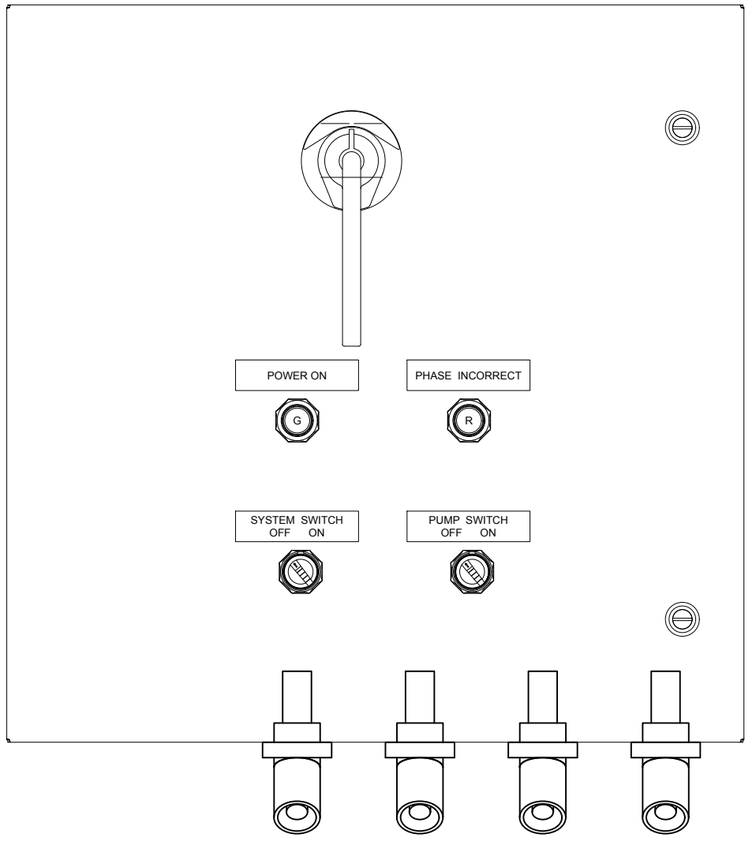

SEQUENCE OF OPERATION

The system is placed into initial operation as follows:

- Turn Master Switch and Pump Switch to “OFF”
- Turn Pump and Chiller Circuit Breakers "ON"
  - If the "Phase Incorrect" light is on, turn off the circuit breakers; reverse two (2) phases of incoming power for proper phase sequencing then check the incoming power source to be sure the unit has a good power source - 460V/3P/60HZ
  - If the "Main Power On" light is on and the "Phase Incorrect" light is off, turn Master Switch to "ON": Chiller will be ready for Crankcase Heater pre-heat and can be operated after 60 minute time delay
- Turn Pump Switch to "ON"
- Turn Chiller Switch to "ON" then set chilled leaving water setpoint
- To shut down Chiller and Pump:

1- Raise setpoint to 70F
2- Turn off Chiller Switch
3- Turn off Pump Switch
4- Turn off Master Switch

REV#	DATE	DESIGNER	DESCRIPTION
0	04/03/2018	B. LANDRY	FOR CUSTOMER'S APPROVAL
1	04/09/2018	B. LANDRY	ISSUE FOR CONSTRUCTION
2	06/29/2018	J.OMALLEY	AS BUILT

CUSTOM AIR PRODUCTS & SERVICES, INC.
35 SOUTHBELT INDUSTRIAL DR., HOUSTON, TX. 77047
PHONE: (713) 460-9009 FAX: (713) 460-9499
TEXAS BOARD OF PROFESSIONAL ENGINEERS
FIRM NUMBER F-14008

CERTIFIED AS-BUILT

CHECKER: _____ DATE: _____

APPROVER: _____ DATE: _____

CAPS NO.: 18F-0175	DRAWING: E4	DRAWN BY: B. LANDRY	DATE: 04/03/2018	CUSTOMER: HERC	
CUST. PO#: 1087073	SHEET: 4 OF 4	CHECKED BY: DAVID NGUYEN	DATE: 04/09/2018	120 TON SKID MOUNTED & CAGED CHILLER GALV. SKID, GALV. CAGE, 4" CONNECTIONS 600 GPM @ TDH, 460V/3PH/60HZ GP ELECTRICAL DESIGN SEQUENCE OF OPERATION	
SIZE: B	REV: 1	APPROVED BY: LARRY NOVAK	DATE: 06/29/2018		