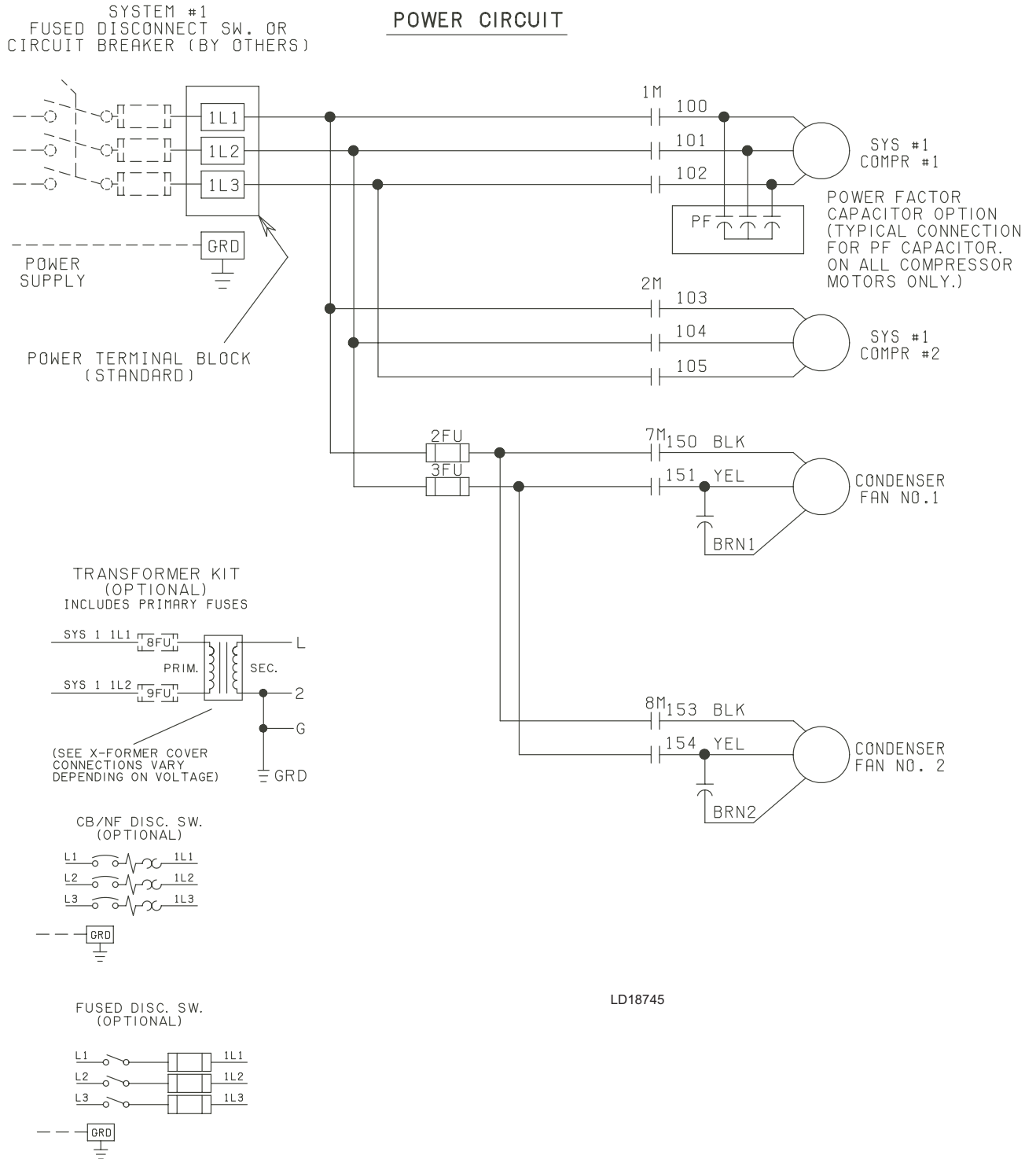
ELEMENTARY DIAGRAM

POWER CIRCUIT

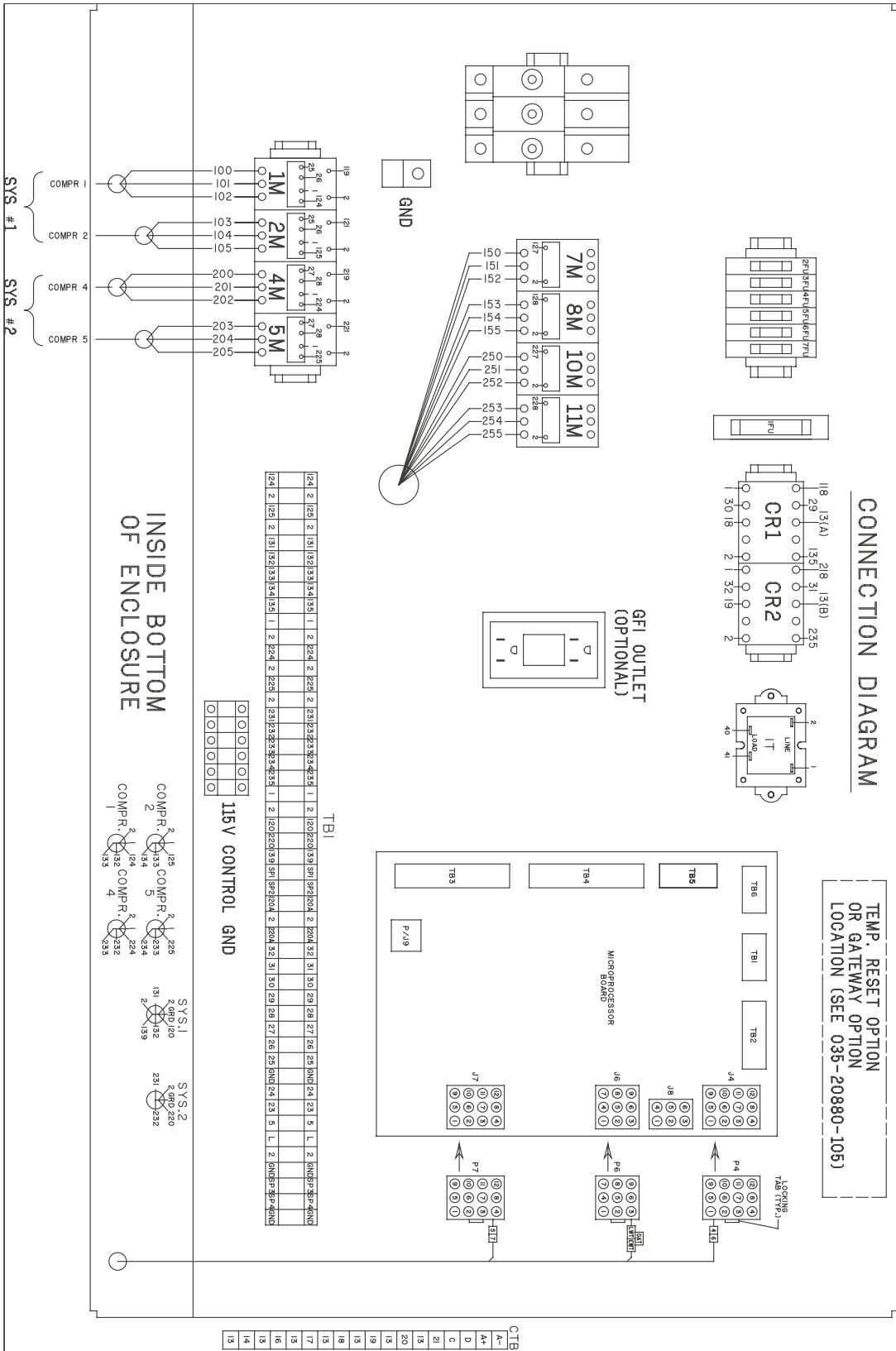


Power Wiring - Single Circuit (Cont'd)

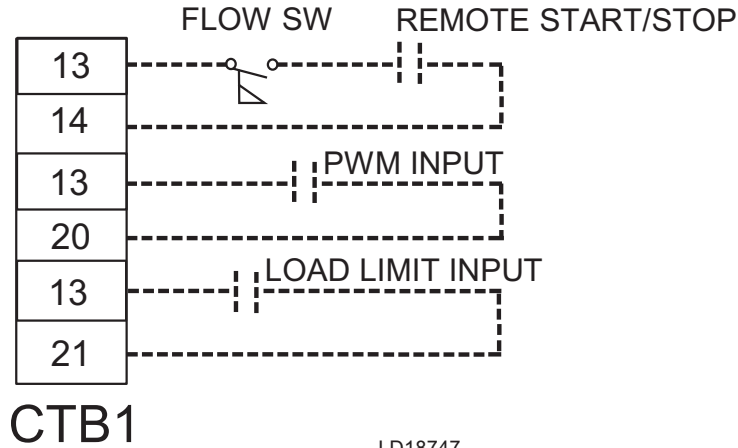
ELEMENTARY DIAGRAM



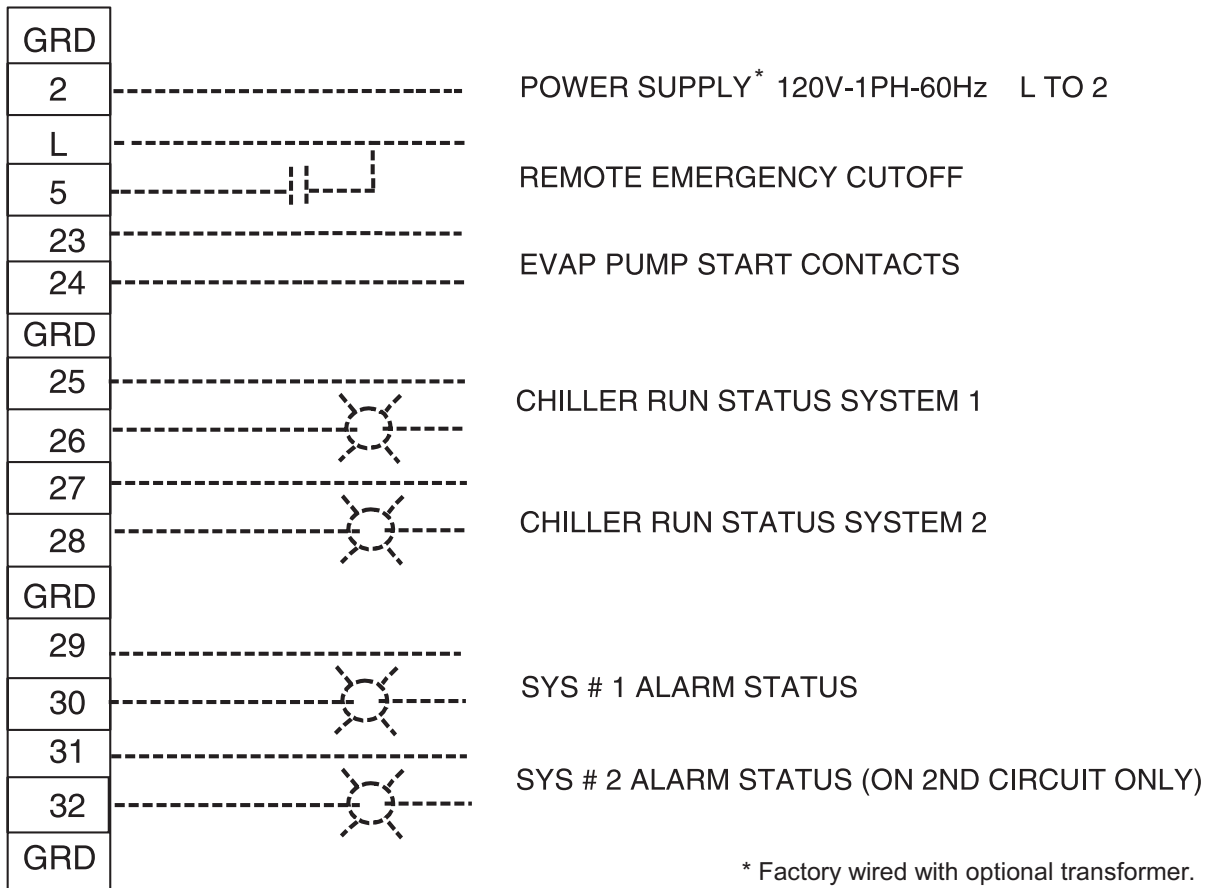
Power Wiring - Dual Circuit (Cont'd)



Control Wiring



LD18747



* Factory wired with optional transformer.

LD03611

Application Data

UNIT LOCATION

The YCAL chillers are designed for outdoor installation. When selecting a site for installation, be guided by the following conditions:

1. For outdoor locations of the unit, select a place having an adequate supply of fresh air for the condenser.
2. Avoid locations beneath windows or between structures where normal operating sounds may be objectionable.
3. Installation sites may be either on a roof, or at ground level. (See FOUNDATION.)
4. The condenser fans are the propeller-type, and are not recommended for use with duct work in the condenser air stream.
5. When it is desirable to surround the unit(s), it is recommended that the screening be able to pass the required chiller CFM without exceeding 0.1" of water external static pressure.
6. Protection against corrosive environments is available by supplying the units with either copper fin, cured epoxy-dipped, or epoxy-coated fins on the condenser coils. The epoxy-dipped or epoxy-coated coils should be offered with any units being installed at the seashore or where salt spray may hit the unit.

In installations where winter operation is intended and snow accumulations are expected, additional height must be provided to ensure normal condenser air flow.

Recommended clearances for units are given in *Unit Dimensions on page 44*. When the available space is less, the unit(s) must be equipped with the discharge pressure transducer option to permit high pressure unloading in the event that air recirculation were to occur.

FOUNDATION

The unit should be mounted on a flat and level foundation, ground or roof, capable of supporting the entire operating weight of the equipment. Operating weights are given in the *Physical Data and Nominal Ratings on page 40* tables.

ROOF LOCATIONS – Choose a spot with adequate structural strength to safely support the entire weight of the unit and service personnel. Care must be taken not to damage the roof during installation. If the roof is “bonded”, consult the building contractor or architect for special installation requirements. Roof installations should incorporate the use of spring-type isolators to minimize the transmission of vibration into the building structure.

GROUND LEVEL INSTALLATIONS – It is important that the units be installed on a substantial base that will not settle, causing strain on the liquid lines and resulting in possible leaks. A one-piece concrete slab with footers extending below the frost line is highly recommended. Additionally, the slab should not be tied to the main building foundation, as noises will telegraph.

Application Data (Cont'd)

Mounting holes (11/16" diameter) are provided in the steel channel for bolting the unit to its foundation. See *Unit Dimensions on page 44*.

For ground level installations, precautions should be taken to protect the unit from tampering by or injury to unauthorized persons. Screws on access panels will prevent casual tampering; however, further safety precautions, such as unit enclosure options, a fenced-in enclosure, or locking devices on the panels may be advisable. Check local authorities for safety regulations.

CHILLED LIQUID PIPING

The chilled liquid piping system should be laid out so that the circulating pump discharges into the cooler. The inlet and outlet cooler liquid connections are given in *Unit Dimensions on page 44*.

Hand stop valves are recommended for use in all lines to facilitate servicing. Drain connections should be provided at all low points to permit complete drainage of the cooler and system piping.

