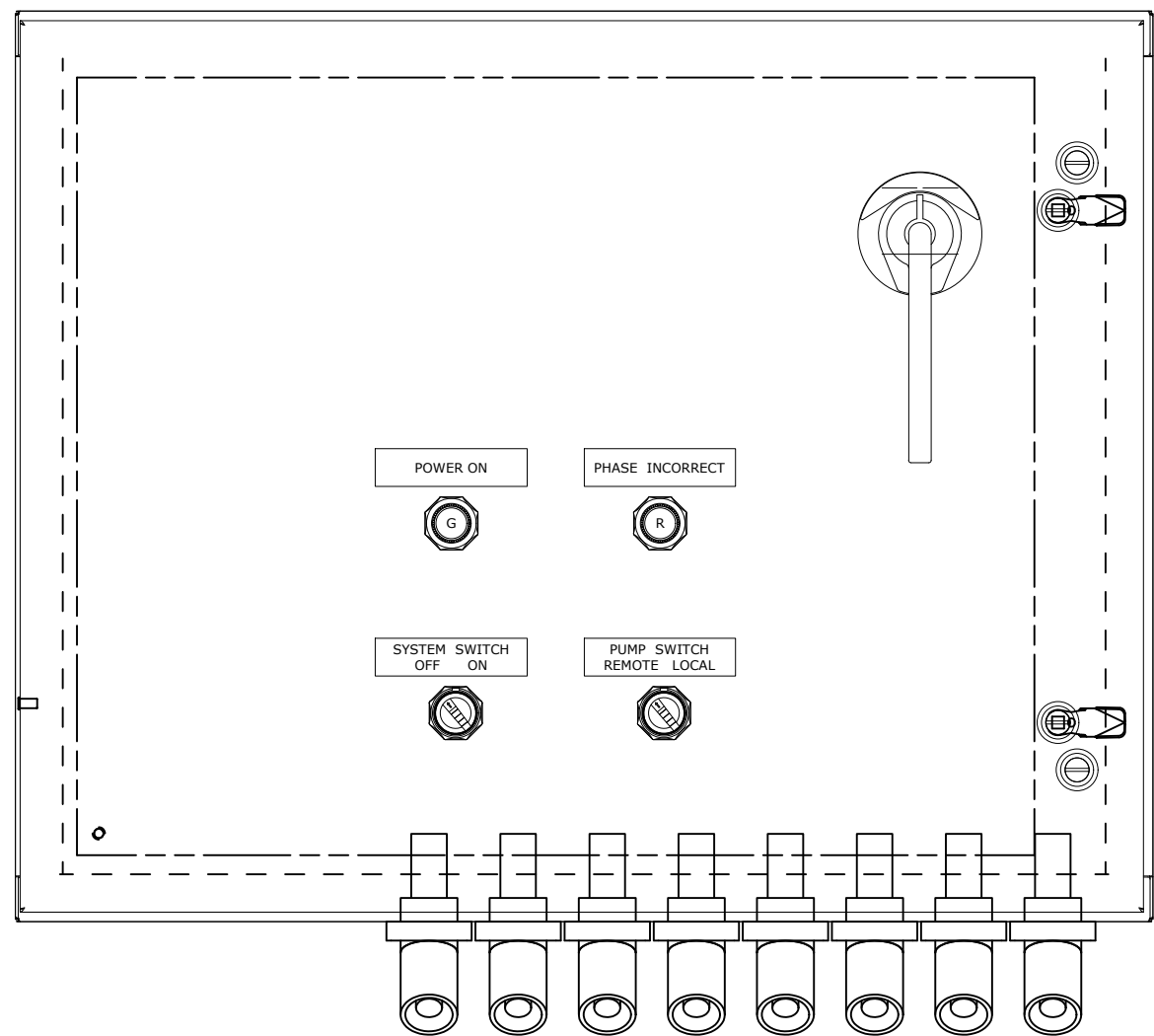


SEQUENCE OF OPERATION

The system is placed into initial operation as follows:

- Turn Master Switch and Pump Switch to "OFF"
- Turn Pump and Chiller Circuit Breakers "ON"
 - If the "Phase Incorrect" light is on, turn off the circuit breakers; reverse two (2) phases of incoming power for proper phase sequencing then check the incoming power source to be sure the unit has a good power source - 460V/3P/60HZ
 - If the "Main Power On" light is on and the "Phase Incorrect" light is off, turn Master Switch to "ON": Chiller will be ready for Crankcase Heater pre-heat and can be operated after 60 minute time delay
- Turn Pump Switch to "ON"
- Turn Chiller Switch to "ON" then set chilled leaving water setpoint
- To shut down Chiller and Pump:
 - 1- Raise setpoint to 70F
 - 2- Turn off Chiller Switch
 - 3- Turn off Pump Switch
 - 4- Turn off Master Switch



CAMLOCK CONNECTORS ARE TO BE OFFSET FROM EACH OTHER TO ALLOW FOR BETTER ACCESS FRONT TO BACK

REV#	DATE	DESIGNER	DESCRIPTION
0	12/09/2017	J.OMALLEY	ISSUED FOR CONSTRUCTION
1	05/04/2018	J.OMALLEY	AS BUILT



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CHECKER: _____	DATE: _____
APPROVER: _____	DATE: _____

CAPS NO.: 17F-0878	DRAWING: E4	DRAWN BY: J.OMALLEY	DATE: 12/09/2017
CUST. PO#:	SHEET: 4 OF 4	CHECKED BY: DAVID NGUYEN	DATE: 05/04/2018
SIZE: B	REV: 1	APPROVED BY: LARRY NOVAK	DATE: 05/04/2018

CUSTOMER:	HERC EQUIPMENT RENTAL
200 TON SKID MOUNTED & CAGED CHILLER GALV. SKID, GALV. CAGE, 4" CONNECTIONS 600 GPM @ 100 TDH, 460V/3PH/60HZ GP ELECTRICAL DESIGN POWER & CONTROL SCHEMATIC	