The cooler must be protected by a strainer, preferably of 40 mesh, fitted as close as possible to the liquid inlet connection, and provided with a means of local isolation. The cooler must not be exposed to flushing velocities or debris released during flushing. It is recommended that a suitably sized bypass and valve arrangement is installed to allow flushing of the piping system. The bypass can be used during maintenance to isolate the heat exchanger or other units.

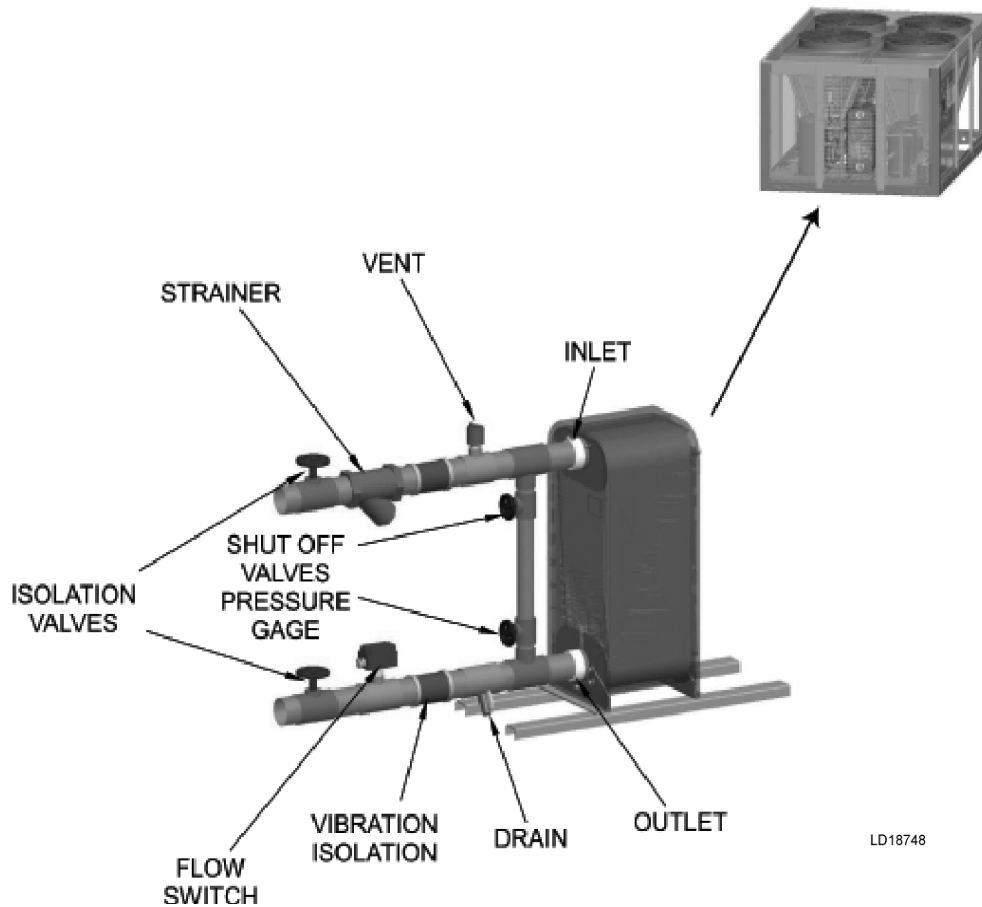
Pressure gauge connections are recommended for installation in the inlet and outlet water lines. Gauges are not furnished with the unit and are to be furnished by other suppliers.

The chilled liquid lines that are exposed to outdoor ambients should be wrapped with a supplemental heater cable and covered with insulation. As an alternative, ethylene glycol should be added to protect against freezeup during low ambient periods.

A flow switch is available as an accessory on all units. The flow switch (or its equivalent) must be installed in the leaving water piping of the cooler.

Application Data (Cont'd)

Typical Piping for Brazen-Plate Coolers



LD18748

Notes:

1. Placement on a level surface free of obstructions (including snow, for winter operation) or air recirculation ensures rated performance, reliable operation and ease of maintenance.
2. Piping and wiring shown is for reference use only and is not in accordance with any national or local standards.
3. All wiring and piping must comply with applicable local and national codes.
4. All wiring and piping must follow standard piping techniques as discussed in the ASHRAE handbook.
5. A strainer with a mesh size between .5 and 1.5 mm is recommended upstream of the heat exchanger to prevent clogging.

Guide Specifications

PART 1 – GENERAL

1.01 SCOPE

- A. The requirements of the General Conditions, Supplementary Conditions, Division 1, and Drawings apply to all Work herein.
- B. Provide Microprocessor controlled, multiple-scroll compressor, air-cooled, liquid chillers of the scheduled capacities as shown and indicated on the Drawings, including but not limited to:
 - 1. Chiller package
 - 2. Electrical power and control connections
 - 3. Chilled water connections
 - 4. Change of refrigerant oil (for factory mounted evaporator) or (evaporator shipped separately for field installation and piping by contractor)

1.02 QUALITY ASSURANCE

- C. Products shall be Designed, Tested, Rated and Certified in accordance with, and installed in compliance with applicable sections of the following Standards and Codes:
 - 1. ANSI/ASHRAE Standard 15 – Safety Code for Mechanical Refrigeration
 - 2. ASHRAE 90.1– Energy Efficiency compliance.
 - 3. ANSI/NFPA Standard 70 – National Electrical Code (N.E.C.).
 - 4. ASME Boiler & Pressure Vessel Code, Section VIII, Division 1.
 - 5. ARI Standard 550/590 and 551/591 – Air Cooled Water-Chilling Packages.
 - 6. Conform to Intertek Testing Services, formerly ETL, for construction of chillers and provide ETL/cETL Listing label.
 - 7. Manufactured in facility registered to ISO9002.
 - 8. OSHA - Occupational Safety and Health Act
- D. Factory Test: Chiller shall be pressure-tested, evacuated and fully charged with refrigerant and oil, and shall be factory operational run tested with water flowing through the vessel.
- E. Chiller manufacturer shall have a factory trained and supported service organization that is within a 50 mile radius of the site.
- F. Manufacturer shall Warrant all equipment and material of its manufacture against defects in workmanship and material for a period of one year from date of initial start-up or eighteen (18) months from date of shipment, whichever occurs first.

Guide Specifications (Cont'd)

1.03 DELIVERY AND HANDLING

- A. Unit shall be delivered to job site fully assembled, and charged with refrigerant and oil by the Manufacturer. (Contractor is responsible for providing and installing the refrigerant charge including the charge required for the field installed interconnecting piping. Chiller components shall ship with a dry nitrogen holding charge – Remote Evaporator option).
- B. Unit shall be stored and handled per Manufacturer's instructions.

PART 2 - PRODUCTS

2.01 CHILLER MATERIALS AND COMPONENTS

- C. General: Install and commission, as shown on the schedules and plans, factory assembled, charged, and tested air cooled scroll compressor chiller(s) as specified herein. Chiller shall be designed, selected, and constructed using a refrigerant with Flammability rating of "1", as defined by ANSI/ASHRAE STANDARD - 34 Number Designation and Safety Classification of Refrigerants. Chiller shall include, but is not limited to a complete system with a single refrigerant circuit 35 tons (123kW) and below, and not less than two refrigerant circuits above 35 tons (123kW), scroll compressors, direct expansion type evaporator, air-cooled condenser, refrigerant, lubrication system, interconnecting wiring, safety and operating controls including capacity controller, control center, motor starting components, and special features as specified herein or required for safe, automatic operation.
- D. Cabinet: External structural members shall be constructed of heavy gauge, galvanized steel coated with baked on powder paint which, when subject to ASTM B117, 1000 hour, 5% salt spray test, yields minimum ASTM 1654 rating of "6". Add Wire Panels of heavy gauge, welded wire-mesh, coated to resist corrosion, to protect condenser coils from incidental damage and restrict unauthorized access to internal components. Factory installed.

2.02 COMPRESSORS

Compressors: Shall be hermetic, scroll-type, including:

1. Compliant design with axial and radial sealing.
2. Refrigerant flow through the compressor with 100% suction cooled motor.
3. Large suction side free volume and oil sump to provide liquid handling capability.
4. Compressor crankcase heaters to provide extra liquid migration protection.
5. Annular discharge check valve and reverse vent assembly to provide low pressure drop, silent shutdown and reverse rotation protection.
6. Initial Oil charge.
7. Oil Level sight glass.
8. Vibration isolator mounts for compressors.
9. Brazed-type connections for fully hermetic refrigerant circuits.

Guide Specifications (Cont'd)

2.03 REFRIGERANT CIRCUIT COMPONENTS

Each refrigerant circuit shall include liquid line shutoff valve with charging port, low side pressure relief device, filter-drier, solenoid valve, sight glass with moisture indicator, expansion valves, and flexible, closed-cell foam insulated suction line. Unit also includes service isolation valves as standard.

2.04 HEAT EXCHANGERS

E. Evaporator:

1. Evaporator shall be brazed-plate stainless steel construction, single or dual circuit heat exchangers capable of refrigerant working pressure of 650 psig (3103 kPa) and liquid side pressure of 150 psig (1034 kPa) (Option for 300 psig [2068 kPa] available.)
2. Evaporator shall be covered in 3/4" (19mm) flexible, closed cell insulation, thermal conductivity of 0.26k (BTU/HR-FT²-°F)/in.) maximum.
3. Cooler shall have thermostatically controlled heaters to protect to -20°F (29°C) ambient in off-cycle.
4. Brazed plate heat exchangers shall be UL listed.
5. Installing contractor must include accommodations in the chilled water piping to allow proper drainage and venting of the heat exchanger. A strainer with a mesh size between 0.5 and 1.5mm (40 mesh) is recommended upstream of the heat exchanger to prevent clogging.

F. Air Cooled Condenser:

1. Coils: Internally enhanced, seamless copper tubes, mechanically expanded into aluminum alloy fins with full height collars. Subcooling coil an integral part of condenser. Design working pressure shall be 650 PSIG (45 barg).
2. Low Noise Fans: Shall be dynamically and statically balanced, direct drive, propeller type fan, providing vertical air discharge and low sound. Each fan in its own compartment to prevent crossflow during fan cycling. Guards of heavy gauge, PVC (polyvinyl chloride) coated or galvanized steel.
3. Fan Motors: High efficiency, direct drive, 6 pole, 3 phase, insulation class "F", current protected, Totally Enclosed Air-Over (TEAO), rigid mounted, with double sealed, permanently lubricated, ball bearings.

2.05 CONTROLS

- A. General: Automatic start, stop, operating, and protection sequences across the range of scheduled conditions and transients.
- B. Microprocessor Enclosure: Rain and dust tight NEMA 3R/12 powder painted steel cabinet with a gasket sealed protective cover.
- C. Microprocessor Control Center:
 1. Automatic control of compressor start/stop, anti-coincidence and anti-recycle timers, automatic pump-down on shutdown, condenser fans, evaporator pump, evaporator heater, unit alarm contacts, and chiller operation from 0°F to 125°F (-18°C to 52°C) ambient. Automatic reset to normal chiller operation after power failure.

Guide Specifications (Cont'd)

2. Remote water temperature reset via a Pulse Width Modulated (PWM) input signal or up to two steps of demand (load) limiting.
 3. Software stored in non-volatile memory, with programmed setpoints retained in lithium battery backed real time clock (RTC) memory for minimum 5 years.
 4. Forty character liquid crystal display, descriptions in English (or Spanish, French, Italian, or German), numeric data in English (or Metric) units. Sealed keypad with sections for Setpoints, Display/Print, Entry, Unit Options & clock, and On/Off Switch.
 5. Programmable Setpoints (within Manufacturer limits): display language; chilled liquid temperature setpoint and range, remote reset temperature range, set daily schedule/holiday for start/ stop, manual override for servicing, low and high AMBI-ENT °Cutouts, number of compressors, low liquid temperature cutout, low suction pressure cutout, high discharge pressure cutout, anti-recycle timer (compressor start cycle time), and anti-coincident timer (delay compressor starts).
 6. Display Data: Return and leaving liquid temperatures, low leaving liquid temperature cut out setting, low ambient temperature cutout setting, outdoor air temperature, English or metric data, suction pressure cutout setting, each system suction pressure, discharge pressure (standard on YCAL0019-0066 models), liquid temperature reset via a Johnson Controls ISN DDC or Building Automation System (by others) via PWM input as standard or a 4-20milliamp or 0- 10 VDC input or contact closure with optional BAS interface, anti-recycle timer status for each compressor, anti-coincident system start timer condition, compressor run status, no cooling load condition, day, date and time, daily start/ stop times, holiday status, automatic or manual system lead/lag control, lead system definition, compressor starts/operating hours (each), status of hot gas valves, evaporator heater and fan operation, run permissive status, number of compressors running, liquid solenoid valve status, load & unload timer status, water pump status.
 7. System Safeties: Shall cause individual compressor systems to perform auto shut down; manual reset required after the third trip in 90 minutes. Includes: high discharge pressure, low suction pressure, high pressure switch, and motor protector. Compressor motor protector shall protect against damage due to high input current or thermal overload of windings.
 8. Unit Safeties: Shall be automatic reset and cause compressors to shut down if low ambient, low leaving chilled liquid temperature, under voltage, and flow switch operation. Contractor shall provide flow switch and wiring per chiller manufacturer requirements.
 9. Alarm Contacts: Low ambient, low leaving chilled liquid temperature, low voltage, low battery, and (per compressor circuit): high discharge pressure, and low suction pressure.
- D. Manufacturer shall provide any controls not listed above, necessary for automatic chiller operation. Mechanical Contractor shall provide field control wiring necessary to interface sensors to the chiller control system.

Guide Specifications (Cont'd)

2.06 POWER CONNECTION AND DISTRIBUTION

A. Power Panels:

1. NEMA 3R, powder painted steel cabinets with a gasketed protective cover. Provide main power connection(s), control power connections, compressor and fan motor start contactors, current overloads, and factory wiring.
2. Power supply shall enter unit at a single location, be 3 phase of scheduled voltage, and connect to individual terminal blocks per compressor. Separate disconnecting means and/or external branch circuit protection (by Contractor) required per applicable local or national codes.

B. Compressor, control and fan motor power wiring shall be fully contained within the unit enclosure, or shall be routed through liquid tight conduit.

2.07 ACCESSORIES AND OPTIONS

Some accessories and options supercede standard product features. Your Johnson Controls representative will be pleased to provide assistance.

A. Microprocessor controlled, Factory installed Across-the-Line type compressor motor starters as standard.

B. Outdoor Ambient Temperature Control

1. Low Ambient Control: Permits unit operation to 0°F ambient.
2. High AMBIENT Control: Permits unit operation above 115°F ambient.

C. Power Supply Connections:

1. Single Point Power Supply: Single point Terminal Block for field connection and interconnecting wiring to the compressors. Separate external protection must be supplied, by others, in the incoming power wiring, which must comply with the National Electric Code and/or local codes. Standard unit controls to 25°F ambient.
2. Single Point or Disconnect: Single or Dual point Non-Fused Disconnect(s) and lockable external handle (in compliance with Article 440-14 of N.E.C.) can be supplied to isolate the unit power voltage for servicing. Separate external fusing must be supplied, by others, in the incoming power wiring, which must comply with the National Electric Code and/or local codes.
3. Single Point Circuit Breaker: Single point Terminal Block with Circuit Breaker and lockable external handle (in compliance with Article 44014 of N.E.C.) can be supplied to isolate power voltage for servicing. Incoming power wiring must comply with the National Electric Code and/or local codes. Single Point Circuit Breakers available on YCAL0019-0066 models.

D. Pressure Transducers and Readout Capability

1. Discharge Pressure Transducers: Permits unit to sense and display discharge pressure.

E. Control Power Transformer: Converts unit power voltage to 120-1-60 or 120-1-50 for 50hz (500 VA capacity). Factory- mounting includes primary and secondary wiring between the transformer and the control panel.

Guide Specifications (Cont'd)

- F. Motor Current Module: Capable of monitoring compressor motor current. Provides extra protection against compressor reverse rotation, phase-loss and phase imbalance. Option consists of one module per electrical system. (Factory-mounted.)
- G. Power Factor Correction Capacitors: Provided to correct unit compressor factors to a 0.90-0.95.
- H. Condenser Coil Environmental Protection:
1. Pre-Coated: Epoxy coated aluminum fin stock to guard from corrosive agents and insulate against galvanic potential. For mild seashore or industrial locations.
 2. Copper Fin: Provide copper fins in lieu of aluminum.
 3. Post-Coated Dipped: Dipped-cured coating on condenser coils for seashore and other corrosive applications (with the exception of strong alkalis, oxidizers, and wet bromine, chlorine and fluorine in concentrations greater than 100ppm).
- I. Protective Chiller Panels (Factory or Field Mounted)
1. Louvered Panels (condenser coils only): Painted steel as per remainder of unit cabinet, over external condenser coil faces.
 2. Wire Panels (full unit): Heavy gauge, welded wire-mesh, PVC -coated to resist corrosion, to protect condenser coils from incidental damage and restrict unauthorized access to internal components.
 3. Louvered Panels (full unit): Painted steel as per remainder of unit cabinet, to protect condenser coils from incidental damage, visually screen internal components, and prevent unauthorized access to internal components.
 4. Louvered/Wire Panels: Louvered steel panels on external condenser coil faces, painted as per remainder of unit cabinet. Heavy gauge, welded wire-mesh, coated to resist corrosion, around base of machine to restrict unauthorized access.
- J. Flow Switch (Field-mounted): Vapor proof SPDT, NEMA 4X switch (___ 150 PSIG or ___ 300 PSIG), -20°F to 250°F.
- K. Differential Pressure Switch: Alternative to an above mentioned flow switch. Pretempco model DPS300A-P40PF-82582-5 (300 psi max. working pressure) SPDT 5 amp 125/250VAC switch, Range 3-45 PSIG (0.2-3 barg), deadband 0.5 - 0.8 psi, with 1/4" NPT Pressure Connections.
- L. Evaporator options:
1. Provide 1½" cooler insulation in lieu of standard ¾".
 2. Provide DX Cooler with 300 PSIG water-side design working pressure in lieu of standard 150 PSIG.
 3. Provide Raised Face Flanges for field installation on cooler nozzles and field piping:
 - a. 150 PSIG, welded Flanges.
 - b. 300 PSIG, welded Flanges.
- M. Service Isolation valves: Service suction and discharge (ball type) isolation valves are added to unit per system. This option also includes a system high pressure relief valve in compliance with ASHRAE 15. (Factory-mounted.)

Guide Specifications (Cont'd)

- N. Remote Cooler: Manufacturer shall provide separately: chiller less evaporator, leaving and return water sensors, and liquid line components (solenoid valves, filter driers, sight glasses, and TXVs), as discrete elements of a complete factory system. Contractor shall be field erect system and provide interconnecting refrigerant piping and wiring in accordance with Manufacturer recommendations, and project plans and schedules. Where not otherwise specified, Contractor provided system piping shall be in accordance with applicable sections of ASHRAE Handbook.
- O. Hot Gas By-Pass: Permits continuous, stable operation at capacities below the minimum step of unloading to as low as 5% capacity (depending on both the unit & operating conditions) by introducing an artificial load on the cooler. Hot gas by-pass is installed on only one refrigerant circuit (System #1).
- P. Microprocessor Membrane Keypad Graphics on in lieu of Standard English:
1. French language.
 2. German language.
 3. Spanish language.
 4. Italian language.
- Q. Thermal Storage: Leaving chilled liquid setpoint range for charge cycle from 25°F to 20°F minimum, with automatic reset of the leaving brine temperature up to 40°F above the setpoint. (Works with Option T)
- R. R. Low Temperature Process Brine: Leaving chilled liquid setpoint range 20°F to 30°F.
- S. Chicago Code Relief Valves to meet Chicago Code requirements.
- T. Building Automation System (EMS) Reset Interface: Chiller to accept 4 to 20mA, 0 to 10 VDC, or discrete contact closure input to reset the leaving chilled liquid temperature.
- U. Sound Reduction (Factory-mounted):
1. Ultra quiet, low speed, reduced noise fans
 2. Compressor Acoustic Sound Blankets
- V. Vibration Isolation (Field-Mounted):
1. Neoprene Pad Isolators.
 2. 1 Inch Deflection Spring Isolators: Level adjustable, spring and cage type isolators for mounting under the unit base rails.
 3. 2 Inch Deflection Isolators: Level adjustable, restrained mounts in rugged welded steel housing with vertical and horizontal limit stops. Housings shall be designed to withstand a minimum 1.0g accelerated force in all directions to 2 inches.

Guide Specifications (Cont'd)

PART 3 - EXECUTION

3.01 INSTALLATION

- A. General: Rig and Install in full accordance with Manufacturers requirements, Project drawings, and Contract documents.
- B. Location: Locate chiller as indicated on drawings, including cleaning and service maintenance clearance per Manufacturer instructions. Adjust and level chiller on support structure. If equipment provided exceeds height of scheduled chiller, installing contractor is responsible for additional costs associated with extending the height of parapet or screening walls/enclosures
- C. Components: Installing Contractor shall provide and install all auxiliary devices and accessories for fully operational chiller.
- D. Electrical: Coordinate electrical requirements and connections for all power feeds with Electrical Contractor (Division 16).
- E. Controls: Coordinate all control requirements and connections with Controls Contractor.
- F. Finish: Installing Contractor shall paint damaged and abraded factory finish with touch-up paint matching factory finish.

Notes



CUSTOM AIR PRODUCTS & SERVICES, INC.

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SECTION

03

PUMP SELECTION



Submittal Data Information

KV Series Vertical Close Coupled Pumps

301-1105

EFFECTIVE: MAY 5, 2016

SUPERSEDES: JANUARY 8, 2010

1760 RPM MODEL 2011

JOB **CAPS**

ENGINEER _____

CONTRACTOR **Custom Air Products**

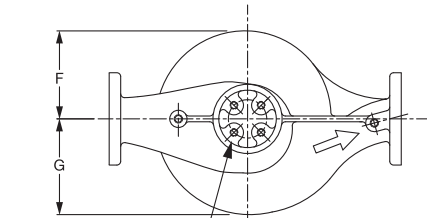
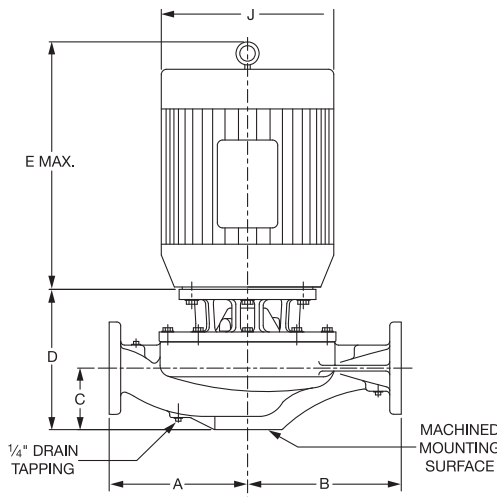
REP. **A Waldrep Company**

ITEM NO.	MODEL NO.	IMPELLER DIA.	G.P.M.	HEAD/FT.	H.P.	ELEC. CHAR.
30 Ton Chiller pump	KV2011	10.1	100	100	7.5	460/3/60

NSF 61 Certified

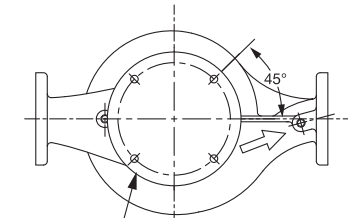
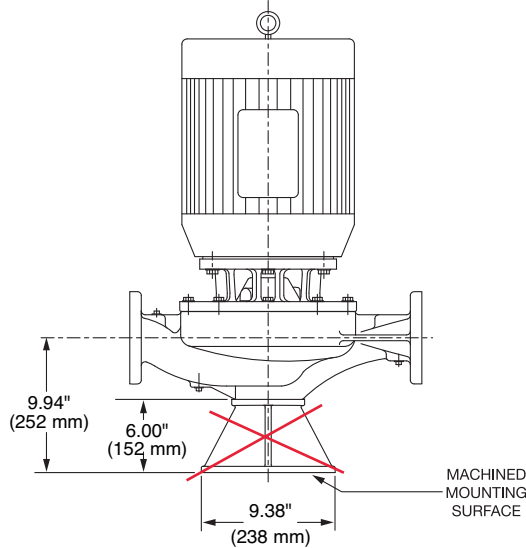
Yes No

WEIGHT _____ PUMP/MOTOR **280 Lbs.**



FOUR 1/2 -13 UNC
THREADED MOUNTING
HOLES ON A
2.50" (64 mm)
BOLT CIRCLE

PUMP WITH OPTIONAL SUPPORT STAND



FOUR 0.63" (16 mm)
MOUNTING HOLES
ON A 7.75" (197 mm)
BOLT CIRCLE

OPERATING SPECIFICATIONS

	Standard	Optional
Flange	ANSI Class 125	ANSI Class 250
Pressure	175 PSIG* (1210 KPA)	300 PSIG** (2070 KPA) CF
Temperature	250°F (120°C)	250°F (120°C) CF

Motors: All NEMA Standard (T Frame)
* In accordance with ANSI Standard B16.1 Class 125
** In accordance with ANSI Standard B16.1 Class 250 Dim.

MAXIMUM ASSEMBLY WEIGHT

Motor Frame	Weight without Optional Stand Lbs (Kg)	Weight with Optional Stand Lbs (Kg)
182JM - 184JM	211 (96)	230 (104)
213JM - 215JM	280 (127)	299 (136)

DIMENSIONS

*A & B Dimensions apply for all pump sizes.

Model No.	Conn.	Motor Frame	HP	1760 RPM	Flange Size ASA	A*	B*	C	D	E MAX	F	G	H	J DIA
2011	2 x 2 (51 x 51)	182JM	3		2 (51)	10.50 (267) if ANSI Class 125	10.85 (276) if ANSI Class 125	3.94 (100)	8.23 (209)	13.94 (354)	7.06 (179)	7.12 (181)	0.25 (6)	7.88 (200)
		184JM	5	8.23 (200)					16.68 (306)	7.88 (200)				
		213JM	7.5	8.41 (214)					16.68 (424)	9.56 (243)				
		215JM	10	8.41 (214)					18.18 (462)	9.56 (243)				

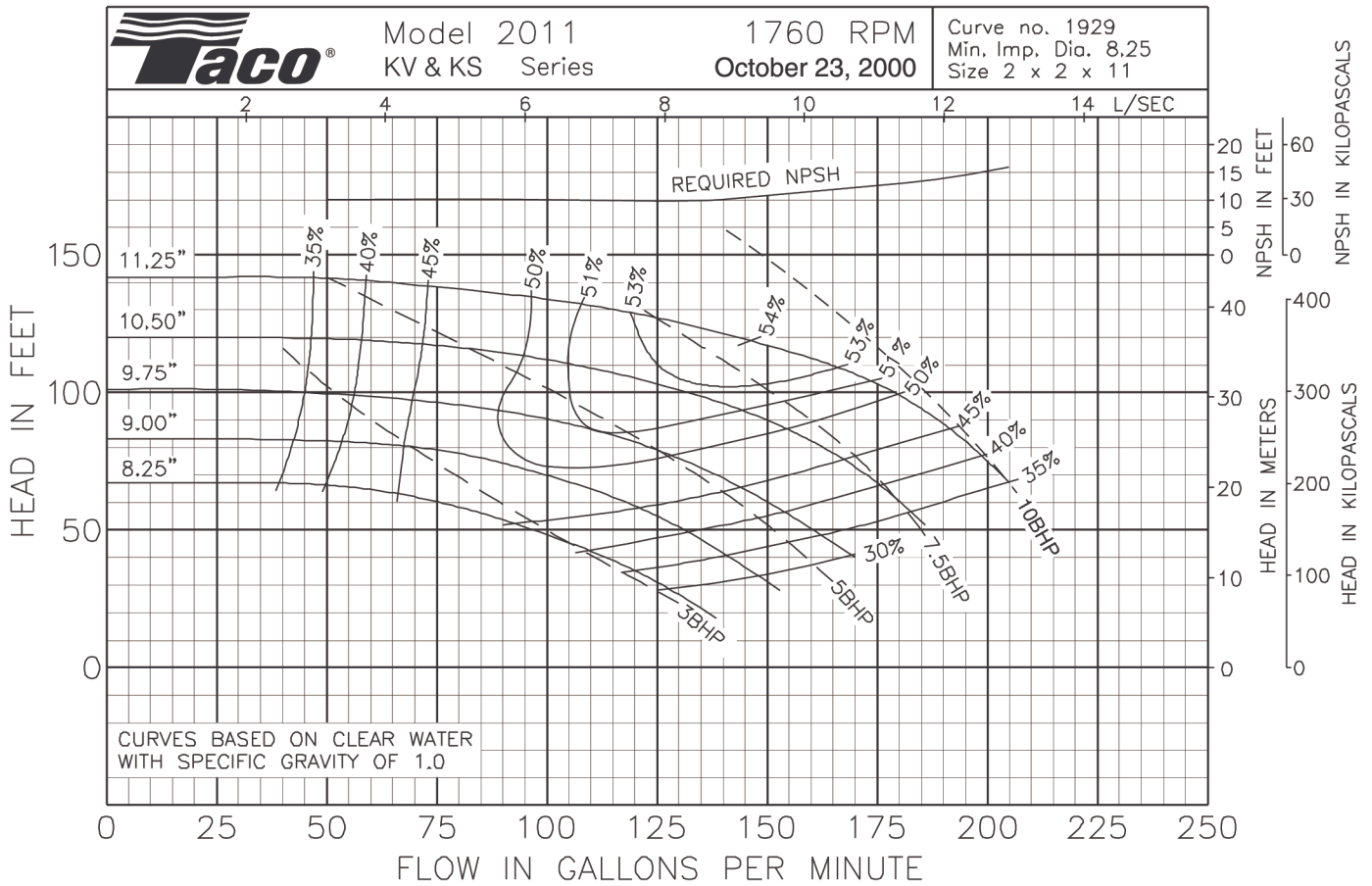
English dimensions are in inches. Metric dimensions are in millimeters. Metric data is presented in (). Do not use for construction purposes unless certified.

MATERIALS OF CONSTRUCTION

	BRONZE FITTED			ALL IRON			NSF 61		
	STANDARD PUMP CONSTRUCTION		OPTIONAL	STANDARD PUMP CONSTRUCTION		OPTIONAL	STANDARD PUMP CONSTRUCTION		OPTIONAL
	125# Flange	250# Flange	125# or 250#	125# Flange	250# Flange	125# or 250#	125# Flange	250# Flange	125# or 250#
Casing	Cast Iron ASTM A48/ A48M-03 Class 30A	Ductile Iron ASTM A536-84 Grade 65-45-12	N/A	Cast Iron ASTM A48/ A48M-03 Class 30A	Ductile Iron ASTM A536-84 Grade 65-45-12	N/A	Cast Iron ASTM A48/ A48M-03 Class 30A	Ductile Iron ASTM A536-84 Grade 65-45-12	N/A
Impeller	Bronze ASTM B584 ALLOY C83600 or C84400	Bronze ASTM B584 ALLOY C83600 or C84400	N/A	Cast Iron ASTM A48/ A48M-03 Class 30A	Cast Iron ASTM A48/A48M-03 Class 30A	N/A	Stainless Steel ASTM A351/A 351M-08	Stainless Steel ASTM A351/A 351M-08	N/A
Wear Ring	N/A	N/A	Bronze ASTM B584-98A C92200	N/A	N/A	N/A	N/A	N/A	Bronze ASTM B584-98A C92200
Shaft	Carbon Steel	Carbon Steel	Stainless Steel AISI 416 ASTM A582	Carbon Steel	Carbon Steel	Stainless Steel AISI 416 ASTM A582	Carbon Steel	Carbon Steel	N/A
Shaft Sleeve	Bronze ASTM B584-98A C92200	Bronze ASTM B584-98A C92200	Stainless Steel TYPE 303 ASTM A276	Stainless Steel TYPE 303 ASTM A276	Stainless Steel TYPE 303 ASTM A276	N/A	Bronze ASTM B584-98A C92200	Bronze ASTM B584-98A C92200	N/A
Mechanical Seal	Ceramic/EPT	Ceramic/EPT	Tungsten Carbide/EPT or Silicon Carbide/EPT	Ceramic/EPT	Ceramic/EPT	Tungsten Carbide/EPT or Silicon Carbide/EPT	Ceramic/EPT	Ceramic/EPT	N/A
Seal Flush Line Assembly	Copper & Brass C3600	Copper & Brass C3600	CF	Copper & Brass C3600	Copper & Brass C3600	CF	Copper & Brass C3600	Copper & Brass C3600	N/A
Support Stand	N/A	N/A	Ductile Iron ASTM A536-84 Grade: 65-45-12	N/A	N/A	Ductile Iron ASTM A536-84 Grade: 65-45-12	N/A	N/A	Ductile Iron ASTM A536-84 Grade 65-45-12

CF = Consult factory

N/A = Not available



Comments: _____

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Taco (Canada), Ltd., 8450 Lawson Road, Suite #3, Milton, Ontario L9T 0J8 | Tel: (905) 564-9422 | FAX: (905) 564-9436

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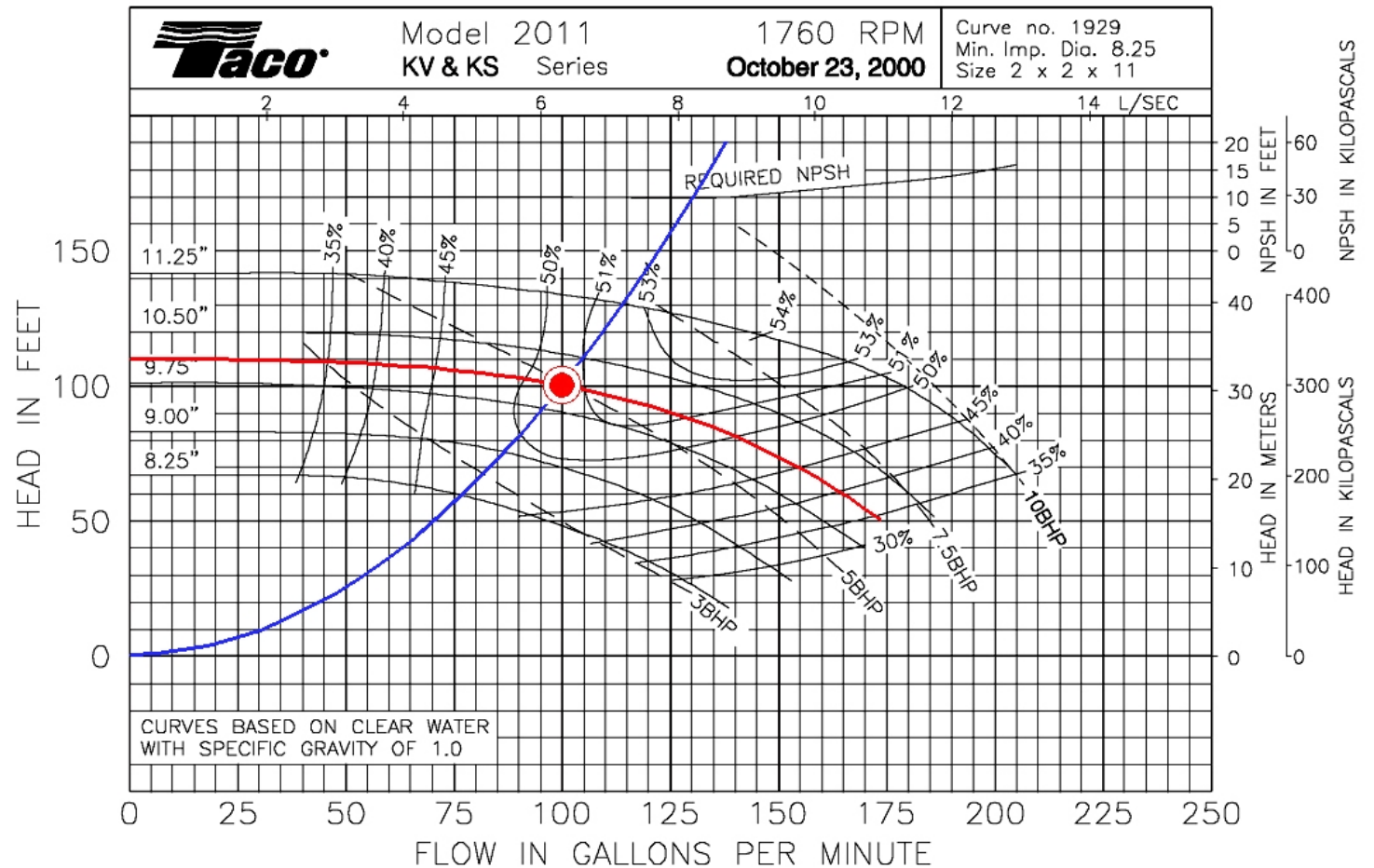




Vertical Pumps Model: KV2011

Tag: 30 Ton Chiller pump

Flow Rate (Gpm): 100
Head Loss (Ft): 100
Working Fluid: Water @ 60 F
Efficiency (%): 51%
Construction: Iron
Design Hp: 4.94
Nol Hp: 6.74
Motor Hp: 7.5
Npsh (Ft): 10
Rpm: 1760
Imp Dia: 10.1
Volt/Ph/Hz: 460/3/60
Notes:





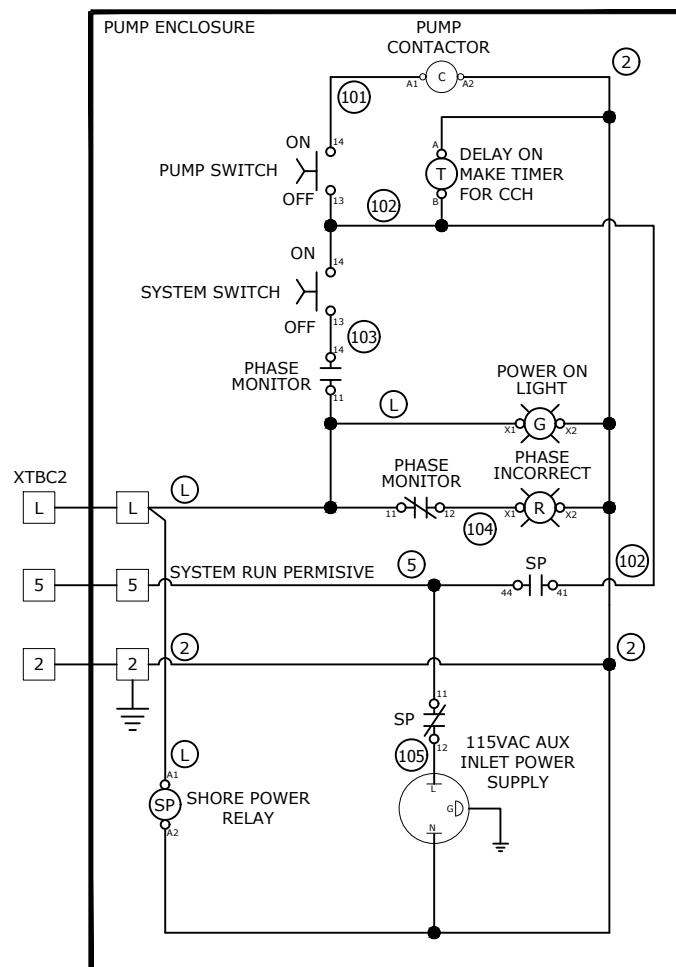
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SECTION

04

ELECTRICAL DRAWINGS



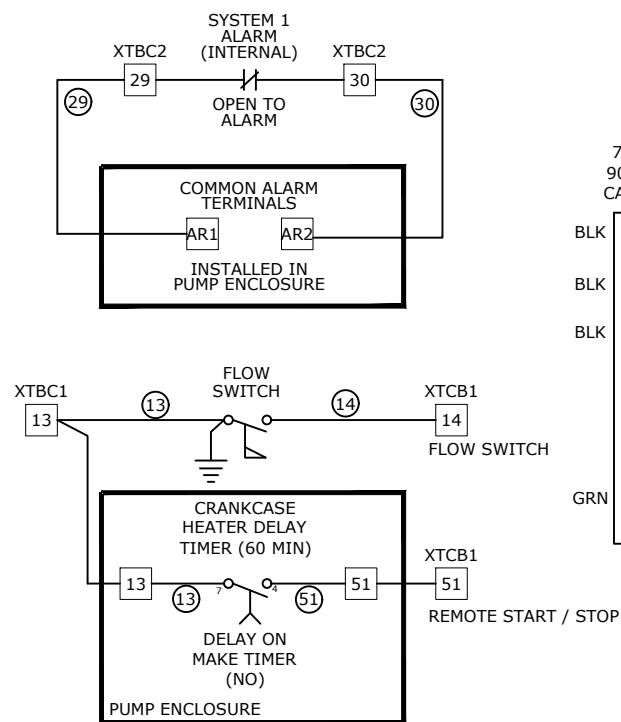
NOTE: REMOVE FACTORY INSTALLED JUMPER BETWEEN L AND 5 IN CHILLER PANEL ON XTBC2 TERMINAL BOARD TO BE USED AS EMERGENCY STOP.

WIRING NOTES

208/120VAC	480/277VAC	24VDC
PHASE A - BLACK	PHASE A - BROWN	POSITIVE - RED
PHASE B - RED	PHASE B - ORANGE	NEGATIVE - GRAY
PHASE C - BLUE	PHASE C - YELLOW	
NEUTRAL - WHITE	NEUTRAL - GRAY	24VAC
GROUND - GREEN	GROUND - GREEN	PHASE A - RED
		NEUTRAL - BROWN

INTRINSICALLY SAFE WIRING 18AWG LIGHT BLUE AND MUST BE SEPARATED FROM OTHER WIRING BY MINIMUM OF 2". IF CABLE USED IT MUST BE SHIELDED.

IF VAC WIRING GAUGE NOT SPECIFIED USE 18 AWG
IF VDC WIRING GAUGE NOT SPECIFIED USE 18 AWG

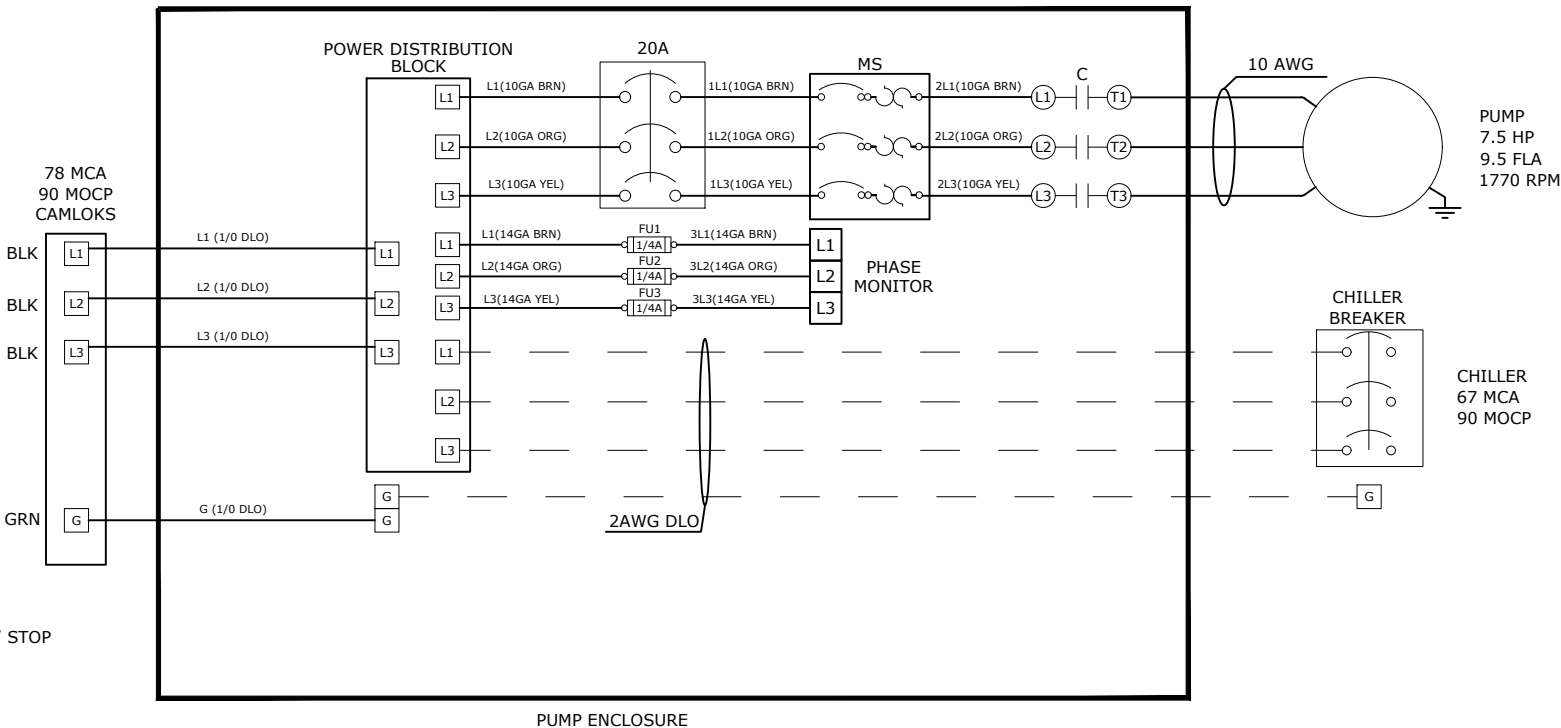


DANGER
HIGH VOLTAGE TURN OFF POWER BEFORE SERVICING

WHITE ON RED, TEX SIZE 0.2"/0.15"
LOCATION: RIGHT TOP OF OUTSIDE DOOR

NOTES:

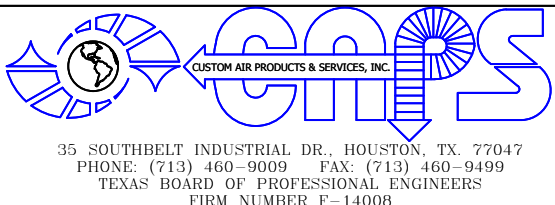
- SEE NC-REF001-C001 FOR FIELD WIRING SPECIFICATION.
- ALL DEVICES SHOWN DE-ENERGIZED.
- WIRE POINT TO POINT PER WIRE CHART.
- EACH END OF EACH CONTROL AND POWER WIRE TO BE MARKED WITH HEAT SHRINK MARKERS.
- USE FERRULES FOR ALL CONNECTIONS.



WARNING:
FLOW SWITCH IS FACTORY SET AT 2.5 D.P. TO ADJUST, TURN CLOCKWISE TO INCREASE D.P. TURN COUNTER CLOCKWISE TO DECREASE D.P.

NOTE:
UNIT IS EQUIPPED WITH A LOCKOUT TIMER. 480 VOLT POWER SHOULD BE APPLIED ONE (1) HOUR BEFORE STARTING CHILLER COMPRESSOR OIL HEATERS UTILIZIE 480 VOLT POWER.

REV#	DATE	DESIGNER	DESCRIPTION
0	12/09/2017	J.OMALLEY	ISSUED FOR CONSTRUCTION
1	03/20/2018	B. LANDRY	AS-BUILT



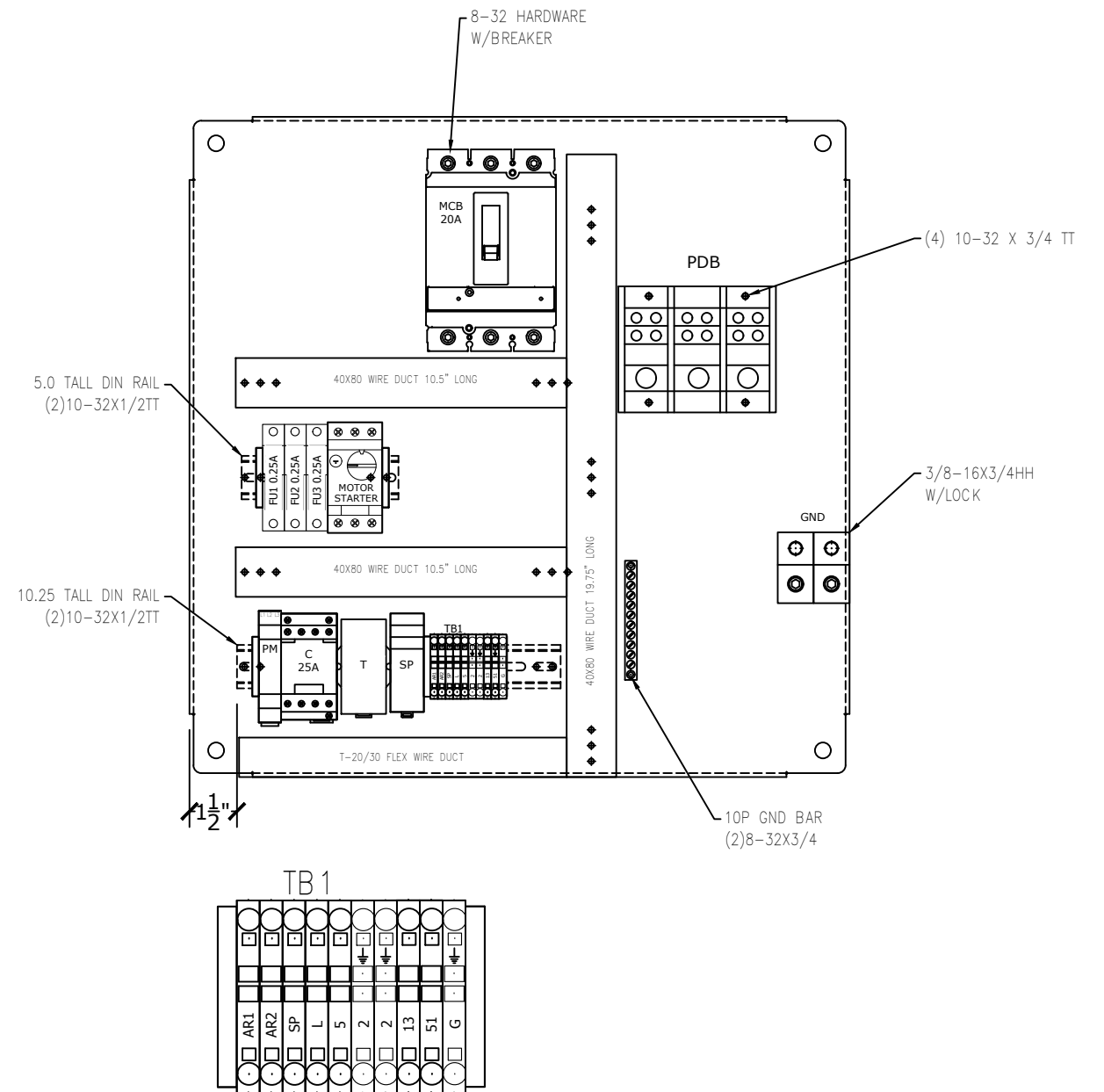
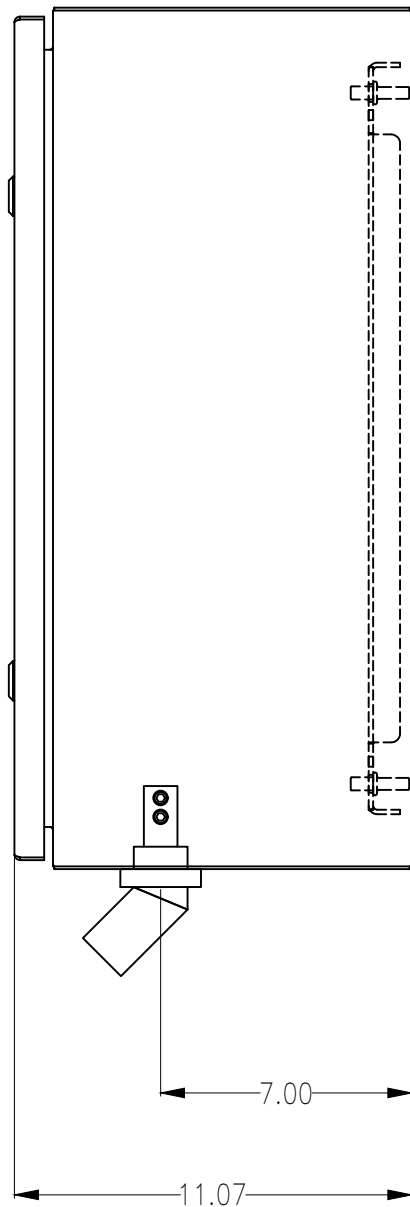
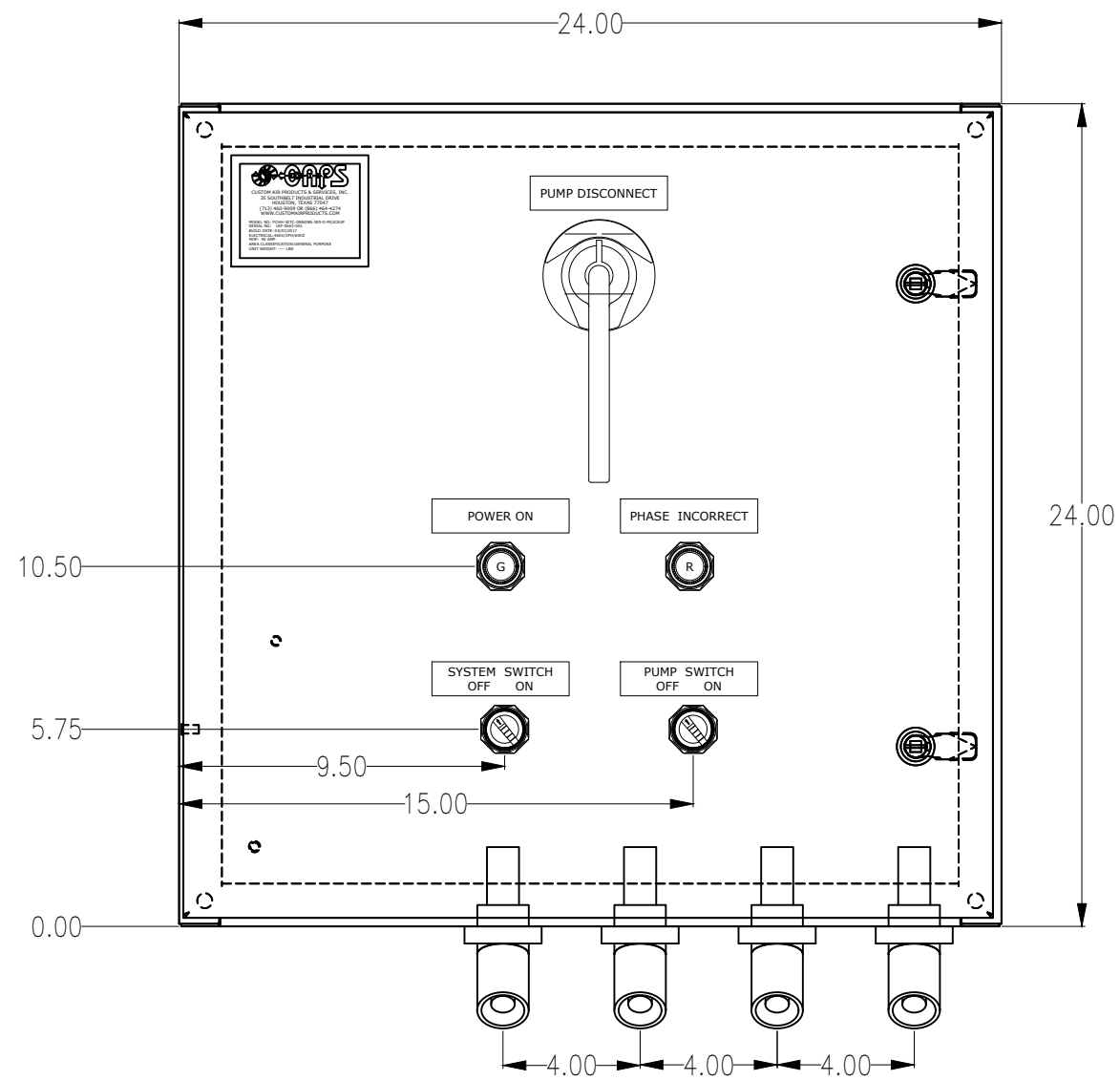
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CERTIFIED AS-BUILT

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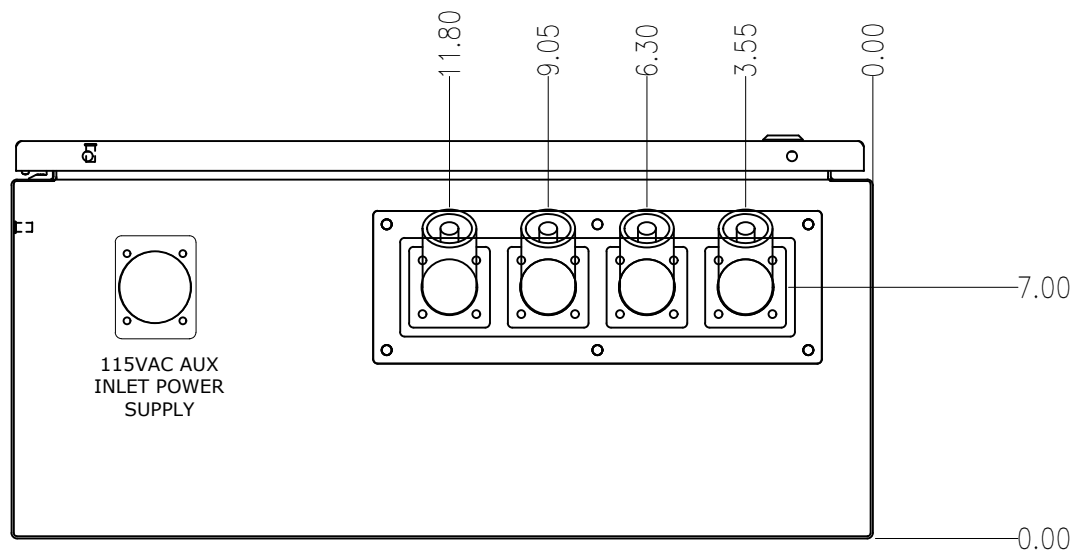
CAPS NO.: 17F-0877
DRAWING: E1
DRAWN BY: J.OMALLEY
DATE: 12/09/2017
CUST. PO#: _____
SHEET: 1 OF 4
CHECKED BY: DAVID NGUYEN
DATE: 3/20/2018
SIZE: B
REV: 1
APPROVED BY: LARRY NOVAK
DATE: 3/20/2018

CUSTOMER: HERC RENTALS
30 TON AIR COOLED INDUSTRIAL CHILLERS
460V/3PH/60HZ
ELECTRICAL DESIGN
POWER ON CONTROL



NOTES:

1. TERMINAL MARKER FOR TERMINALS MARKED "SP" WILL BE BLANK.
2. EACH DEVICE TO HAVE (2) LABELS. ONE ON DEVICE, ONE ON PANEL BEHIND DEVICE.



REV#	DATE	DESIGNER	DESCRIPTION
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1	03/20/2018	B. LANDRY	AS-BUILT



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CERTIFIED AS-BUILT

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 APPROVER: _____ DATE: _____

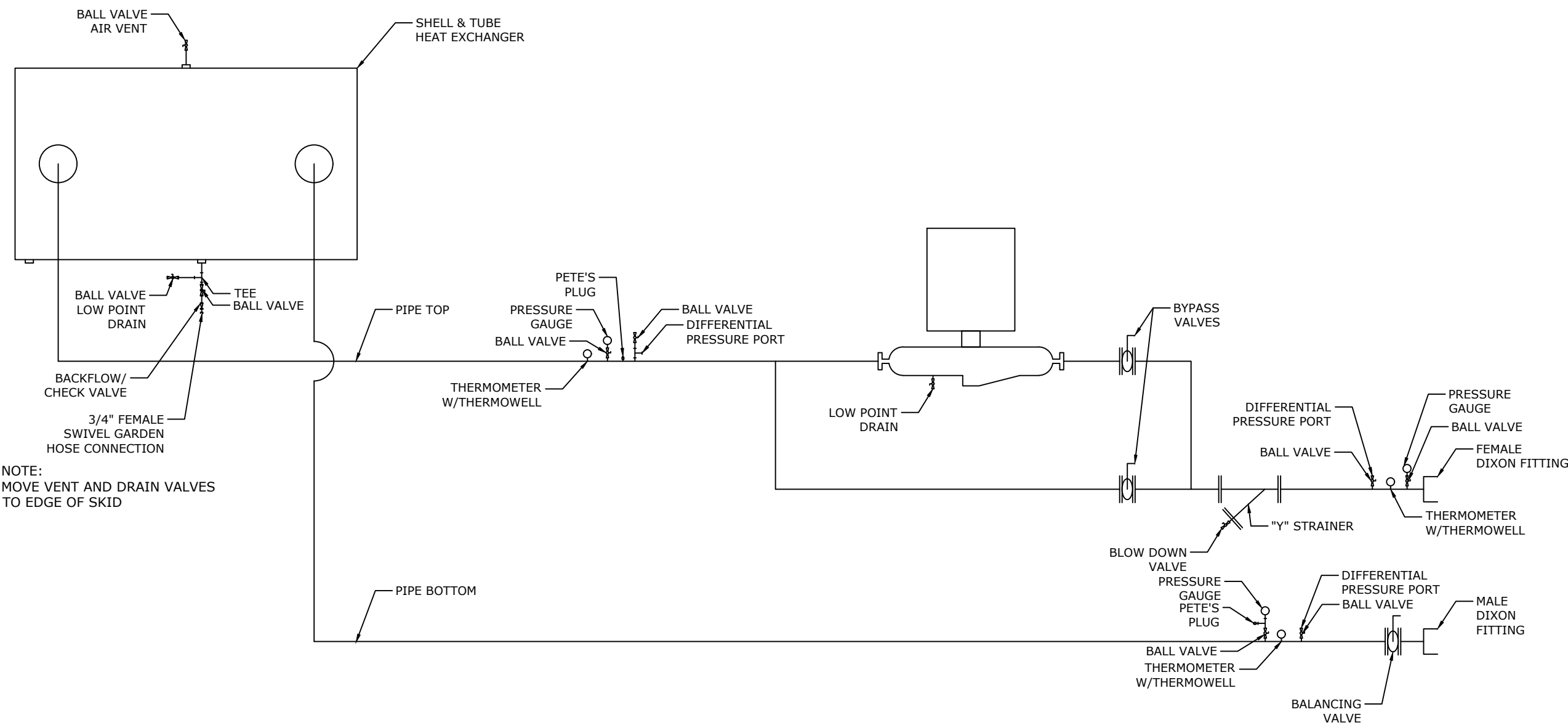
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CUST. PO#:	SHEET: 2 OF 4	CHECKED BY: DAVID NGUYEN	DATE: 3/20/2018
SIZE: B	REV: 1	APPROVED BY: LARRY NOVAK	DATE: 3/20/2018

CUSTOMER: **HERC RENTALS**

**30 TON AIR COOLED INDUSTRIAL CHILLERS
460V/3PH/60HZ**

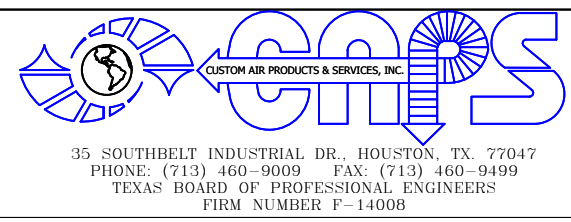
**ELECTRICAL DESIGN
CONTROL ENCLOSURE**

35 SOUTHBELT INDUSTRIAL DR., HOUSTON, TX. 77047
 PHONE: (713) 460-9009 FAX: (713) 460-9499
 TEXAS BOARD OF PROFESSIONAL ENGINEERS
 FIRM NUMBER F-14008



NOTE:
MOVE VENT AND DRAIN VALVES
TO EDGE OF SKID

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1	03/20/2018	B. LANDRY	AS-BUILT



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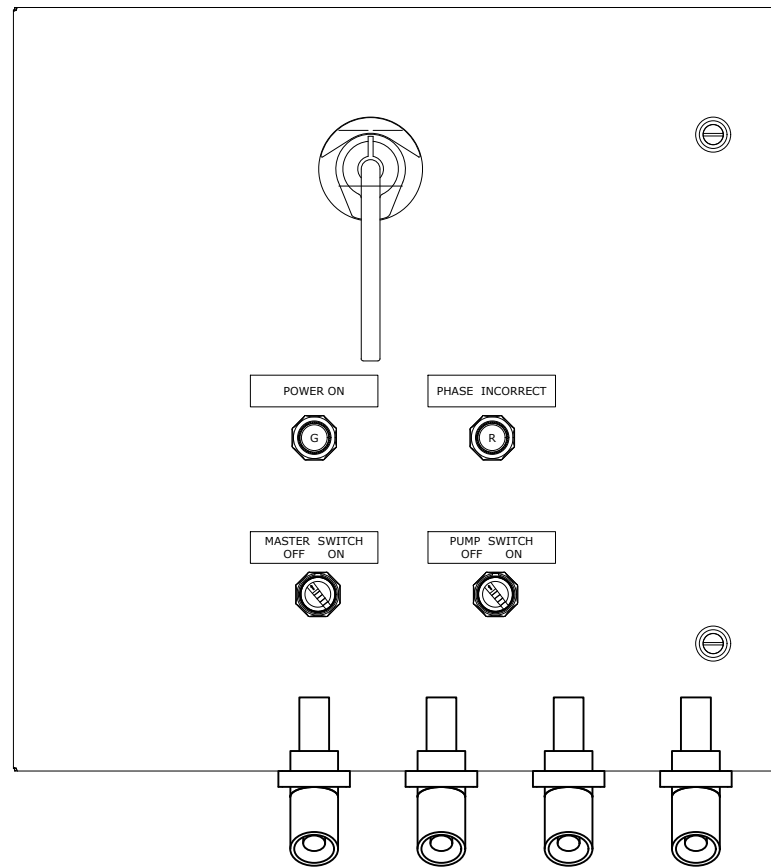
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APPROVER: _____ DATE: _____

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CUST. PO#:	SHEET: 3 OF 4	CHECKED BY: DAVID NGUYEN	DATE: 3/20/2018
SIZE: B	REV: 1	APPROVED BY: LARRY NOVAK	DATE: 3/20/2018

CUSTOMER: **HERC RENTALS**

**30 TON AIR COOLED INDUSTRIAL CHILLERS
460V/3PH/60HZ**

**ELECTRICAL DESIGN
PIPING SCHEMATIC**



SEQUENCE OF OPERATION

The system is placed into initial operation as follows:

- Turn Master Switch and Pump Switch to "OFF"
- Turn Pump and Chiller Circuit Breakers "ON"
 - If the "Phase Incorrect" light is on, turn off the circuit breakers; reverse two (2) phases of incoming power for proper phase sequencing then check the incoming power source to be sure the unit has a good power source - 460V/3P/60HZ
 - If the "Main Power On" light is on and the "Phase Incorrect" light is off, turn Master Switch to "ON": Chiller will be ready for Crankcase Heater pre-heat and can be operated after 60 minute time delay
- Turn Pump Switch to "ON"
- Turn Chiller Switch to "ON" then set chilled leaving water setpoint
- To shut down Chiller and Pump:
 - 1- Raise setpoint to 70F
 - 2- Turn off Chiller Switch
 - 3- Turn off Pump Switch
 - 4- Turn off Master Switch

REV#	DATE	DESIGNER	DESCRIPTION
0	12/09/2017	J.OMALLEY	ISSUED FOR CONSTRUCTION
1	03/20/2018	B. LANDRY	AS-BUILT



35 SOUTHBELT INDUSTRIAL DR., HOUSTON, TX. 77047
 PHONE: (713) 460-9009 FAX: (713) 460-9499
 TEXAS BOARD OF PROFESSIONAL ENGINEERS
 FIRM NUMBER P-14008

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 APPROVER: _____ DATE: _____

CAPS NO.:	17F-0877	DRAWING:	E4	DRAWN BY:	J.OMALLEY	DATE:	12/09/2017
CUST. PO#:		SHEET:	4 OF 4	CHECKED BY:	DAVID NGUYEN	DATE:	3/20/2018
SIZE:	B	REV:	1	APPROVED BY:	LARRY NOVAK	DATE:	3/20/2018

CUSTOMER:	HERC RENTALS
	30 TON AIR COOLED INDUSTRIAL CHILLERS 460V/3PH/60HZ
	ELECTRICAL DESIGN SEQUENCE OF OPERATION



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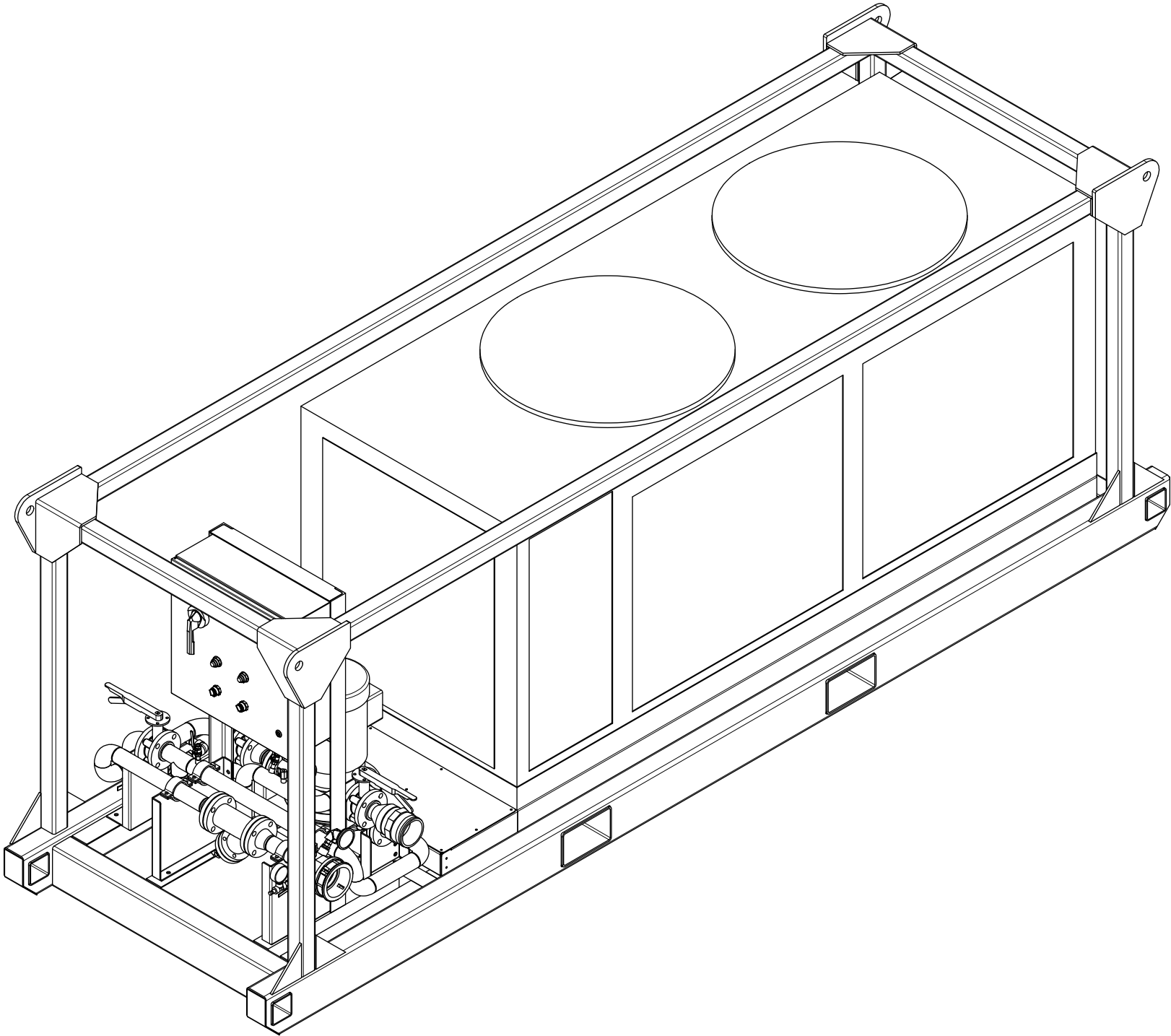
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SECTION

05

MECHANICAL DRAWING

HERC
30 TON SKID MOUNTED & CAGED CHILLER
GALVANIZED SKID, 4" CONNECTION, 100 GPM@100TDH
460V/3PH/60HZ GENERAL PURPOSE CONSTRUCTION
17F-0877



35 SOUTHBELT INDUSTRIAL DR., HOUSTON, TX. 77047
 PHONE: (713) 460-9009 FAX: (713) 460-9499
 TEXAS BOARD OF PROFESSIONAL ENGINEERS
 FIRM NUMBER E-14008

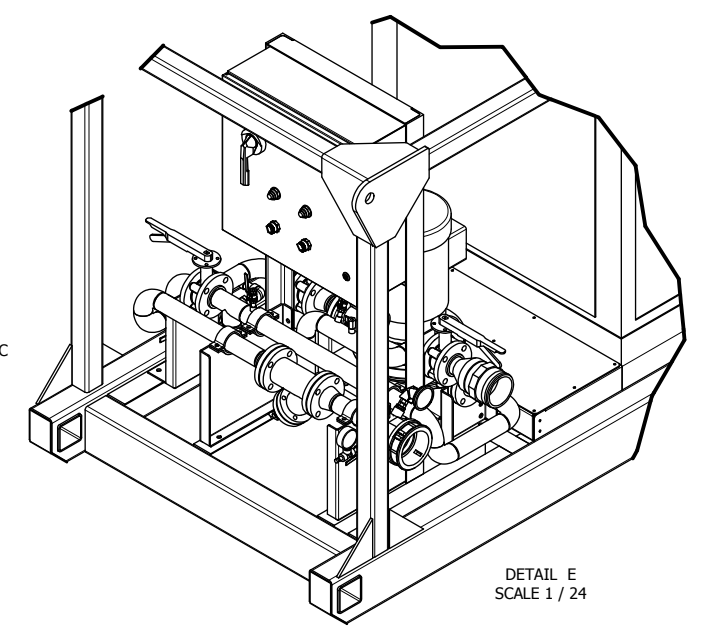
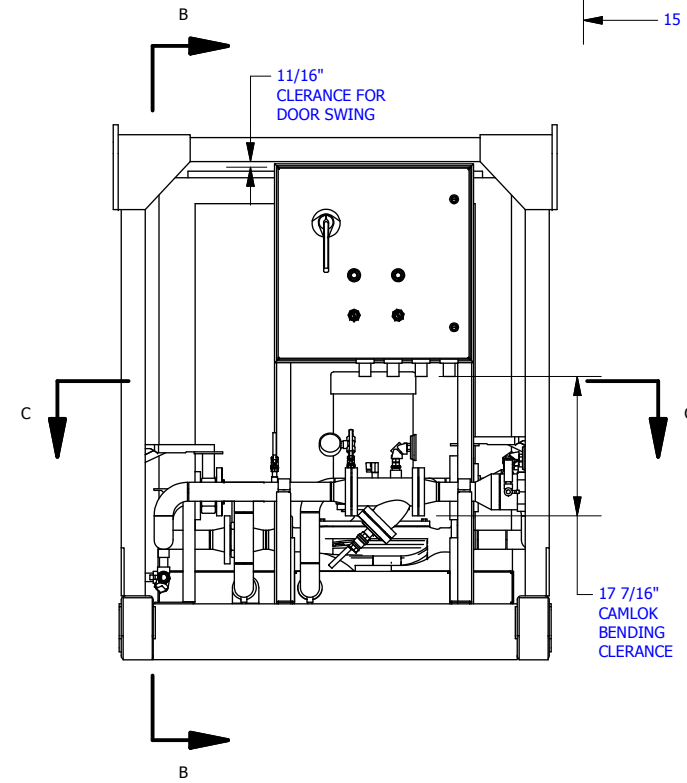
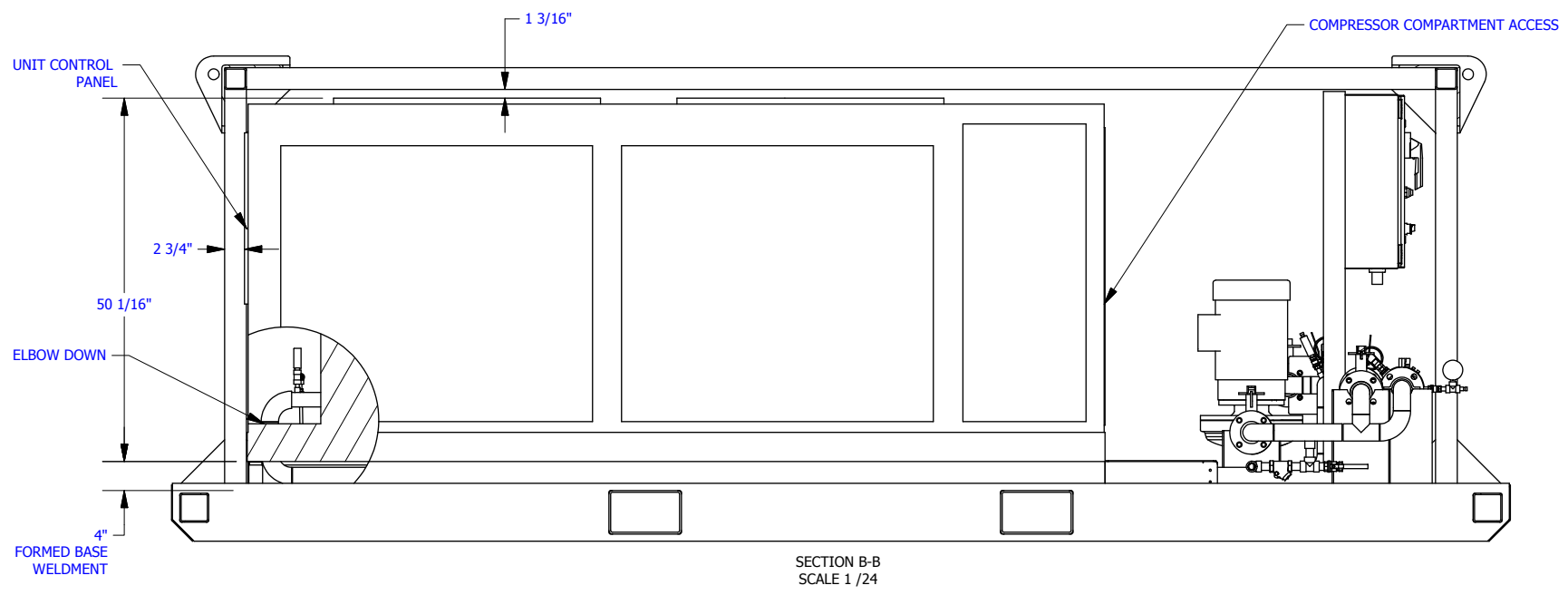
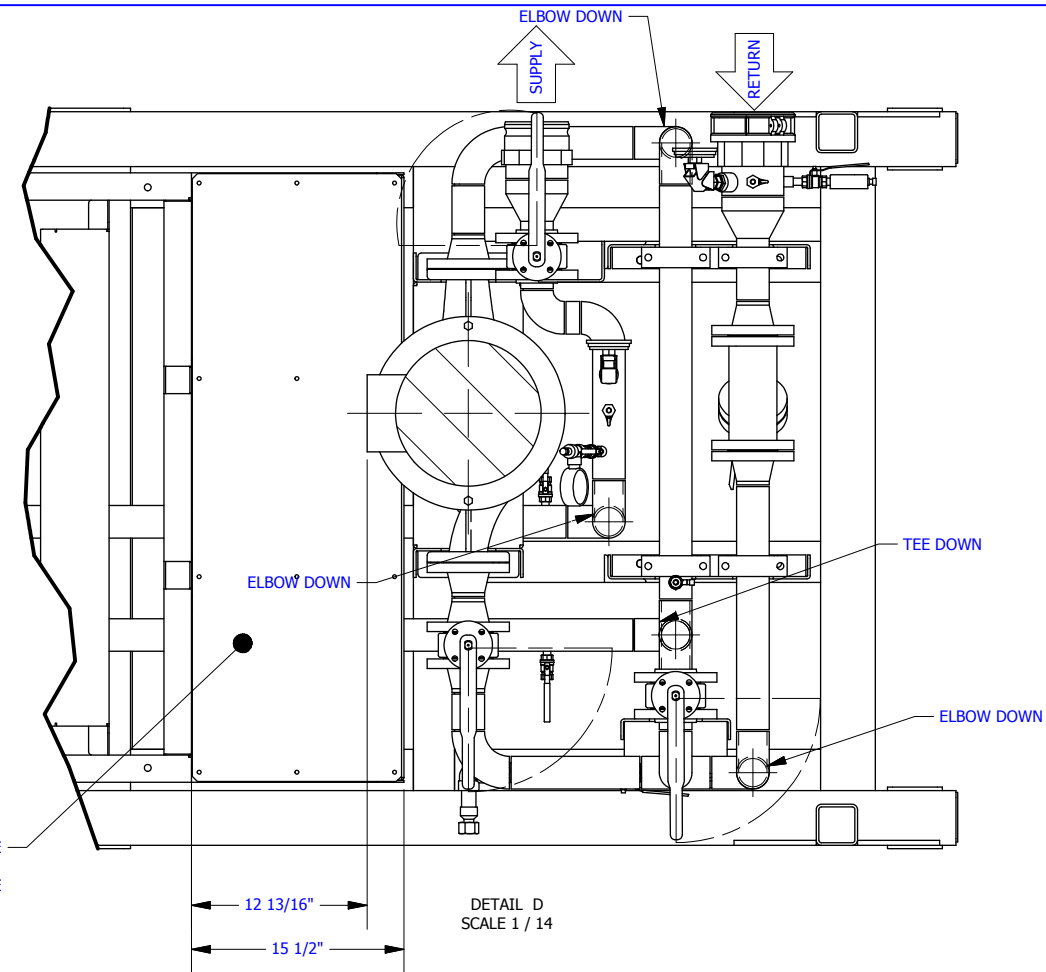
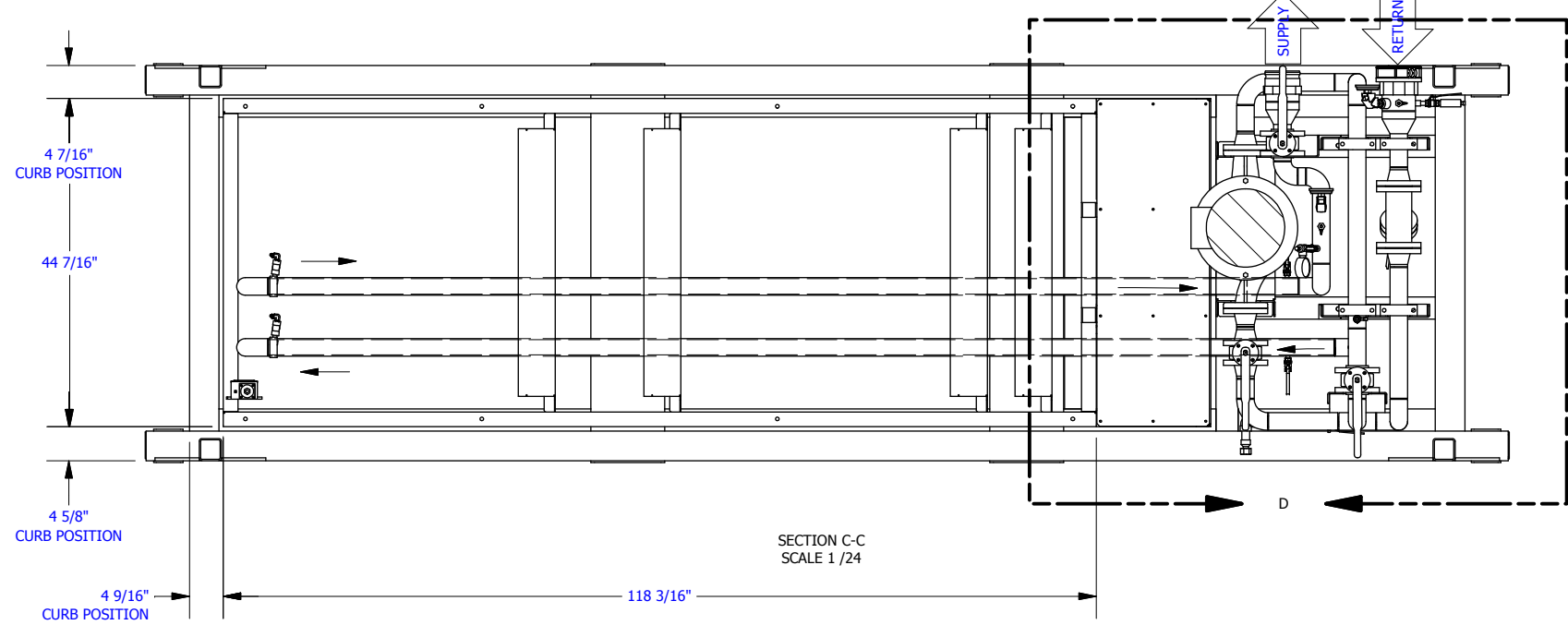
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CERTIFIED AS BUILT

CHECKER: _____ DATE: _____
 APPROVER: _____ DATE: _____

CAPS NO.:	DRAWING:	DESIGNER:	DATE:
17F-0877	30T-ACC-000	DAVID POTTS	12/8/2017
CUST. PO#:	SHEET:	CHECKER:	DATE:
	1 OF 3	ALEX BANNISTER	12/8/2017
SIZE:	REV:	APPROVER:	DATE:
B	0	JOHN PHAN	12/8/2017

CUSTOMER:	HERC
30 TON SKID MOUNTED & CAGED CHILLER GALVANIZED SKID, 4" CONNECTION, 100 GPM@100TDH 460V/3PH/60HZ GENERAL PURPOSE CONSTRUCTION MECHANICAL DESIGN COVER SHEET	



NOTES:
 1. ALL DIMENSIONS SHOWN ARE IN INCHES.
 2. ALL DIMENSIONS ARE O.D. UNLESS OTHERWISE NOTED.
 3. BREAK SHARP EDGES.

PART NUMBER: 30T-ACC-000
MATERIAL:
TOTAL QTY PER UNIT:



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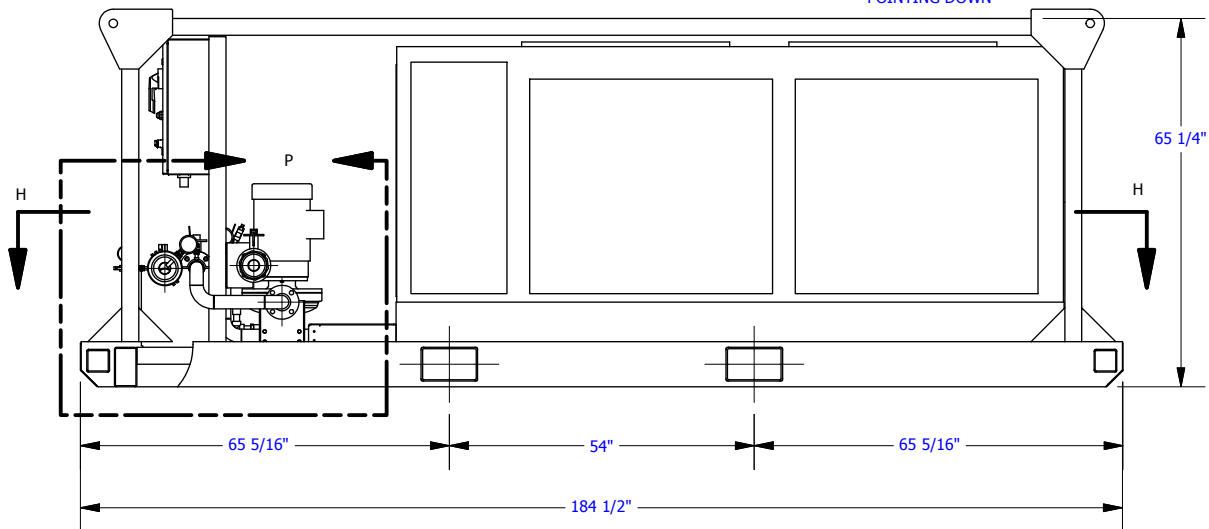
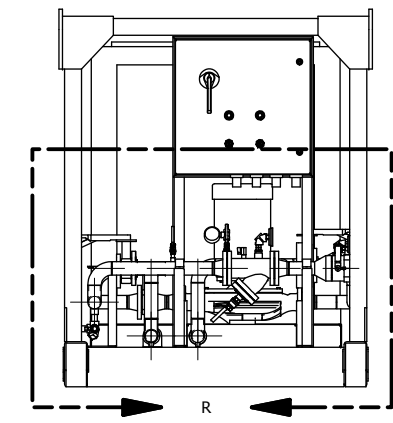
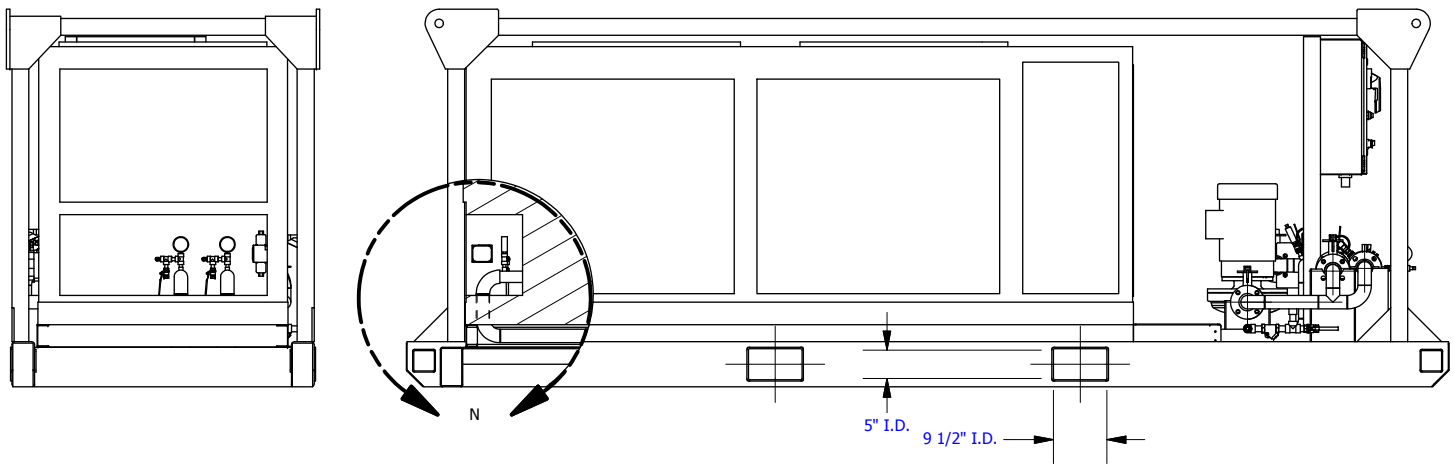
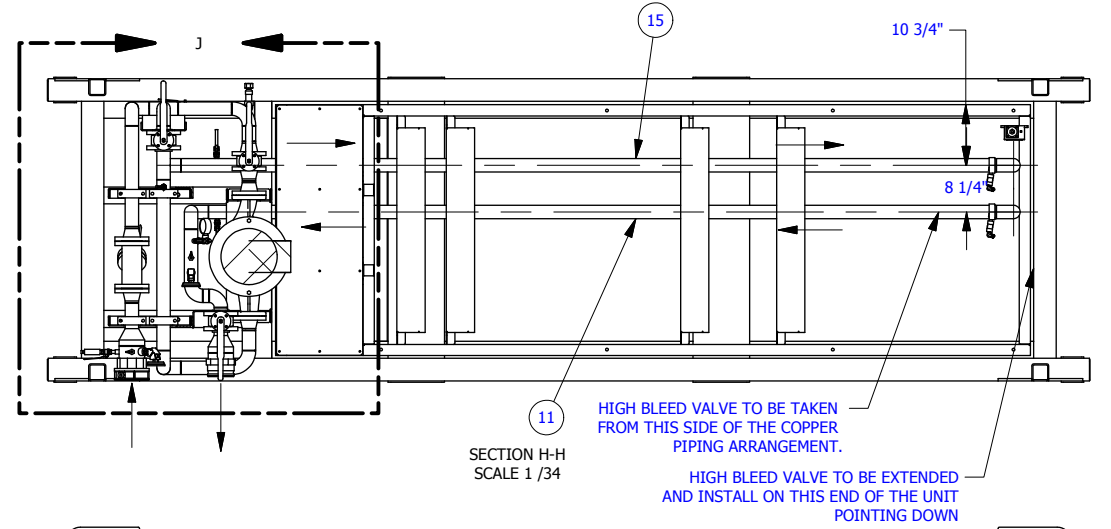
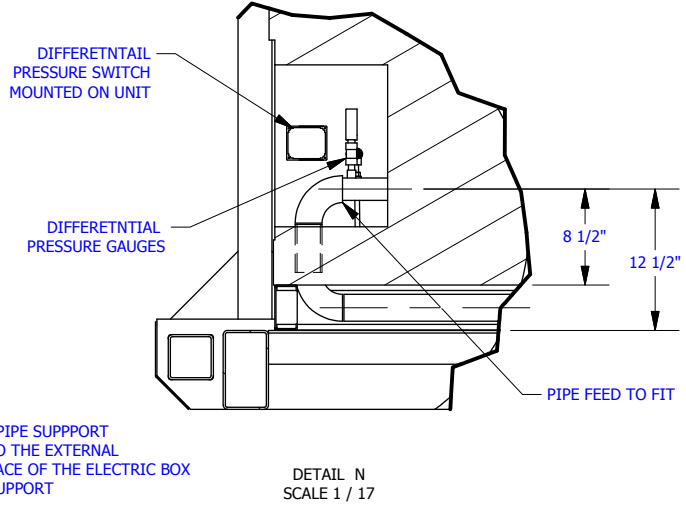
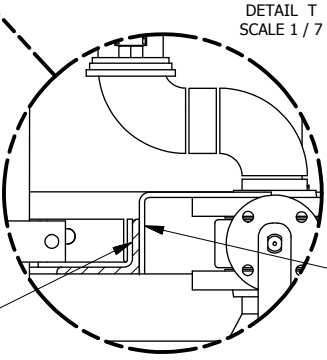
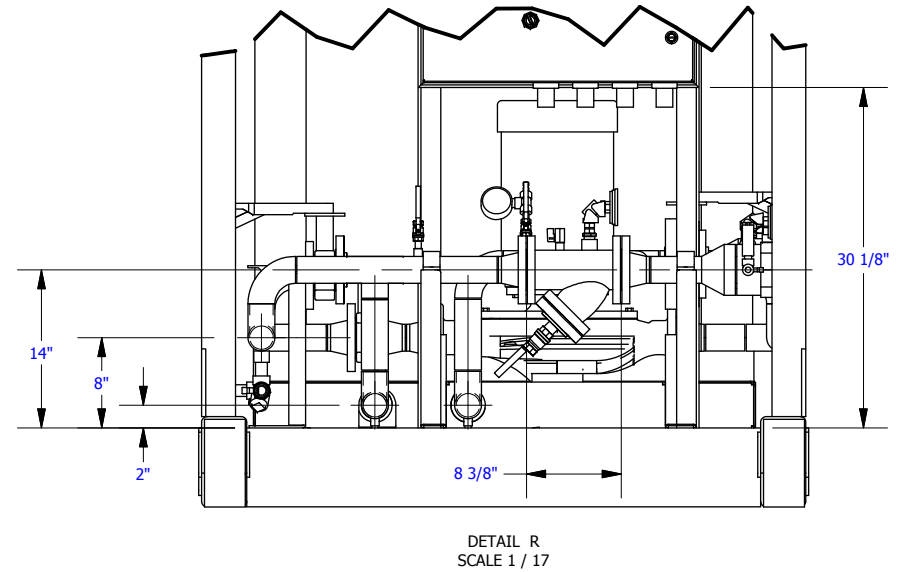
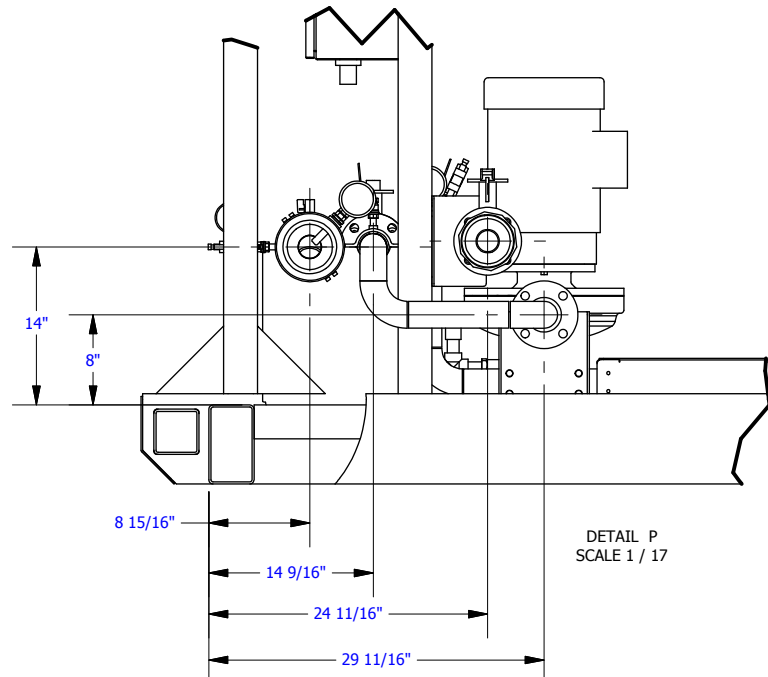
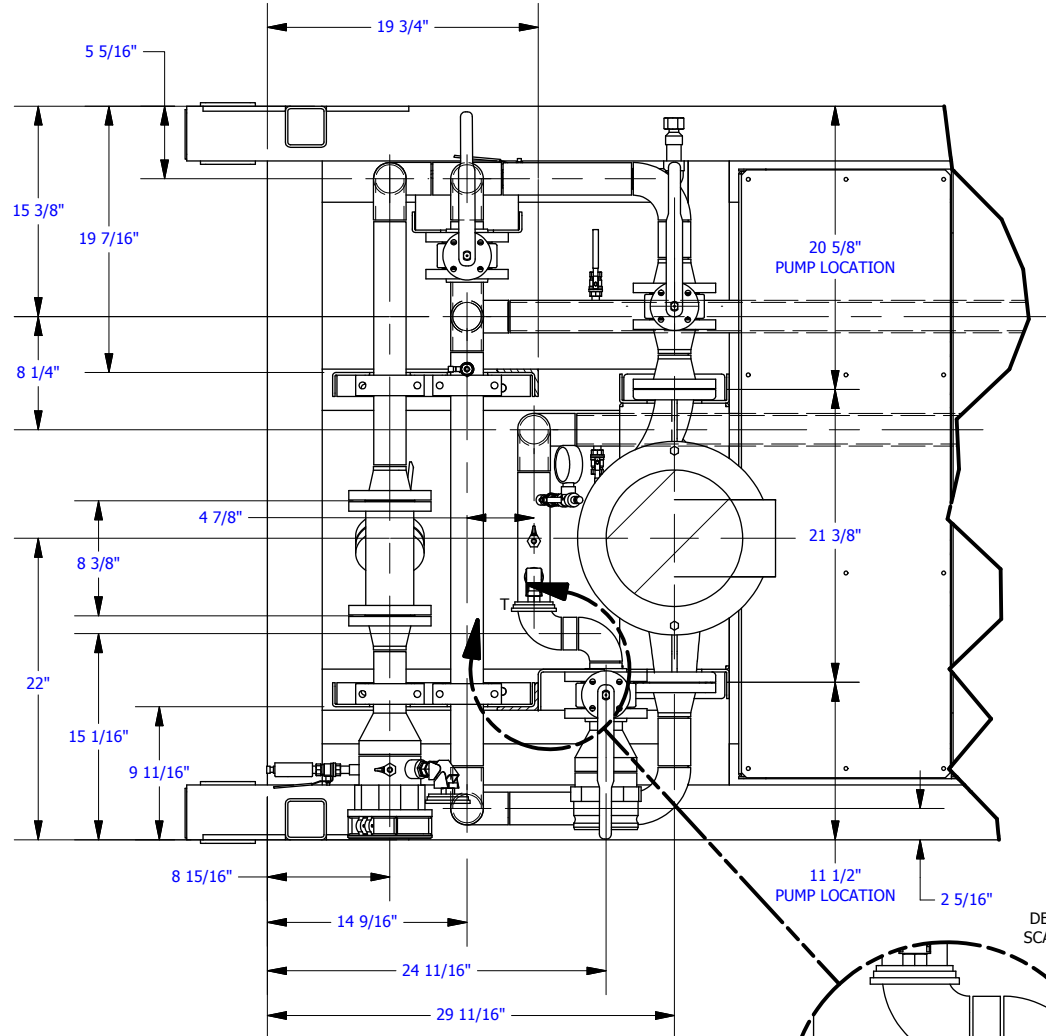
CERTIFIED AS BUILT

CHECKER: _____ DATE: _____
 APPROVER: _____ DATE: _____

CAPS NO.:	17F-0877	DRAWING:	30T-ACC-000	DESIGNER:	DAVID POTTS	DATE:	12/8/2017
CUST. PO#:		SHEET:	2 OF 3	CHECKER:	ALEX BANNISTER	DATE:	12/8/2017
SIZE:	B	REV:	0	APPROVER:	JOHN PHAN	DATE:	12/8/2017

CUSTOMER: **HERC**

**30 TON SKID MOUNTED & CAGED CHILLER
 GALVANIZED SKID, 4" CONNECTION, 100 GPM@100TDH
 460V/3PH/60HZ GENERAL PURPOSE CONSTRUCTION
 MECHANICAL DESIGN
 GENERAL LAYOUT**



PIPE SUPPORT BOLTS ON THE INTERNAL FACE OF THE ELECTRIC BOX ANGLE SUPPORT

OUTLET PIPE SUPPORT BOLTS TO THE EXTERNAL ANGLE FACE OF THE ELECTRIC BOX ANGLE SUPPORT

DIFFERENTIAL PRESSURE SWITCH MOUNTED ON UNIT

DIFFERENTIAL PRESSURE GAUGES

HIGH BLEED VALVE TO BE TAKEN FROM THIS SIDE OF THE COPPER PIPING ARRANGEMENT.

HIGH BLEED VALVE TO BE EXTENDED AND INSTALL ON THIS END OF THE UNIT POINTING DOWN



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CHECKER: _____ DATE: _____

APPROVER: _____ DATE: _____

CAPS NO.:	17F-0877	DRAWING:	30T-ACC-000	DESIGNER:	DAVID POTTS	DATE:	12/8/2017
CUST. PO#:		SHEET:	3 OF 3	CHECKER:	ALEX BANNISTER	DATE:	12/8/2017
SIZE:	B	REV:	0	APPROVER:	JOHN PHAN	DATE:	12/8/2017

CUSTOMER: **HERC**

**30 TON SKID MOUNTED & CAGED CHILLER
GALVANIZED SKID, 4" CONNECTION, 100 GPM@100TDH
460V/3PH/60HZ GENERAL PURPOSE CONSTRUCTION
MECHANICAL DESIGN
PIPING DETAILS**



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SECTION

06

SPARE PARTS LIST

SUGGESTED SPARE PARTS

JOB #:		17F-0877		REVISION #:		0	
CUSTOMER		HERC RENTALS					
PROJECT		2018 FLEET					
ITEM #	DESIGNATION	BRAND	MODEL/PART #	DESCRIPTION	QTY	CAPS#	
1	PUMP	TACO	KV2011	100 G.P.M PUMP, 7.5 HP, 460V/3P/60HZ	1		
2	CIRCUIT BREAKER	SCHNEIDER ELECTRIC	HDL36020	20AMP, 3 POLE CIRCUIT BREAKER	1		
3	CONTACTOR	SCHNEIDER ELECTRIC	LC1D25G7	CONTACTOR 25A, 120V COIL	1		
4	DISTRIBUTION BLOCK	MARATHON	1433587	PDB, 380A, 3P, (1)500-4GA X (3)2-14GA & (1)350-6GA	1		
5	LIGHT	SCHNEIDER ELECTRIC	9001KP1G31	POWER ON PILOT LIGHT, 120V, GREEN	1		
6	LIGHT	SCHNEIDER ELECTRIC	9001KP1R31	ROTATION INCORRECT PILOT LIGHT, 120V, RED	1		
7	MANUAL STARTER	SCHNEIDER ELECTRIC	GV2P16	MANUAL MOTOR STARTER 9-14A (10hp) WITH ROTARY SWITCH	1		
8	SYSTEM SWITCH	SCHNEIDER ELECTRIC	9001KS11B	2 POSITION SWITCH	1		
9	SP RELAY	SCHNEIDER ELECTRIC	D2RR2A	RELAY DPDT 120VAC COIL eaton	1		
10	FLOW SWITCH	UNITED ELECTRIC	J21K-150	DIFFERENTIAL PRESSURE SWITCH FOR CHILLERS (FLOW SWITCH)	1		
11	TIMER	IDEC	RTE-B1AF20	DELAY ON MAKE TIMER	1		
12	BASE	IDEC	SR3B-05	TIMER BASE	1		
13	FU1-3	MERSEN	ATQR1/4	1/4 AMP, 600 VAC, 200ka I.R. TIME DELAY CC TYPE FUSE	1		
14	FB	ABB	E93/30CC	FUSE BLOCK, 3P, CLASS CC ULTRASAFE (2)	1		
15	REPLACEMENT FUSE	MERSEN	ATQR15	15 AMP REPLACEMENT FUSE, PLACE BETWEEN L1-L2 & 90 & 91	1		
16	RELAY	SCHNEIDER	RM17TU00	RELAY 5AMP 3P 208-480VAC	1		